

Parameters	Units	Values							Tested according
Nominal thickness (NT)	mm	0,050 – 0,065	0,066 – 0,079	0,080 – 0,089	0,090 – 0,099	0,100 – 0,129	0,130 – 0,149	0,150 – 0,160	ČSN 64 0181 PND 63-921-07 Art. 3.2, 4.4 Method A (2σ) by the PP 5.1-02
Deviations of individual values from NT	mm	± 0,006	± 0,007	± 0,008	± 0,009	± 0,010	± 0,011	± 0,013	
Deviation of average thickness from NT	mm	± 0,002	± 0,002	± 0,003	± 0,003	± 0,004	± 0,004	± 0,005	
Min. shrinkage, MD TD	%	50 32	50 32	50 32	50 32	45 32	38 30	35 30	ČSN 64 0609 PND 63-921-07 Art. 4.8 bath tem 140°C

Nominal width, Side gusset width	mm	According to specification and valid assortment							PND 63-921-07 čl. 2.8, 3.2, 4.3 příloha č.2
Construction	Units	H2							
Folded width	mm	±8							
Side gusset width	mm	±5							
Gusset overlay	mm	max. 8							
Permissible side winding shift, max	mm	max. 10							
Circumference toler.	%	±0,5							

Film type	Lifetime of final packing art. 7.5 PND 63-929-07, months	Antistatic agent, Active time from date of production (months)	Coefficient of friction	Hyg. classification natural design
P*DZ2	12	6	0,35 - 0,50	Not for direct contact with foodstuffs
PkDZ4	12	6	0,35 - 0,50	Not for direct contact with foodstuffs
PkDZ5	24	6	Max. 0,2	Not for direct contact with foodstuffs
PkDZ6	24	6	Max. 0,2	Not for direct contact with foodstuffs
PkDZ9	24	6	max 0,25	Not for direct contact with foodstuffs

**Note:** Palletising film with higher thermal resistance and tenacity, shrinkable by heat, suitable for automatic packaging and for palletising in glass-works

Worked out by: Gluck R. – Sign. Adámek M. – Sign. Date: 04.10.2022	Checked by: Krchov M. – Signature Doubek L. – Signature Date: 7.10.2022	Approved by: Fibichr J. Signature Date: 10.10.2022
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This Data Sheet substitutes edition Nr. 4 Data Sheet PkD, P\*D, valid since 22.01.2020