

<b style="font-size: 2em;">TASTA ARMATURA Sp. z o.o.	A02 Inspection certificate 3.1+PED PN-EN 10204 1 / 1											
	A03 Document No 2020/08/12524	Z02 Date 2020-08-22										
	A04 Manufacturer's mark	A05 Quality Assurance Department										
NIP: 865-00-13-543 Władysława Grabskiego 38 37-450 Stalowa Wola POLAND PN-EN ISO 9001:2001 cert. Nr CSJ/115/2016 cert. Nr 01 202 PL/Q-13 0846	A06.1 Customer											
	A06.2 Consignee											
	A06.3 Receiver of the document											
	A07 Purchaser's order number	A08 Manufacturer's works order num 1695										
B01/B09 - B11 Product description Elbow PN-EN 10253-2 TYP A 90° 3D 159.0x6.0		B08 Quantity in psc 22										
B02 Steel and standard PN-EN 10253-2 TYP A ; Opc.9 ,AD 2000 W4 ; P265GHTC1 / PN-EN 10216-2 ;		B07 Heat No R1206										
B04 Delivery Condition/forming metod Hot formed between 750-820°C		B12 Theoretical mass										
B06 Marking P265GH R1206 EN2 159.0x6.0												
Chemical composition %												
B07 Heat No	C	Mn	Si	P	S	Cr	Ni	Cu	Mo	Al	V	CEV
R1206	0.2	0.54	0.22	0.013	0.014	0.01	0.01	0.01	0.01		0.01	0.2973
Mechanical properties acc. ASME												
C02 Direction of taking sample						C33-C39 Diameter of the ball/weighting force						
C00 Test No	C03 Temp. °C	C11 Yield point /MPa/		C12 Tensile strength /MPa/		C13 Elongation %		C14 Narrowing Z %	C30-C32 Hardness test on fitting HBW			
Result obtained		Re	300	505	A5	28.5			165			
Impact test												
C02 Direction of taking sample						C41 Size						
C00 Test No	C03 Temp. °C	C40 Type of specime	Unit	Mesaured value				C44 value counted to standard measurements of				
				C42 1	C42 2	C42 3	C43 average	Required	1	2	3	average
D02-D99 Non-destructive and additional tests				Standard				Criterion				
Z06 Supplementary confirmation												
D01 Marking, surface and dimension checked - no objections.						Z03 Work's Inspector stamp						
Z01 Hereby we confirm that above-mentioned products became examined and realize requirements of given norms and order.						Z03 Work's Inspector Z up. PREZESA ZARZĄDU TASTA Armatura Sp. z o.o. Referent ds. Kontroli Jakości Tomasz Michalak						
Z05 TASTA ARMATURA has a quality system in accordance with Directive 2014/68/EU Annex I section 4.3 - Certificate CS/J/11 S/WM/PED/2016 and Certificate AD 2000-Merkblatt W0 No. 01 202 PL / Q-13 0846.												