

**WELDER APPROVAL CERTIFICATE**  
**ACCORDING TO UNI EN ISO 9606-1:2017**



No. **26SX00600CE1**

Designation	<b>UNI EN ISO 9606-1 111 P FW FM1 B t10 PF ml</b>		
Welder	<b>TURCAN IGOR</b>		
Born in	<b>SEMENI-REPUBLIC OF MOLDOVA</b>	on	<b>28/05/1977</b>
Identification	<b>1770528229996</b>	Method of Identification	<b>C.I. Stamp No. TI</b>
Employer/Manufacturer	<b>CAPILLATI SRL - Bucuresti (B), ADRIKA SRL</b>		

WPS used by welder during welding of test coupon: **02**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Plate	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	B	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	10	>= 3
Pipe outside diameter (mm)	N.A.	PA-PB 75 and over; PF 500 and over
Welding position(s)	PF	PA, PB, PF
Weld details / Layer technique	ml	sl, ml

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Acceptable
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

Revalidation method 9.3 a)

This certificate is valid from	<b>5 March 2026</b>	to	<b>4 March 2029</b>
Issued at	<b>GENOVA</b>	on	<b>23 March 2026</b>

This certificate consist of 2 pages

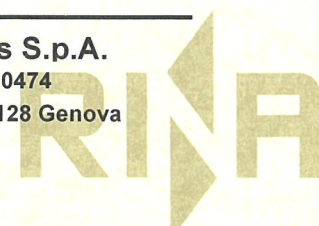
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Rosario Distefano  
 (International Certification Vice  
 President)

*Rosario Albaiso Distefano*



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 Via Corsica 12 - 16128 Genova





WELDER APPROVAL CERTIFICATE  
ACCORDING TO UNI EN ISO 9606-1:2017



No. **26SX00600CE2**

Designation	<b>UNI EN ISO 9606-1 141/111 T BW FM1/FM1 S/B s10 D48.3 PA ss nb</b>		
Welder	<b>TURCAN IGOR</b>		
Born in	<b>SEMENI-REPUBLIC OF MOLDOVA</b>	on	<b>28/05/1977</b>
Identification	<b>1770528229996</b>	Method of Identification	<b>C.I. Stamp No. TI</b>
Employer/Manufacturer	<b>CAPILLATI SRL - Bucuresti (B), ADRIKA SRL</b>		

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
<b>Welding process(es)</b>	<b>141 / 111</b>	<b>141; 142; 143; 145 / 111</b>
<b>Product type</b>	<b>Pipes</b>	<b>Plates and pipes</b>
<b>Type of weld</b>	<b>BW</b>	<b>Butt weld*</b>
<b>Parent Metal group (ISO/TR 15608)</b>	<b>1.2</b>	<b>1 to 11</b>
<b>Filler material group(s)</b>	<b>FM1</b>	<b>FM1, FM2</b>
<b>Filler material type</b>	<b>141</b>	Root: Solid rod Fill/Cap: Solid rod/ metal-cored rod/No filler metal
	<b>111</b>	<b>A,RA,RB,RC,RR,R,B</b>
<b>Shielding gas (EN ISO 14175)</b>	<b>1 / N.A.</b>	<b>All compatible</b>
<b>Type of current and polarity</b>	<b>141: DC EN; 111: DC EP</b>	<b>All compatible</b>
<b>Deposited thickness (mm)</b>	<b>10</b>	<b>141: 3 to 6</b> <b>111: 3 to 14</b>
		<b>141 / 111: 3 to 20</b>
<b>Pipe outside diameter (mm)</b>	<b>48.3</b>	<b>25 and over</b>
<b>Welding position(s)</b>	<b>PA</b>	<b>PA</b>
<b>Weld details / Layer technique</b>	<b>ss nb</b>	<b>141: ss nb, ss mb, bs, ss gb, ss fb</b> <b>111: ss mb, bs</b>

