



財團法人金屬工業研究發展中心
機械測試實驗室

40768 台中市工業區 37 路 25 號 TEL : (04)23502169

Metal Industries Research & Development Centre

Mechanical Testing Laboratory

No.25, 37th Road, Industrial Park, Taichung City 40768, Taiwan (R.O.C.)

Date : 2022/10/21

Accreditation No. : 110TD1021-077-C01



Testing Laboratory
0099

Certificate of Conformance for Freight Container Mechanical Seal Testing
Seal Classification: High security seal

Customer :

Shandong Minan Seals Co., Ltd

Industry Zone Xinyang Town, Wudi County, Binzhou City, Shandong Province

Name of Article : Cable Seal

Type : MA-CS3030

Serial No. : 01~25

Specification No. : ISO 17712:2013(E)

Test Dates : 2022/10/15~2022/10/21







MIRDC , certifies that 25 samples, 5 for each test, of the seal referenced above were subjected to the following tests.

| Test Item | Section Number | Classification |
|--------------------------|----------------|--------------------|
| Tensile Test | 5.2 | High security seal |
| Shear Test | 5.3 | High security seal |
| Bending Test | 5.4 | High security seal |
| Impact Test room temp | 5.5 | High security seal |
| Impact Test reduced temp | 5.5 | High security seal |

Results : The above listed tests were completed with no discrepancies noted. Refer to test report number K1015077-T01 for complete details.

The test results contained herein pertain only to the specimens listed in this report. This report shall not be reproduced, except in full, without the written approval of MIRDC

| | |
|--|--|
| Approved Signatory : CHIANG, Ching-Liu |   |
| Engineer : SU, Yuan-Da |   |





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Testing Laboratory

0099

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Customer :

Shandong Minan Seals Co.,Ltd

Industry Zone Xinyang Town, Wudi County, Binzhou City, Shandong Province

SUBJECT : Freight containers Mechanical seals classification Testing

Name of Article : Cable Seal

Type : MA-CS3030

Received Date : 2022/10/15

Test Dates : 2022/10/15~2022/10/21

Date Issued : 2022/10/21



CHIANG, Ching-Liu

報告簽署人 (Report Authorized Person)

Chiang Ching-Liu



SU, Yuan-Da

檢驗員 (Inspector)

Su, Yuan-Da



Note :

- (1) The operation and testing of MIRDC laboratory are in conformity to the requirements of ISO/IEC 17025 : 2017
(Taiwan Accreditation Foundation , Accreditation No. : 0099)
- (2) This report is responsible for designated samples only.
- (3) Reproduction of all or parts this report without a written approval is strictly prohibited.
- (4) Decision rules of conformance statement of this test report, do not consider uncertainty of measurement.



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1. ABSTRACT

Customer :

Shandong Minan Seals Co.,Ltd

Industry Zone Xinyang Town, Wudi County, Binzhou City, Shandong Province

Name of Article : Cable Seal

Type : MA-CS3030

Serial No. : 01~25

Quantity Tested : 25

Specification No. : ISO 17712:2013(E)

| Test Item | Section Number | Results |
|--------------------------|----------------|------------|
| Tensile Test | 5.2 | See Page 3 |
| Shear Test | 5.3 | See Page 5 |
| Bending Test | 5.4 | See Page 6 |
| Impact Test room temp | 5.5 | See Page 7 |
| Impact Test reduced temp | 5.5 | See Page 7 |



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2. Tensile Test :

Testing Instrument : Universal Testing Machine (No.TG0103)

Ambient Temp. : 18°C ; 47% R.H.

