

Spett.le:

METANCOR-COM

STR UZINELOR, 11/1

2023 CHISINAU

MOLDOVA

Dichiarazione di conformità / *Declaration of conformity*
Certificato di conformità sim. 2.1 EN 10204 / *Certificate of Compliance*

Vostro Ordine No. / *Your Order No.*

Nostro Ordine No. / *Our Order No.*

Ddt. o Fattura No. / *Delivery note or Invoice No.*

100267 from 11/01/21

Conferma per tutti i prodotti nel Ddt. O fattura *Confirmation*
for all products in the delivery note or invoice

Conferma solo per il/i seguente/i articolo/i:
Confirmation only for the following item (s):

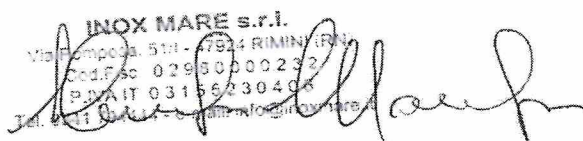
Con la presente si dichiara che i suddetti prodotti da noi immessi sul mercato sono conformi alle norme di riferimento e alle specifiche di prodotto o ad un disegno assegnato. Confermiamo inoltre che i prodotti forniti relativi all'ordine di cui sopra, sono realizzati in acciaio inossidabile, che il grado di materiale degli elementi di collegamento (fasteners) è conforme a quanto previsto dalla norma EN ISO 3506:2020 e che tutti gli articoli sono passivati. Gli articoli che non rientrano nella predetta norma (es. Accessori Nautici, Raccorderia, Gamma Solar) sono realizzati in acciaio inossidabile AISI304 o AISI316 o AISI420 o AISI410 o Rame o Ottone o Alluminio o ZAMA o EPDM.

We hereby declare that the aforementioned products put on to the market by us comply with the reference standards and product specifications or with an assigned drawing. We also confirm that the products supplied relating to the above mentioned order are made of stainless steel, that the material grade of the fasteners comply with the requirements of standard EN ISO 3506: 2020 and all items are passivated.

Items that do not fall within the aforementioned standard (eg. Marine Hardware, Fittings, Solar Range) are made of AISI304 or AISI316 or AISI420 o AISI410 stainless steel or Copper or Brass or Aluminum or ZAMA or EPDM.

Rimini, 18/03/2021

Alessandro Mazzolani
QM/Technical Office
Inox Mare S.r.l.

INOX MARE s.r.l.
Via Pomposa, 51/1 - 47924 RIMINI (RN)
Cod. Fisc. 02950000292
P.IVA IT 03155230406
Tel. +39 0541 794444 - Fax +39 0541 794490




NVA
QUALITY CERTIFICATION

RoHS

TEKNİK DOSYA İNCELEME BEYANI

RoHS Directive 2015/863/EU

İş bu belge Üretici, Dağıtıcı, AB Temsilci:

KAMA PRES SAN. VE TİC. A.Ş.

15 TEMMUZ MAH. GÜLBAHAR CAD. NO:92 GÜNEŞLİ / İSTANBUL / TURKEY

Aşağıda ürün tasarımı ve türüne göre uygun temel güvenlik ve sağlık gereksinimleri açıklanan RoHS Directive 2015/863/EU ile uyumlu olduğu tarafınıza tedavül edilmiştir. Ürün değiştirilmesi halinde, bu bildiri geçerliliğini yitirecektir.

Ürünün Tanımı

: PVC, TPC poliüretan, Karbon Sac CK, Galvanizli Kaplı Sac, Moblen PP, PA6-Naylon, TPV Santopren, Cr Kaplanmış Sac, Dökme Demir, kauçuk, Cıvata, Vida Perçin, Zamak
4102 RMB 055 / 4102 RMB 055 F18

Marka

: KAMA

Geçerli AT Direktifleri

: RoHS DIRECTIVE 2015/863/EU

Geçerli Uymlaştırılmış Standartlar

: TS EN 62321-6 :2015, TS EN 62321-2 :2015,
TS EN 62321-3-1:2015, TS EN 62321-3-2 :2015,
TS EN 62321-4 :2015, TS EN 62321-5 :2015,
TS EN 62321-1 :2015, TS EN 62321-7-2 :2018,
TS EN 62321-7-1 :2016

Uygulanabilir Ulusal

Teknik Standartlar ve Özellikler

: 101326-101325-101324-101323-101322-101321-101320-
101319-101318-101317-101316-101315-101314-101313

Avrupa Direktifi 2011/65/EU (2002/95/EU sayılı Direktif) ve 2015/863/EU (2011/65/EU Direktifi Annex II'de değişiklik yapılması) zararlı maddelerin kısıtlanması ile ilgili.

Annex II /2015/863/EU

Lead (0,1 %)

Mercury (0,1 %)

Cadmium (0,01 %)

Hexavalent chromium (0,1 %)

Polybrominated biphenyls (PBB) (0,1 %)

Polybrominated diphenyl ethers (PBDE) (0,1 %)

Polybrominated diphenyl ethers (PBDE) (0,1 %)

Bis (2-ethylhexyl) phthalate (DEHP) (0,1 %)

Butyl benzyl phthalate (BBP) (0,1 %)

Dibutyl phthalate (DBP) (0,1 %)

Diisobutyl phthalate (DIBP) (0,1 %)

Sertifika Numarası

: 90890

Sertifika Kodu

: KAMA

Sertifika Yayın Tarihi

: 12.06.2022

Sertifikanın Geçerlilik Tarihi

: 12.06.2023

Firma Yetkilisi

(Yetkili İmza ve Ünvan)



Sistem etkin bir şekilde sürdürüldükçe ve gözetim tetkikleri zamanında yapıldığı müddetçe bu belge 1 yıl geçerlidir. NVA denetim yürütülmesinde gerekli itina ve yetkinlik göstermesine rağmen ispat edilmiş büyük ihmallerde dahil sorumluluk kabul etmeyecektir. Bu belgenin mülkiyet hakkı NVA ya aittir ve istenildiğinde iade edilmelidir.