\*Qualify also branch connections with an angle  $\geq 60^\circ$

		Type of test					
Visual	<b>Acceptable</b>	Radiographic	<b>Acceptable</b>	Magnetic particle	<b>Not tested</b>	Penetrant	<b>Not tested</b>
Macro	<b>Not tested</b>	Fracture	<b>Not tested</b>	Bend	<b>Not tested</b>		

Revalidation method 9.3 a)

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WELDER APPROVAL CERTIFICATE  
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No. **26SX00600CE3**

Designation	<b>UNI EN ISO 9606-1 141/111 T BW FM1/FM1 S/B s10 D48.3 PA ss nb</b>				
Welder	<b>DOMINTE ION</b>				
Born in	<b>RAIONU IALOVENI-REPUBLIC OF MOLDOVA</b>	on	<b>25/09/1989</b>		
Identification	<b>B42054850</b>	Method of Identification	<b>C.I.</b>	Stamp No.	<b>DI</b>
Employer/Manufacturer	<b>CAPILLATI SRL - Bucuresti (B), ADRIKA SRL</b>				

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
<b>Welding process(es)</b>	141 / 111	141; 142; 143; 145 / 111
<b>Product type</b>	Pipes	Plates and pipes
<b>Type of weld</b>	BW	Butt weld*
<b>Parent Metal group (ISO/TR 15608)</b>	1.2	1 to 11
<b>Filler material group(s)</b>	FM1	FM1, FM2
<b>Filler material type</b>	141	Root: Solid rod Fill/Cap: Solid rod/ metal-cored rod/No filler metal
	111	A,RA,RB,RC,RR,R,B
<b>Shielding gas (EN ISO 14175)</b>	I / N.A.	All compatible
<b>Type of current and polarity</b>	141: DC EN; 111: DC EP	All compatible
<b>Deposited thickness (mm)</b>	10	141: 3 to 6 111: 3 to 14
		141 / 111: 3 to 20
<b>Pipe outside diameter (mm)</b>	48.3	25 and over
<b>Welding position(s)</b>	PA	PA
<b>Weld details / Layer technique</b>	ss nb	141: ss nb, ss mb, bs, ss gb, ss fb 111: ss mb, bs

\*Qualify also branch connections with an angle  $\geq 60^\circ$

		Type of test					
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

Revalidation method 9.3 a)

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**WELDER APPROVAL CERTIFICATE**  
**ACCORDING TO UNI EN ISO 9606-1:2017**



No. **26SX00600CE4**

Designation	<b>UNI EN ISO 9606-1 141/111 T BW FM1/FM1 S/B s10 D48.3 PA ss nb</b>		
Welder	<b>VACULOVSKI ANDREI</b>		
Born in	<b>SUVOROV-REPUBLIC OF MOLDOVA</b>	on	<b>09/11/1980</b>
Identification	<b>A34063348</b>	Method of Identification	<b>C.I.</b> Stamp No. <b>VA</b>
Employer/Manufacturer	<b>CAPILLATI SRL - Bucuresti (B), ADRIKA SRL</b>		

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
<b>Welding process(es)</b>	141 / 111	141; 142; 143; 145 / 111
<b>Product type</b>	Pipes	Plates and pipes
<b>Type of weld</b>	BW	Butt weld*
<b>Parent Metal group (ISO/TR 15608)</b>	1.2	1 to 11
<b>Filler material group(s)</b>	FM1	FM1, FM2
<b>Filler material type</b>	141	Root: Solid rod Fill/Cap: Solid rod/ metal-cored rod/No filler metal
	111	A,RA,RB,RC,RR,R,B
<b>Shielding gas (EN ISO 14175)</b>	I / N.A.	All compatible
<b>Type of current and polarity</b>	141: DC EN; 111: DC EP	All compatible
<b>Deposited thickness (mm)</b>	10	141: 3 to 6 111: 3 to 14
		141 / 111: 3 to 20
<b>Pipe outside diameter (mm)</b>	48.3	25 and over
<b>Welding position(s)</b>	PA	PA
<b>Weld details / Layer technique</b>	ss nb	141: ss nb, ss mb, bs, ss gb, ss fb 111: ss mb, bs

\*Qualify also branch connections with an angle  $\geq 60^\circ$

Type of test							
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

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