Specification No. : ISO 17712:2013(E)

Result :

Tensile Test Section 5.2

The seal was gripped in a tensile machine and a pull force applied.

| Specimen No. | Requirement Load to failure | Result kN | Seal classification |
|--------------|--------------------------------|--------------|---------------------|
| 01 | 10.0 kN : High security seal | 10.4 | High security seal |
| 02 | 2.27 kN : Security seal | 13.0 | High security seal |
| 03 | < 2.27 kN : Indicative seal | 10.6 | High security seal |
| 04 | | 10.3 | High security seal |
| 05 | | 11.9 | High security seal |



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試驗報告 TEST REPORT

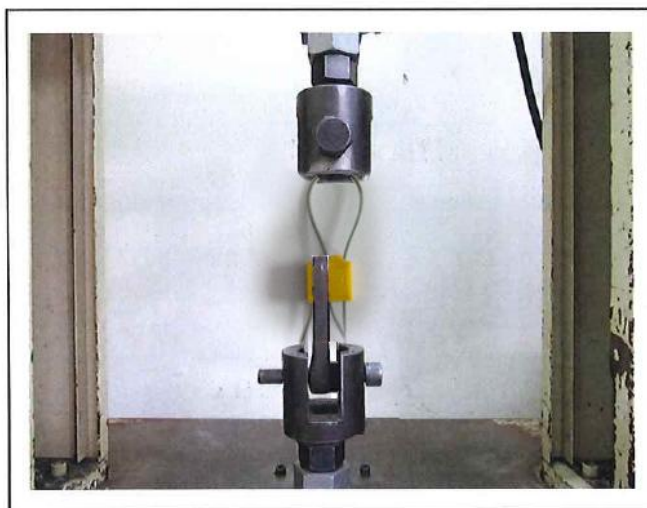
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Universal Testing Machine



Tensile Set up





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3. Shear Test

Testing Instrument : Universal Testing Machine (No.TG0103)

Ambient Temp. : 18°C ; 47% R.H.

Specification No. : ISO 17712:2013(E)

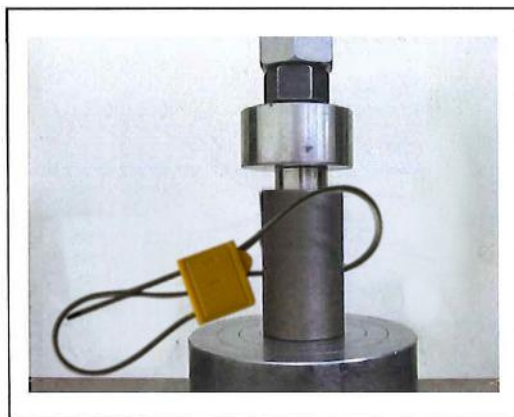
Result :

Shear Test Section 5.3

The seal was fixed in a universal testing machine to withstand cutting with shearing blades and a compressive load applied slowly until the seal is severed.

| Specimen No. | Requirement Load to failure | Result kN | Seal classification |
|--------------|--------------------------------|--------------|---------------------|
| 06 | 3.336 kN : High security seal | 8.291 | High security seal |
| 07 | 2.224 kN : Security seal | 8.580 | High security seal |
| 08 | <2.224 kN : Indicative seal | 8.333 | High security seal |
| 09 | | 8.792 | High security seal |
| 10 | | 8.193 | High security seal |

Shear Set up



SAFETY PRECAUTIONS - Do not exceed a shear force greater than 8900N(2001lbf) .If the specimen has not failed at that force, halt the test and unload the test equipment. Record a shear force of 8896N (2000 lbf).Sudden and violent rupture of the test specimen can endanger personnel, equipment and property.



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4. Bending Test

Testing Instrument : Bending Tester

Ambient Temp. : 18°C ; 47% R.H.

Specification No. : ISO 17712:2013(E)

Result :

Bending Test Section 5.4

Fix the locking end and flex the material adjacent to this fixed end repeatedly through an arc of 180° until failure

| Specimen No. | Requirement Cycles to failure | Result Cycles | Seal classification |
|--------------|----------------------------------|------------------|---------------------|
| 11 | 501 : High security seal | > 501 | High security seal |
| 12 | 251 : Security seal | > 501 | High security seal |
| 13 | <251 : Indicative seal | > 501 | High security seal |
| 14 | | > 501 | High security seal |
| 15 | | > 501 | High security seal |



Bend Set up



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5. Impact Test

Testing Instrument :

5.1. Impact Tester

5.2. Programmable Low Temp. Tester (No.SG5501)

Specification No. : ISO 17712:2013(E)

Impact Test Section 5.5

The impact test is performed at 18 degrees C and minus 27 degrees C of temperature.