NVA KALİTE TEST ÖLÇÜM HİZMETLERİ EĞİTİM VE BELGELENDİRME TİC. LTD. ŞTİ.
Beylikdüzü OSB Mahallesi 3. Cadde HGS İnşaat Corner Office Apt. No: 8/55 Beylikdüzü / İSTANBUL / TURKEY
Tel: +90 212 855 58 98 www.nva-belge.com info@nva-belge.com



SERTİFİKA / CERTIFICATE

KAMA PRES SANAYİ VE TİCARET ANONİM ŞİRKETİ

15 TEMMUZ MAHALLESİ GÜLBAHAR CADDESİ NO:92 GÜNEŞLİ BAĞCILAR / İSTANBUL / TURKEY

Denetlenmiş ve aşağıdaki standardın gerekliliklerine uygunluğu görülmüştür:

Has been assessed and found to Comply with the Requirements of:

ISO 10002:2018

MÜŞTERİ MEMNUNİYETİ YÖNETİM SİSTEMİ

Customer Satisfaction Management System

Kuruluşunun "ENDÜSTRİYEL MAKİNA PARÇALARI İMALATI" Kapsamı için
For scope "MANUFACTURING OF INDUSTRIAL MACHINERY PARTS"

Sertifika Numarası / Certificate Number

: NVA-CM-22020203

İlk Yayın Tarihi / Certificate Issue Date

: 02.02.2022

Sertifika Geçerlilik Tarihi / Certificate Validity Date

: 02.02.2023

Sertifika Periyodu / Certificate Period

: 1 Yıl / 1 Year



NVA denetim yürütülmesinde gerekli itina ve yetkinlik göstermesine rağmen büyük ihmallerde dahi sorumluluk kabul etmeyecektir. Bu belgenin mülkiyet hakkı NVA aittir ve istenildiğinde iade edilmelidir.

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SERTİFİKA / CERTIFICATE

KAMA PRES SANAYİ VE TİCARET ANONİM ŞİRKETİ

15 TEMMUZ MAHALLESİ GÜLBAHAR CADDESİ NO:92 GÜNEŞLİ BAĞCILAR / İSTANBUL / TURKEY

Denetlenmiş ve aşağıdaki standardın gerekliliklerine uygunluğu görülmüştür:

Has been assessed and found to Comply with the Requirements of:

ISO 14001:2015

ÇEVRE YÖNETİM SİSTEMİ

Environmental Management System

Kuruluşunun "ENDÜSTRİYEL TİP TEKERLEK İMALATI" Kapsamı İçin

For scope "MANUFACTURING OF INDUSTRIAL TYPE WHEEL"

Sertifika Numarası / Certificate Number
İlk Yayın Tarihi / Certificate Issue Date
Sertifika Geçerlilik Tarihi / Certificate Validity Date
Sertifika Periyodu / Certificate Period

: NVA-EM-22020203
: 02.02.2022
: 02.02.2023
: 1 Yıl / 1 Year



NVA denetimi yürütülmesinde gerekli itina ve yetkinlik göstermesine rağmen büyük ihmallerde dahil sorumluluk kabul etmeyecektir. Bu belgenin mülkiyet hakkı NVA aittir ve istenildiğinde iade edilmelidir.

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SERTİFİKA / CERTIFICATE

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15 TEMMUZ MAHALLESİ GÜLBAHAR CADDESİ NO:92 GÜNEŞLİ BAĞCILAR / İSTANBUL / TURKEY

Denetlenmiş ve aşağıdaki standardın gerekliliklerine uygunluğu görülmüştür:

Has been assessed and found to Comply with the Requirements of:

ISO 12100:2010

**MAKİNALARDA GÜVENLİK - TASARIM İÇİN GENEL
PRENSİPLER - RİSK DEĞERLENDİRİLMESİ VE RİSK AZALTILMASI**
*Safety of machinery - General principles for design - Risk
assessment and risk reduction*

Kuruluşunun "VOLANTLAR, SUSTALI KOLLAR, MAKİNE KULPLARI, MAKİNE AYAKLARI, ENDÜSTRİYEL TİP
TEKERLEKLER, PERÇİN PRESLERİ" Kapsamı İçin

For scope "FLYWHEELS, LOCK HANDLES, MACHINE HANDLES, MACHINE FEET, INDUSTRIAL TYPE WHEELS,
RIVET PRESSES"

Sertifika Numarası / Certificate Number
İlk Yayın Tarihi / Certificate Issue Date
Sertifika Geçerlilik Tarihi / Certificate Validity Date
Sertifika Periyodu / Certificate Period

: NVA-QM-22020201
: 02.02.2022
: 02.02.2023
: 1 Yıl / 1 Year



NVA denetim yürütülmesinde gerekli itina ve yetkinlik göstermesine rağmen büyük ihmallerde dahil sorumluluk kabul etmeyecektir. Bu belgenin mülkiyet hakkı NVA'ya aittir ve istenildiğinde iade edilmelidir.

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SERTİFİKA / CERTIFICATE

KAMA PRES SANAYİ VE TİCARET ANONİM ŞİRKETİ

15 TEMMUZ MAHALLESİ GÜLBAHAR CADDESİ NO:92 GÜNEŞLİ BAĞCILAR / İSTANBUL / TURKEY

Denetlenmiş ve aşağıdaki standardın gerekliliklerine uygunluğu görülmüştür:

Has been assessed and found to Comply with the Requirements of:

ISO 9001:2015 KALİTE YÖNETİM SİSTEMİ Quality Management System

Kuruluşunun "ENDÜSTRİYEL TİP TEKERLEK İMALATI" Kapsamı için
For scope "MANUFACTURING OF INDUSTRIAL TYPE WHEEL"

Sertifika Numarası / Certificate Number
İlk Yayın Tarihi / Certificate Issue Date
Sertifika Geçerlilik Tarihi / Certificate Validity Date
Sertifika Periyodu / Certificate Period

: NVA-QM-22020101
: 01.02.2022
: 01.02.2023
: 1 Yıl / 1 Year



NVA denetim yürütülmesinde gerekli itina ve yetkinlik göstermesine rağmen büyük ihmallerde dahil sorumluluk kabul etmeyecektir. Bu belgenin mülkiyet hakkı NVA aittir ve istenildiğinde iade edilmelidir.

