

Technical data

Swing over bed	460 mm
Swing over cross slide	270 mm
Swing over gap bridge	690 mm
Turning length in gap bridge	165 mm
Centres distance	1500 mm
Bed	inductively hardened
Bed width	300 mm
Spindle bore diameter	80 mm
Spindle tip	D1-8
Spindle mount	MK7
Spindle speed	(12) 25-1700 rpm
Maximum tool dimensions	25×25 mm
Longitudinal feed range	(42) 0.031-1.7 mm/turn
Transverse feed range	(42) 0.014 - 0.784 mm/turn
Metric thread	(41) 0.1-14 mm
Inch thread	(60) 2-112 T.P.I.
Modular thread	0.1-7 M.P (34)
O.P. thread	4-112 O.P. (50)
Tailstock quill diameter	60 mm
Tailstock quill extension	130 mm
Tailstock quill tip	MK4
Digital readout	in 3 axes
Main motor power	5.5 kW
Flood coolant pump power	0.1 kW
Dimensions	2750×1080×1370 mm
Net weight	1820 kg