



Doc. no. : ITP2023-11		
Date : 30.01.2023		
Reference : 2023.11		
Project : USB-110-19		
Customer : Enerteh-V.S.		
PO No. :		
No. NAME, METHOD OR TYPE OF INSPECTION OR OPERATION	SPECIFICATIONS ACCEPTANCE NORMS	ACTIVITY
	PROTON ENERJI	Customer
1.0 MATERIALS		
1.1 Structure Steel	DIN EN 10025 - DIN EN 10056-1-2 DIN 1026 S235JR or equivalent DIN EN 10025 - DIN EN 10056-1-2 S355J2 or equivalent	P P
Mild Strength Steel: Angle, Channel, Square Tube (Hollow Section) High Strength Steel : Angle, Channel, Square Tube (Hollow Section)		
1.2 Steel Plates Mild Strength Steel:	DIN EN 10025 - DIN EN 10029 S235JR or equivalent DIN EN 10025 - DIN EN 10029 S355J2 or equivalent	P P
High Strength Steel :		
1.3 Material Tests -Mechanical Test -Charpy Impact test	EN 10025 EN 10045	P P RAW RAW
1.4 DOCUMENTATION Material Certificate, Material Test Report		P R
Notes :		
Issued by : Okan TARHAN of PROTON ENERJI		
Issued date : 30.01.2023		
Approved by : Sikri TARHAN of PROTON ENERJI		
Approved date : 30.01.2023		
A = Approved R = Review W = Witness F = First piece P = Preparation H = Hold point M = Monitor X% = Extent(Random check) RI = Random Inspection J = See Note		



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3.0 FABRICATION 3.1 Workmanship 3.2 Punching 3.3 Hole Diameter 3.4 DOCUMENTATION Member Inspection Report (Dimension Inspection Report)		Max thickness = 12 mm Bolt Diameter + 2mm	
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Notes :		* (Code of Standard Practice for Steel Buildings and Bridges) Issued by : OKAN TARIHAN of PROTON ENERJI Issued date : 30.01.2023 Approved by : SİKRİ TARHAN of PROTON ENERJI Approved date : 30.01.2023	

PROTON ENERJI

ŞANLI VE TİPNE ANONİM ŞİRKETİ
 Adı: OSB Mah. 2006. Cad. No: 12 Sincan / ANKARA
 Tel: 0312 2414 111 Fax: 0312 819 52 62
 Mersis No: TR3307052804000001
 Ticaret Sicil No: 212691 Şehriye: 06000000 TL
 Sincan V.D. : 733 076 78 04



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5.0 PACKING - MARKING AND SENDING			
5.1 Standard Procedure			
Marking		P	RIA
Wooden box		P	
Delivery		P	
	EXW/RK/ANKARA		
5.2 DOCUMENTATION			
Packing List		P/RIA/H	R
Notes :			
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W = Witness		X% = Extent(Random check)	
F = First piece		RI = Random Inspection	
P = Preparation		J = See Note	
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Issued date : 30.01.2023			
Approved by : Sülkrü TARRHAN of PROTON ENERJI			
Approved date : 30.01.2023			