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NVA KALİTE TEST ÖLÇÜM HİZMETLERİ EĞİTİM VE BELGELENDİRME TİC. LTD. ŞTİ.
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TÜRK STANDARDLARI ENSTİTÜSÜ
TÜRK STANDARDLARINA UYGUNLUK BELGESİ
TURKISH STANDARDS INSTITUTION
CERTIFICATE OF CONFORMITY TO TURKISH STANDARDS

Markanın Tanımı Description of the Mark
TSE veya/ve TSE veya/ve TSE

BELGE NUMARASI REFERENCE NUMBER OF LICENCE	008285-TSE-05/02
BELGENİN İLK VERİLİŞ TARİHİ DATE OF FIRST ISSUE OF LICENCE	06.12.2003
BELGENİN SON GEÇERLİLİK TARİHİ LICENCE VALID UNTIL	06.12.2021
BELGE SAHİBİ KURULUŞUN ADI NAME OF THE LICENCE HOLDER	KAMA PRES SANAYİ VE TİCARET A.Ş.
BELGE SAHİBİ KURULUŞUN ADRESİ ADDRESS OF THE LICENCE HOLDER	15 TEMMUZ MAH. GÜLBAHAR CAD. NO:92 34212 BAĞCILAR İSTANBUL/TÜRKİYE
ÜRETİM YERİ ADI NAME OF THE MANUFACTURING PLACE	KAMA PRES SANAYİ VE TİCARET AŞ.
ÜRETİM YERİ ADRESİ ADDRESS OF THE MANUFACTURING PLACE	15 TEMMUZ MAH GÜLBAHAR CAD NO:92 BAĞCILAR İSTANBUL / TÜRKİYE
İPTAL EDİLEN BELGE NUMARASI (Varsa) INDICATION OF SUPERSEDED LICENCE (if any)	008285-TSE-05/01
TESCİLLİ TİCARİ MARKASI REGISTERED TRADE MARK	KAMA
İLGİLİ TÜRK STANDARDI RELATED TURKISH STANDARD	TS EN 12533 / 19.02.2002
BELGE KAPSAMI SCOPE OF LICENCE	

- HIZLARI 1,1 m/sn İLE 4,4 m/sn KADAR OLAN TEKERLEKLER A GRUBU (1,7m/sn OLANLAR) (TİCARİ MODELİ:5100 VE 5600)

e-İmzalı/e-signed

03.11.2020

Belgelendirme Merkezi Başkanı Adına
AHMET NURSİ KARTAL

TSE İSTANBUL BELGELENDİRME MÜDÜRÜ

*Bu belge, belgelendirilen ürünün, üretim yerinin Enstitümüzün belirlediği şartları karşıladığını da gösterir.

*Bu belge, hiç bir suretle tahrif edilemez, kısmen veya okunmasını zorlaştıracak şekilde çoğaltılamaz, kopyası ve silinti yapılamaz.

*TSE İSTANBUL BELGELENDİRME MÜDÜRLÜĞÜ * Adres: Çayırova Tren İstasyonu Yanı ÇAYIROVA/İSTANBUL * Telefon: 262 723 1273 * Faks: 262 723 1606

*TSE BELGELENDİRME MERKEZ BAŞKANLIĞI; Adres: Necatibey Cad. No.112 06100 Bakanlıklar/ANKARA – Telefon: 0 312 416 64 81 / 416 64 27, Faks:0 312 416 66 17 E-posta

:bmb@tse.org.tr , web : www.tse.org.tr



<https://evrakkontrol.tse.org.tr/BelgeDogrulama.aspx?p=famoShez> adresinden belgenin doğruluğunu ve geçerliliğini sorgulayınız.

SIDERINOX

Siderinox S.p.a. Frazione Caselle 20081 Morimondo (MI) Italia
 Ufficio Commerciale: Tel. 02 9498151 - Fax 02 949815250/251
 Ufficio Amministrativo: Tel. 02 9498181 - Fax 02 949816350
 Ufficio Spedizioni: Tel. 02 949816222 - Fax 02 949815350
 Ufficio Acquisti: Tel. 02 949816345 - Fax 02 949816350
 Casella e-mail: sx@siderinox.it Sito web: www.siderinox.it

Capitale Sociale Euro 3.300.000 i.v.
 Cod. Fiscale e Reg. Imp. MI N. 01825510157
 R.E.A. Milano N. 878116
 Centro Meccanografico n. MI074282
 Partita IVA 01825510157

AZIENDA CON SISTEMA
 DI GESTIONE QUALITÀ
 CERTIFICATO DA DNV GL
 = ISO 9001 =

INSPECTION CERTIFICATE EN 10204			3.1	N° 637208	of	22.07.2021	Page 1 / 1
Purchaser INVESTA SPÓLKA Z.O.O.							
DDT N 3265 of 22.07.2021		SIDERINOX order number N 3299 of 29.06.2021			Customer's order N CZZ21C01512 of 29.06.2021		
Product Stainless steel round pipe Ø 25 x 1,5 mm AISI 304/304L brushed EN 10217-7 Longitudinally welded							
Dimension 25 x 1,5 mm		Steel type EN 1.4301/1.4307 / AISI 304/304L			Quantity (m) 732		Weight (kg) 588
Production Norm EN 10217-7			Rolling Cold rolled		Tolerances D3 \ T3		Welding factor V=1
Marking MANUFACTURER'S MARK - DIMENSION - STEELGRADE - HEAT N. - PRODUCTION NORM - EXECUTION - E.C. INSPECTOR - WORK INSPEKTOR							
Manufacturing process Route = 04				Surface finishing W0			

CHEMICAL COMPOSITION

Heat	% C	% Mn	% P	% S	% Si	% Cr	% Ni	% Mo	% Ti	% N
	0,000 - 0,030	0,000 - 2,000	0,000 - 0,040	0,000 - 0,010	0,000 - 1,000	17,500 - 19,500	8,000 - 10,000	0,000 - 0,000	0,000 - 0,000	0,000 - 0,110
0537757	0,026	1,770	0,028	0,001	0,340	18,080	8,050			0,072

The chemical values refer to the certificate issued by the steel mill according to EN 10088 / 10028-7 / ASTM A 240 and stored at our office.

