



Doc. no. : ITP2023-11			
Date : 30.01.2023			
Reference : 2023.11			
Project : PB-110-8			
Customer : Enerteh-V.S.			
PO No. :			
SPECIFICATIONS ACCEPTANCE NORMS			
ACTIVITY			
PROTON ENERJİ			
Customer			
1.0 MATERIALS			
1.1 Structure Steel			
Mild Strength Steel: Angle, Channel, Square Tube (Hollow Section)	DIN EN 10025 - DIN EN 10056-1-2 DIN 1026 S235JR or equivalent	P	
High Strength Steel : Angle, Channel, Square Tube (Hollow Section)	DIN EN 10025 - DIN EN 10056-1-2 S355J2 or equivalent	P	
1.2 Steel Plates			
Mild Strength Steel:	DIN EN 10025 - DIN EN 10029 S235JR or equivalent	P	
High Strength Steel :	DIN EN 10025 - DIN EN 10029 S355J2 or equivalent	P	
1.3 Material Tests			
-Mechanical Test	EN 10025	P	R/A/W
-Charpy Impact test	EN 10045	P	R/A/W
1.4 DOCUMENTATION			
Material Certificate, Material Test Report		P	R
A = Approved R = Review W = Witness F = First piece P = Preparation	H = Hold point M = Monitor X% = Extent(Random check) RI = Random Inspection J = See Note	Notes : Issued By : Okan TARIHAN of PROTON ENERJİ Issued date : 30.01.2023 Approved by : SUKU TARIHAN of PROTON ENERJİ Approved date : 30.01.2023	



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No. NAME, METHOD OR TYPE OF INSPECTION OR OPERATION	
3.0 FABRICATION	
3.1 Workmanship	
3.2 Punching	Max thickness = 12 mm
3.3 Hole Diameter	Boğk Diameter + Zımm
3.4 DOCUMENTATION Member Inspection Report (Dimension Inspection Report)	
A = Approved R = Review W = Witness F = First piece P = Preparation	H = Hold point M = Monitor X% = Extent(Random check) RI = Random Inspection J = See Note
Notes : *(Code of Standard Practice for Steel Buildings and Bridges) Issued by : Okan TARHAN of PROTON ENERJİ Issued date : 30.01.2023 Approved by : ŞUKRİ TARHAN of PROTON ENERJİ Approved date : 30.01.2023	



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No. NAME, METHOD OR TYPE OF INSPECTION OR OPERATION	
5.0 PACKING - MARKING AND SENDING	
5.1 Standard Procedure	
Marking Wooden box Delivery	P P P
	R/A
EXWORKANKARA	
5.2 DOCUMENTATION Packing List	P/R/A/H
	R
Notes :	
Issued by : Okan TARRHAN of PROTON ENERJİ	
Issued date : 30.01.2023	
Approved by : Sükrü TARRHAN of PROTON ENERJİ	
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PROTON ENERJİ

SANAYİ VE TİCARET ANONİM ŞİRKETİ

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