



CALIBRE™ 303EP-22 Polycarbonate Resin

Overview

CALIBRE™ 300EP-22 Series are polycarbonate resins that offer exceptional impact resistance, heat distortion resistance, and optical clarity for injection molding applications. Their high melt flow rate allows complex parts to be easily molded. The CALIBRE 300EP-22 series products are available in 4 additive packages: CALIBRE 300EP: No mold release or UV Stabilizer. CALIBRE 301EP: Mold release. CALIBRE 302EP: UV stabilizer. CALIBRE 303EP: Mold release and UV stabilizer.

Govt. and Industry Standards:

- CSA (Canadian Standards Association)
- Underwriters Laboratory, Inc. (UL)

Applications:

- Appliances
- Storage
- Electrical components
- Light diffusers

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.20 g/cm ³	1.20 g/cm ³	ASTM D792 ISO 1183/B
Melt Index (300°C/1.2 kg)	22 g/10 min	22 g/10 min	ASTM D1238 ISO 1133
Molding Shrinkage - Flow	0.0050 to 0.0070 in/in	0.50 to 0.70 %	ASTM D955 ISO 294-4
Water Absorption			ASTM D570
73°F (23°C), 24 hr	0.15 %	0.15 %	
Equilibrium, 73°F (23°C), 50% RH	0.32 %	0.32 %	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus			
--	340000 psi	2340 MPa	ASTM D638 ¹
--	334000 psi	2300 MPa	ISO 527-2/50
Tensile Strength			
Yield	8700 psi	60.0 MPa	ASTM D638 ¹ ISO 527-2/50 ^{1,1}
Break	9500 psi	65.5 MPa	ASTM D638 ¹
Break	9430 psi	65.0 MPa	ISO 527-2/50
Tensile Elongation			ISO 527-2/50
Yield	6.0 %	6.0 %	ASTM D638 ¹
Break	120 %	120 %	ASTM D638 ¹
Flexural Modulus			
--	350000 psi	2410 MPa	ASTM D790 ²
--	348000 psi	2400 MPa	ISO 178 ³
Flexural Strength			
--	14000 psi	96.5 MPa	ASTM D790 ²
--	14100 psi	97.0 MPa	ISO 178 ³
Taber Abrasion Resistance	45 %	45 %	ASTM D1044
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	9.5 ft-lb/in ²	20 kJ/m ²	ISO 179/1eA

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			
73°F (23°C)	14.0 ft-lb/in	747 J/m	ASTM D256
73°F (23°C)	35.2 ft-lb/in ²	74.0 kJ/m ²	ISO 180/A
Instrumented Dart Impact			ASTM D3763 ⁴
73°F (23°C), Total Energy	640 in-lb	72.3 J	
Tensile Impact Strength	180 ft-lb/in ²	378 kJ/m ²	ASTM D1822
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness			ASTM D785
M-Scale	73	73	
R-Scale	118	118	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Annealed	288 °F	142 °C	ASTM D648 ISO 75-2/B
264 psi (1.8 MPa), Unannealed	258 °F	126 °C	ASTM D648
264 psi (1.8 MPa), Unannealed	252 °F	122 °C	ISO 75-2/A
264 psi (1.8 MPa), Annealed	282 °F	139 °C	ASTM D648 ISO 75-2/A
Vicat Softening Temperature	297 °F	147 °C	ISO 306/B50 ASTM D1525 ⁵
Ball Indentation Temperature	257 °F	125 °C	IEC 60335-1
CLTE - Flow (-40 to 180°F (-40 to 82°C))	0.000038 in/in/°F	0.000068 cm/cm/°C	ASTM D696
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Volume Resistivity	2.0E+17 ohm-cm	2.0E+17 ohm-cm	ASTM D257
Dielectric Strength	420 V/mil	17 kV/mm	ASTM D149
Dielectric Constant			ASTM D150
60 Hz	3.00	3.00	
1 MHz	3.00	3.00	
Dissipation Factor			ASTM D150
50 Hz	0.0010	0.0010	
1 MHz	0.0020	0.0020	
Comparative Tracking Index			IEC 60112
0.0787 in (2.00 mm), Solution A	250 V	250 V	
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating - UL			UL 94
0.0625 in (1.59 mm)	V-2	V-2	
0.125 in (3.18 mm)	V-2	V-2	
Oxygen Index	26 %	26 %	ISO 4589-2
Average Extent of Burning	1 in	3 cm	ASTM D635
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Refractive Index	1.586	1.586	ASTM D542 ISO 489
Transmittance	89.0 %	89.0 %	ASTM D1003
Haze	1.0 %	1.0 %	ASTM D1003

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Type I, 2.0 in/min (51 mm/min)

² Method I (3 point load), Type I, 0.079 in/min (2.0 mm/min)

³ 0.079 in/min (2.0 mm/min)

⁴ 11.1 ft/sec (3.39 m/sec)

⁵ Rate A (50°C/h), Loading 2 (50 N)

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North America		Europe/Middle East	
U.S. & Canada:	1-888-STYRON1 1-989-633-1718	Germany:	+800 444 11 444 +32 3 450 2967 +8001811361
Mexico:	+1-800-441-4369		
Latin America		South Africa	+800-99-5078
Argentina:	+54-11-4319-0100		
Brazil:	+55-11-5188-9000		
Colombia:	+57-1-219-6000	Asia Pacific	+800-7776-7776
Mexico:	+52-55-5201-4700		+603-7965-5392

www.styron.com

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Published June 2010

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