TEST RESULTS



* (D) Direction: (L) Longitudinal, (T) Transverse - ** (P) Position: (W) Welding, (M) Material

Test unit	Test Class	(D) *	(P) **	TENSILE TEST in N/mm ² =MPa				HARDNESS
				Yield Strength		Tensile Strength	Elongation	HRB
				Rp 0,2%	Rp 1%	Rm	A %	
				210 -	250 -	520 - 770	40 -	
T21031076	TC1	L	M	258	343	624	47	
T21031136	TC1	L	M	265	344	620	46	
T21031137	TC1	L	M	256	343	625	47	

Visual inspection OK	Drift expanding test UNI EN ISO 8493 OK	Sealing test UNI EN ISO 10893-1 OK
Check on dimensions OK	Flattenning test UNI EN ISO 8492 OK	Non destructive Eddy Current test UNI EN ISO 10893-2 OK
Antimixing test OK	Weld bend test EN ISO 5173 OK	Intergranular corrosion test N. P. N. P.

WE CERTIFY THAT THE MATERIAL SUPPLIED COMPLIES WITH THE REQUIREMENTS AGREED ON THIS ORDER

Notes:

Certifications: UNI EN ISO 9001 Dir. PED 2014/68/UE AQUAP from Nr. 7293-06-TU to Nr 7298-06-TU Qualifications: WPS/WPAR: UNI EN ISO 15609-4/UNI EN ISO 15614-11 WPS/WPAR: UNI EN ISO 15609-1/UNI EN ISO 15614-1 WLD: UNI EN ISO 14732 operator NDT: UNI EN ISO 9712 operator	Document issued by:  D. Ricco Quality engineering	Document confirmed by:  V. Brandonisio Quality manager
--	---	--

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Fax. + 39 522 83.65.72 - 83.65.73
Cod. Fis. e P. IVA IT00323370355

AZIENDA CON SISTEMA DI GESTIONE
QUALITA' CERTIFICATO SECONDO
UNI EN ISO 9001

TIPO DOCUMENTO - TYPE DOCUMENT (EN10204)
Certificato di Controllo 3.1
Inspection Certificate 3.1

Nr. : 21040110

Data - Date
07/05/2021

Country of Production: Italy
Coils Origin: EU Country

INVESTA SPOLKA Z.O.O. UL. ZASTAWNA 27 83000 PRUSZCZ GDANSKI Poland	(5909)	Consegna: Delivery:	INVESTA SPOLKA Z.O.O. UL. ZASTAWNA 27 83000 PRUSZCZ GDANSKI Poland	(5909)	D.D.T. - DELIVERY NOTE
Riferimenti Normativi Tubi - Hollow Sections Standard: EN10296-2 EN ISO 1127 D3/T3		21028490 - 07/05/2021			

Tubi Saldati Longitudinalmente (ERW)		Composizione Chimica		Proprietà Meccaniche e Tecnicologiche																		
Longitudinal Welded Tubes (ERW)		Chemical Composition		Mechanical and Technical Properties																		
Dim. (mm)	Sp. L (mm)	Acciaio Steel	Fin. Lotto	MT Tot. WGT (m)	Colata Heat	Trazione / Tensile Test	Durezza Hardness															
(mm)	(mm)	(mm)	(m)	(kg)		R _m MPa	R _{0.2} MPa															
D.15	1,50	6000	1.4301/1.4307	SP TN05329235	678,00	328	01/460937	0,022	0,340	1,730	0,032	0,001	18,060	8,070	0,300	0,074	284	312	625	58,6	84	
ORDINE CLIENTE - CUSTOMER ORDER CZZ21C00798 25/03/2021																						
D.60,3	1,50	6000	1.4301/1.4307	SP TN05348365	222,00	449	04/27763	0,019	0,400	1,550	0,030	0,002	18,300	8,000		0,064	285	318	633	60,0	57,0	81
D.60,3	1,50	6000	1.4301/1.4307	SP TN05348379	222,00	450	04/27763	0,019	0,400	1,550	0,030	0,002	18,300	8,000		0,064	285	318	633	60,0	57,0	81
D.60,3	1,50	6000	1.4301/1.4307	SP TN05348402	222,00	449	04/28860	0,020	0,380	1,560	0,035	0,001	18,500	8,100		0,059	320	368	645	52,0	49,0	82
D.114,3	2,00	6000	1.4301/1.4307	SP TN05299824	114,00	602	02/105060	0,026	0,390	1,430	0,034	0,005	18,130	8,040		0,071	298	338	643	53,0	50,0	85
ORDINE CLIENTE - CUSTOMER ORDER CZZ21C00820 26/03/2021																						
D.18	1,50	6000	1.4301/1.4307	SP TN05350953	678,00	417	02/076301	0,027	0,300	1,530	0,034	0,001	18,240	8,070		0,078	291	316	638	53,0	50,0	87
D.18	1,50	6000	1.4301/1.4307	SP TN05350965	678,00	417	02/076301	0,027	0,300	1,530	0,034	0,001	18,240	8,070		0,078	291	316	638	53,0	50,0	87
ORDINE CLIENTE - CUSTOMER ORDER CZZ21C01003 20/04/2021																						
D.88,9	4,00	6000	1.4301/1.4307	SP TN05344045	114,00	939	02/609650	0,023	0,430	1,410	0,030	0,002	18,080	8,020		0,074	314	356	644	53,0	54,0	87

FATTURA - INVOICE																					
ORDINE PADANA TUBI - P.T. ORDER SE - 21014546																					
FATTURA - INVOICE																					