The impact load is applied at the locking mechanism of the seal in the direction opposite the direction used in locking the seal.

Result :

Impact Test at 18 °C

| Specimen No. | Requirement | Result Joule | | | Seal classification |
|--------------|-------------------------------|-----------------|-------|-------|------------------------|
| | | 13.56 | 27.12 | 40.68 | |
| 16 | 40.68J : High security seal | Pass | Pass | Pass | High security seal |
| 17 | 27.12J : Security seal | Pass | Pass | Pass | High security seal |
| 18 | <27.12J : Indicative seal | Pass | Pass | Pass | High security seal |
| 19 | 5 impacts at each load | Pass | Pass | Pass | High security seal |
| 20 | | Pass | Pass | Pass | High security seal |

Impact Test at -27 °C

| Specimen No. | Requirement | Result Joule | | | Seal classification |
|--------------|-------------------------------|-----------------|-------|-------|------------------------|
| | | 13.56 | 27.12 | 40.68 | |
| 21 | 40.68J : High security seal | Pass | Pass | Pass | High security seal |
| 22 | 27.12J : Security seal | Pass | Pass | Pass | High security seal |
| 23 | <27.12J : Indicative seal | Pass | Pass | Pass | High security seal |
| 24 | 5 impacts at each load | Pass | Pass | Pass | High security seal |
| 25 | | Pass | Pass | Pass | High security seal |



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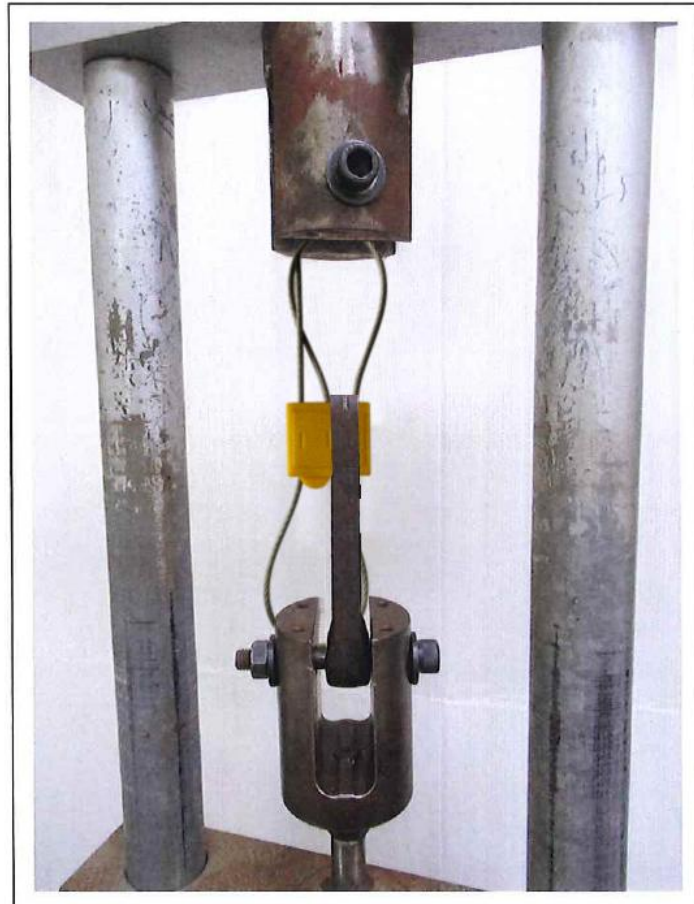
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Impact Set up



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Name of Article : Cable Seal

Type : MA-CS3030

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