ORDINE PADANA TUBI - P.T. ORDER SE - 21015203																					
FATTURA - INVOICE																					

ORDINE PADANA TUBI - P.T. ORDER SE - 21018676																					
FATTURA - INVOICE																					

D.15	1,50	6000	1.4301/1.4307	SP TN05329235	678,00	328	01/460937	0,022	0,340	1,730	0,032	0,001	18,060	8,070	0,300	0,074	284	312	625	58,6	84	
D.60,3	1,50	6000	1.4301/1.4307	SP TN05348365	222,00	449	04/27763	0,019	0,400	1,550	0,030	0,002	18,300	8,000		0,064	285	318	633	60,0	57,0	81
D.60,3	1,50	6000	1.4301/1.4307	SP TN05348379	222,00	450	04/27763	0,019	0,400	1,550	0,030	0,002	18,300	8,000		0,064	285	318	633	60,0	57,0	81
D.60,3	1,50	6000	1.4301/1.4307	SP TN05348402	222,00	449	04/28860	0,020	0,380	1,560	0,035	0,001	18,500	8,100		0,059	320	368	645	52,0	49,0	82
D.114,3	2,00	6000	1.4301/1.4307	SP TN05299824	114,00	602	02/105060	0,026	0,390	1,430	0,034	0,005	18,130	8,040		0,071	298	338	643	53,0	50,0	85
D.18	1,50	6000	1.4301/1.4307	SP TN05350953	678,00	417	02/076301	0,027	0,300	1,530	0,034	0,001	18,240	8,070		0,078	291	316	638	53,0	50,0	87
D.18	1,50	6000	1.4301/1.4307	SP TN05350965	678,00	417	02/076301	0,027	0,300	1,530	0,034	0,001	18,240	8,070		0,078	291	316	638	53,0	50,0	87
D.88,9	4,00	6000	1.4301/1.4307	SP TN05344045	114,00	939	02/609650	0,023	0,430	1,410	0,030	0,002	18,080	8,020		0,074	314	356	644	53,0	54,0	87

Controllo visivo e dimensionale: Visual and dimensional control:	esito positivo OK	Prova di schiacciamento: Flattening test:	esito positivo OK	Prova di tenuta: Leak tightness test:	esito positivo OK	Certifichiamo che il prodotto fornito è conforme ai requisiti dell'ordine We certify that material supplied complies with the requirements agreed on order
Verifica antimiscelamento: Anti-mixing test:	esito positivo OK	Prova di espansione: Drift expanding test:	esito positivo OK	P.N.D.: correnti indotte sulla saldatura: NDT: Eddy Current test on the weld:	esito positivo OK	Padana Tubi & Profilati Acciaio S.p.A. Ing. Stefano Passera <i>Stefano Passera</i> Controllo Qualità / Quality Department

Via Portamurata, 8/A
42016 GUASTALLA (RE) - ITALIA
Tel. + 39 522 83.65.55 (r.a.)
Fax + 39 522 83.65.72 - 83.65.73
Cod. Fis. e P. IVA IT00323370353

AZIENDA CON SISTEMA DI GESTIONE
QUALITA' CERTIFICATO SECONDO
UNI EN ISO 9001

TIPO DOCUMENTO - TYPE DOCUMENT (EN10204)
Certificato di Controllo 3.1
Inspection Certificate 3.1

Nr. : 21046814

Data - Date
28/05/2021

Country of Production: Italy
Coils Origin: EU Country

INVESTA SPOLKA Z.O.O. UL. ZASTAWNA 27 83000 PRUSZCZ GDANSKI Poland	(5909)	Consegna: Delivery: INVESTA SPOLKA Z.O.O. UL. ZASTAWNA 27 83000 PRUSZCZ GDANSKI Poland	(5909)	D.D.T. - DELIVERY NOTE 21033298 - 28/05/2021
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Riferimenti Normativi Tubi - Hollow Sections Standard: EN10296-2 EN ISO 1127 D3/T3

Tubi Saldati Longitudinalmente (ERW)				Proprietà Meccaniche e Tecnicologiche				
Longitudinal Welded Tubes (ERW)				Mechanical and Technical Properties				
Dim. (mm)	Sp. L (mm)	Acciaio Steel	Fin. Lotto	MT Tot. WGT (m) (kg)	Colata Heat	Trazione / Tensile Test		Durezza Hardness
(mm)	(mm)	(mm)		(m) (kg)		R _m 02 MPa	R _m 10 MPa	A %

ORDINE CLIENTE - CUSTOMER ORDER				FATTURA - INVOICE			
CZZ21C00265 29/01/2021				SE - 21004348			

ORDINE CLIENTE - CUSTOMER ORDER				FATTURA - INVOICE			
CZZ21C00431 16/02/2021				SE - 21007966			

ORDINE CLIENTE - CUSTOMER ORDER				FATTURA - INVOICE			
CZZ21C00510 26/02/2021				SE - 21009817			

ORDINE CLIENTE - CUSTOMER ORDER				FATTURA - INVOICE			
CZZ21C00768 19/03/2021				SE - 21013683			

Dim. (mm)	Sp. L (mm)	Acciaio Steel	Fin. Lotto	MT Tot. WGT (m) (kg)	Colata Heat	%C	%Si	%Mn	%P	%S	%Nb	%V	%Al	%Ti	%Cr	%Ni	%Mo	%Cu	%N		
D.50,8	1,50	6000	1.4301/1.4307	SP TN05226361	366,00	674	01/460614	0,025	0,330	1,730	0,029	0,001	18,070	8,040	0,370	0,074	293	327	629	54,6	81
D.50,8	1,50	6000	1.4301/1.4307	SP TN05226372	366,00	633	01/538032	0,025	0,320	1,730	0,027	0,001	18,170	8,060	0,270	0,074	293	321	650	55,3	83

ORDINE CLIENTE - CUSTOMER ORDER				FATTURA - INVOICE			
CZZ21C00510 26/02/2021				SE - 21009817			

ORDINE CLIENTE - CUSTOMER ORDER				FATTURA - INVOICE			
CZZ21C00768 19/03/2021				SE - 21013683			

Dim. (mm)	Sp. L (mm)	Acciaio Steel	Fin. Lotto	MT Tot. WGT (m) (kg)	Colata Heat	%C	%Si	%Mn	%P	%S	%Nb	%V	%Al	%Ti	%Cr	%Ni	%Mo	%Cu	%N		
D.20	1,50	6000	1.4301/1.4307	SP TN05330599	678,00	443	04/25741	0,020	0,310	1,530	0,024	0,002	18,400	8,000	0,063	296	334	645	57,0	54,0	78
D.20	1,50	6000	1.4301/1.4307	SP TN05330842	678,00	442	04/25737	0,025	0,380	1,550	0,026	0,001	18,400	8,000	0,071	302	340	652	55,0	52,0	81
D.20	1,50	6000	1.4301/1.4307	SP TN05330882	678,00	442	04/25737	0,025	0,380	1,550	0,026	0,001	18,400	8,000	0,071	302	340	652	55,0	52,0	81

Controllo visivo e dimensionale: Visual and dimensional control:	Prova di schiacciamento: Flattening test:	Prova di tenuta: Leak tightness test:	Certificiamo che il prodotto fornito è conforme ai requisiti dell'ordine We certify that material supplied complies with the requirements agreed on order
esito positivo OK	esito positivo OK	esito positivo OK	Padana Tubi & Profilati Acciaio S.p.A. Ing. Stefano Passera <i>Stefano Passera</i> Controllo Qualità / Quality Department
esito positivo OK	esito positivo OK	P.N.D.: correnti indotte sulla saldatura: NDT: Eddy Current test on the weld:	esito positivo OK

Via Portamurata, 8/A
42016 GUASTALLA (RE) - ITALIA
Tel. + 39 522 83.65.55 (r.a.)
Fax + 39 522 83.65.72 - 83.65.73
Cod. Fis. e P. IVA IT00323370353
UNI EN ISO 9001

AZIENDA CON SISTEMA DI GESTIONE
QUALITA' CERTIFICATO SECONDO
UNI EN ISO 9001

TIPO DOCUMENTO - TYPE DOCUMENT (EN10204)
Certificato di Controllo 3.1
Inspection Certificate 3.1

Nr. : 21071873

Pag. 1 / 2

Data - Date
02/09/2021

Country of Production: Italy
Coils Origin: EU Country

THYSSENKRUPP MATERIALS POLAND S.A. UL. GRUDZIADZKA 159 87100 TORUN Poland	Consegna: Delivery:	(12293)	THYSSEN KRUPP MATERIALS POLAND S.A. TORUNSKA 7 41-303 DABROWA GORNICZA Poland	(14482)	D.D.T. - DELIVERY NOTE 21050604 - 02/09/2021
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Riferimenti Normativi Tubi - Hollow Sections Standard: ASTM A554 + EN10219-2

Tubi Saldati Longitudinalmente (ERW) Longitudinal Welded Tubes (ERW)		Composizione Chimica Chemical Composition		Proprietà Meccaniche e Tecnologiche Mechanical and Technical Properties																
Dim. (mm)	Sp. L Th. (mm) (mm)	Sp. L Acciaio Steel	Fin. Steel	Lotto	MT Tot. WGT (m) (kg)	Colata Heat	%C	%Si	%Mn	%P	%S	%Nb	%V	%Al	%Ti	%Cr	%Ni	%Mo	%Cu	%N

ORDINE CLIENTE - CUSTOMER ORDER
Z121001891 29/04/2021

ORDINE PADANA TUBI - P.T. ORDER SE - 21020689																						
80X40	2,00	6000	1.4301/1.4307	SP	TN05407470	240,00	840	04/31876	0,025	0,630	1,310	0,031	0,001	18,300	8,000	0,064	330	386	657	53,0	50,0	84
80X40	2,00	6000	1.4301/1.4307	SP	TN05407479	240,00	838	04/31876	0,025	0,630	1,310	0,031	0,001	18,300	8,000	0,064	330	386	657	53,0	50,0	84

ORDINE CLIENTE - CUSTOMER ORDER
Z121002434 23/07/2021

ORDINE PADANA TUBI - P.T. ORDER SE - 21035164																						
40X20	1,20	6000	1.4301/1.4307	SP	TN05331174	540,00	544	01/539656	0,021	0,310	1,670	0,029	0,001	18,070	8,030	0,072	294	322	613	50,0	50,0	81

ORDINE CLIENTE - CUSTOMER ORDER
Z121002557 26/08/2021

ORDINE PADANA TUBI - P.T. ORDER SE - 21038058																						
40X40	3,00	6000	1.4404-AISI 316L	SP	TN05450872	294,00	984	04/326212	0,020	0,530	1,000	0,038	0,002	17,100	10,000	0,031	284	330	602	52,0	50,0	76

ORDINE CLIENTE - CUSTOMER ORDER
Z121002629 30/08/2021

ORDINE PADANA TUBI - P.T. ORDER SE - 21038447																						
100X100	3,00	6000	1.4301/1.4307	SP	TN05420625	120,00	1.041	04/322220	0,029	0,550	1,270	0,028	0,001	18,200	8,100	0,062	286	335	638	59,0	50,0	78
25X25	1,20	6000	1.4301/1.4307	SP	TN05282931	864,00	716	01/538973	0,021	0,370	1,710	0,029	0,001	18,140	8,040	0,074	327	378	643	51,9	50,0	80
40X10	1,50	6000	1.4301/1.4307	SP	TN05436895	570,00	637	01/462792	0,025	0,300	1,750	0,029	0,001	18,140	8,030	0,074	273	305	610	58,5	50,0	78

Controllo visivo e dimensionale: esito positivo	Controllo visivo e dimensionale: esito positivo	P.N.D.: correnti indotte sulla saldatura: esito positivo	Padana Tubi & Profilati Acciaio S.p.A. Ing. Stefano Passera
Visual and dimensional control: OK	The tubes listed on this certificate are produced with raw material complying with EN 10088-2.	NDT: Eddy Current test on the weld: OK	Controllo Qualità / Quality Department
Verifica antimiscelamento: esito positivo	Verifica antimiscelamento: esito positivo	Certifichiamo che il prodotto fornito è conforme ai requisiti dell'ordine We certify that material supplied complies with the requirements agreed on order	Controllo Qualità / Quality Department
Anti-mixing test : OK	OK	OK	OK

Customer: THYSSSENKRUPP MATERIALS POLAND
 U.L. GRUDZIADZKA 159
 87100 TORUN PL

Consignee: THYSSSENKRUPP MATERIALS POLAND S.A.
 U.L. TORUNSKA, 7
 41303 DABROWA GoRNICZA PL

Code: 0000035410

Delivery Nn: 8355114298
 Of: 27/05/2021
 Delivery note nr: 1005006988

Quality Control: Q.M.D./Q.M. S.Toscana
 Plant Of Forlì

Order Nr: 1191367169/10
 Client Order: Z121001985

Part Number: 5/13/2021
 Client Date: 5/13/2021

Pages: 13/19

Material: 59004627
 Description: TX1002 25x1,5x6000 TP304L LAS Z

Test specification: EN 10217-7 TC1
 Stainless steel grade: TP 304L 1.4307/1.4301 X2CrNi18-9/X5CrNi18-10
 Tolerances: ISO 1127 D3-T3

Item	Identification Nr	Heat	Quantity MTL	Quantity KG	Quantity PZZ	Delivery conditions	Reworks
1	21J7000716	0540011	762	650	127	W0	BRUSHED
2	21J7000719	SE25586	762	630	127		

Identification Nr	Chemical Type	C (%)	Si (%)	Mn (%)	P (%)	S (%)	N (%)	Cr (%)	Ni (%)
21J7000716	RAW MATERIAL	.024	.380	1.720	.0310	.0010	.0730	18.140	8.100
21J7000719	RAW MATERIAL	.020	.374	1.435	.0315	.0030	.0341	18.090	8.038

Identification Nr	Type of mechanical test	Rp 0.2 [MPa]	Rp 1.0 [MPa]	Rm [MPa]	A5 (%)
21J7000716	TUBE	394	434	640	44.7
21J7000719	TUBE	388	428	631	45.8

MARGEGAGLIA SPECIALTIES FORLIMPOPOLI PLANT SYSTEM CERTIFICATIONS QUALITY SYSTEM CERTIFIED ACCORDING TO EN 9001:2015 AND IATF 16949:2016 AND ISO 3834-2:2005 AND A SAFETY SYSTEM CERTIFIED ACCORDING TO OHASAS 18001:2007 AND AN ENVIRONMENTAL SYSTEM CERTIFIED ACCORDING TO ISO 14001:2015. MARGEGAGLIA SPECIALTIES FORLIMPOPOLI PRODUCT CERTIFICATIONS DWG ACCORDING TO EN ISO 9001:2015 AND TIG WELDED TUBES STAINLESS STEEL GRADE 1.4404 DIA FROM 15.00 TO 108.00MM AND GRADE 1.4521 FROM 15.00 TO 54.00MM. TUV AD2000 W21W10 AND PED ANNEX 1, PARAGRAPH 4.3 LASER AND TIG WELDED TUBES STAINLESS STEEL GRADE 1.4301, 1.4306, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571, 1.4435, 1.4436 THICKNESS FROM 0.80 TO 4.00MM AND DIAMETERS FROM 8.00 TO 283.00 MM. EHEG FOR DAIRY TUBES TXT015. EUROPEAN DIRECTIVE 1935:2004 FOR DAIRY TUBES TXT003, TXT014, TXT015.

NON DESTRUCTIVE TESTS
 EDDY CURRENT TEST FOR THE VERIFICATION OF HYDRAULIC LEAKTIGHTNESS ACCORDING TO EN ISO 10893-1:2011: CONFORM
 EDDY CURRENT TEST FOR THE DETECTION OF IMPERFECTIONS ACCORDING TO EN ISO 10893-2:2011: CONFORM
 ANTIMIXING TEST: CONFORM
 VISUAL INSPECTION AND DIMENSIONAL CONTROLS: CONFORM

DESTRUCTIVE TESTS
 DRIFT EXPANDING TEST ACCORDING TO EN ISO 8493:2005: CONFORM
 FLATTENING TEST ACCORDING TO EN ISO 8492:2004: CONFORM
 RING EXPANDING TEST ACCORDING TO EN ISO 8495:2004: CONFORM
 TENSILE TEST ACCORDING TO EN ISO 6892-1:2009
 INTERGRANULAR CORROSION TEST ACCORDING TO EN ISO 3651-2:1998: CONFORM

Marking: (LGO.MARCEGAGLIA) \$DIAMETRO\$ X \$SPESSORE_NOM\$ HEAT N°\$COLATA\$ EN 14301 / EN 14307 - TP 304 / TP 304L EN 10217-7 TC1 \$STATO DIFORMITURAS\$ \$SIGLAS\$ \$DATAS\$ \$SORAS\$

Remarks: CHEMICAL COMPOSITION ACCORDING TO EN 10028-7 TUBE TO EN 10217-7 TC1 AND DIRECTIVE 2014/68/EU (PED), WELDING FACTORY#1

WE CERTIFY THAT THE ABOVE MENTIONED PRODUCTS COMPLY WITH THE TERMS OF ORDER CONTRACT AND THE STANDARDS RECALLED IN THE PRESENT TEST CERTIFICATE

Order No. : Z7S2015745
Supplier : SARITAS CELIK SANAYI VE TICARET A.S.
Customer : SARITAS CELIK SANAYI VE TICARET A.S.
PO No. : FLSAT2001
Commodity : STS CR AP COIL
Spec & Type : EN10088-1.4301

Size (mm)	Product No.	Quantity	Weight (kg)	Heat No.	Position	Tensile Test				Hardness	Division	Chemical Composition							
						YS 0.2% (MPa)	YS 1.0% (MPa)	TS (%)	EL (%)			HV	C (%)	Si (%)	Mn (%)	P (%)	S (%)	Cr (%)	Ni (%)
0.6x1250xC	Z7Y66357	1	20,176	SE16019_9	T	262	305	648	60	163.0	L	0.0554	0.359	1.036	0.0323	0.0042	18.283	8.074	398
0.6x1250xC	Z7Y66242	1	20,097	SE16166_9	T	264	307	659	59	160.0	L	0.0607	0.396	1.016	0.0325	0.0043	18.137	8.042	404
*** Sub Total (030) ***		2	40,273 (kg)																
1x1000xC	Z7H07663	1	15,441	SD41773_9	T	273	320	672	57	164.0	L	0.0569	0.417	1.066	0.0327	0.0037	18.241	8.066	399
1x1000xC	Z7H07662	1	15,541	SD41773_9	T	270	323	672	59	161.0	L	0.0569	0.417	1.066	0.0327	0.0037	18.241	8.066	399
*** Sub Total (100) ***		2	30,982 (kg)																
1x1250xC	Z7H07667	1	20,293	SE15669_9	T	255	297	635	57	153.0	L	0.0527	0.395	1.059	0.0309	0.0049	18.169	8.038	382
1x1250xC	Z7H07666	1	20,343	SE15669_9	T	274	321	656	53	161.0	L	0.0527	0.395	1.059	0.0309	0.0049	18.169	8.038	382
*** Sub Total (110) ***		2	40,636 (kg)																
1.2x1000xC	Z7H07649	1	15,616	SE15789_9	T	281	324	695	53	173.0	L	0.0534	0.395	1.032	0.0330	0.0046	18.154	8.038	401
*** Sub Total (130) ***		1	15,616 (kg)																
1.2x1250xC	Z7H07670	1	18,681	SD41525_9	T	271	321	667	54	164.0	L	0.0504	0.425	1.088	0.0328	0.0022	18.256	8.080	381
*** Sub Total (140) ***		1	18,681 (kg)																
1.5x1250xC	Z7H07677	1	20,259	SE15303_9	T	262	303	638	55	161.0	L	0.0539	0.379	1.035	0.0313	0.0040	18.228	8.037	389
1.5x1250xC	Z7H07678	1	20,189	SE15303_9	T	252	290	633	54	159.0	L	0.0539	0.379	1.035	0.0313	0.0040	18.228	8.037	389
1.5x1250xC	Z7H07679	1	19,900	SE15304_9	T	265	313	661	53	162.0	L	0.0586	0.409	1.028	0.0315	0.0049	18.250	8.054	376
*** Sub Total (160) ***		3	60,348 (kg)																
2x1000xC	Z7H07641	1	16,309	SE15409_9	T	269	311	631	52	164.0	L	0.0537	0.392	1.034	0.0304	0.0061	18.158	8.051	361
*** Sub Total (180) ***		1	16,309 (kg)																
2x1250xC	Z7H07694	1	20,342	SE15535_9	T	265	307	637	55	158.0	L	0.0571	0.427	1.047	0.0318	0.0051	18.203	8.051	357
*** Sub Total (190) ***		1	20,342 (kg)																

We hereby certify that the material herein has been in accordance with, EN10088-2,
TS EN ISO 9445-2, ASTM A240/A240M, ASTM A480/A480M,
POSCO ASSAN TST is ISO 9001:2015 & ISO 14001:2015 Certified,
NACE MR0175 and MR0103, ASME SA 240 / SA 240M, ASME SA 480, EN10088-4, EN10028-7 and PED 2014/68 EU
~ AD2000
W2-W10, ISPM 15 Certified
Test Certificate is issued according to EN10204 3.1.

Legal sanction can be imposed on forging. Improper use of product can cause safety issues.

Order No./Sipariş No. : Z7S2021234
PO No./PO NO. : FLNIK2010
Supplier / Tedarikçi Firma : NIKEL PASLANMAZ ÇELİK SAN. VE TİC. A.Ş / Ürün adı : STS CR AP COIL
Customer / Müşteri : NIKEL PASLANMAZ ÇELİK SAN. VE TİC. A.Ş / Spec & Type / Spesifikasyon : EN10088-1.4301


Size/Ebat (mm)	Product No. /Ürün no.	Quantity /Miktar	Weight /Ağırlık (kg)	Heat No. /Çelik yapım No.	Position	Tensile Test				Hardness /Sertifik	Division	Chemical Composition/Kimyasal Kompozisyon							
						YS 0.2% (#)	YS 1.0% (#)	TS	EL (%)			C (%)	Si (%)	Mn (%)	P (%)	S (%)	Cr (%)	Ni (%)	N (ppm)
1,2x1500xC	Z7B01100AA	1	9,111	SD47461_0	T	274	321	647	50	163.0	L	0.0191	0.382	1.442	0.0330	0.0039	16.163	8.040	407
*** Sub Total (020) ***		1	9,111 (kg)																
*** Grade Total ***		1	9,111 (kg)																

We hereby certify that the material herein has been in accordance with: EN10088-2, TS EN ISO 9445-2, ASTM A240/A240M, ASTM A480/A480M, POSCO ASSAN TST is ISO 9001:2015 & ISO 14001:2015 Certified, NACE MR0175 and MR0103, ASME SA 240 / SA 240M, ASME SA 480, EN10088-4, EN10028-7 and PED 2014/68 EU - AD2000, W2-W10, ISPM 15 Certified
Test Certificate is issued according to ISO 10474/EN 10204 3.1.
This product includes all requirements of TS EN 10028-7 standard.

Legal sanction can be imposed on forging. Improper use of product can cause safety issues.

EN 10088-4
305/2011/EU (19) 1922 - Surveyor To :
CPR - 1159

[Signature]

		Marcegaglia 46040 via Bresciani 16-Carozzo degli Ippoliti Manrova-Italy Tel. +39 - 0376 6165 1 Fax. +39 - 0376 6165 600 www.marcegaglia.it		Inspection Certificate 3.1 EN 10204 Type WELDING PROCESS QUALIFICATION: ALL THE LASER WELDING PROCESS ARE QUALIFIED ACCORDING EUROPEAN PRESSURE EQUIPMENT DIRECTIVE PED 97/23/EC BY THE NOTIFIED BODY N°1233 EUROPED WITH WELDING PROCEDURE QUALIFICATION WPQR N° PM0907A001 Registration no. 10M203 AND WPQR N° PM907A002 Registration no. 11M017. STILL VALID UNDER PED 2014/68/EU PER ARTICLE 48 CLAUSE 3.		THIS DOCUMENT WAS PRODUCED AUTOMATICALLY AND IS VALID WITHOUT SIGNATURE Number 10521412208 Issued On 27/05/2021					
Customer THYSSENKRUPP MATERIALS POLAND U.L. GRUDZIADZKA 159 87100 TORUN PL		Code: 0000035410		Consignee THYSSENKRUPP MATERIALS POLAND S.A. U.L. TORUNSKA, 7 41303 DABROWA GÖRNICZA PL		Delivery Nn Of 8355114298 27/05/2021 1005006988		Quality Control Q.M.D./Q.M. S.Toscano Plant Of Fori		Pages 6/19	
Material 59003745		Test specification: Stainless steel grade: TP 441 1.4509 X2CrTiNb18 Tolerances: EN10305-5 EN10219-2 ASTM A554		Welding process HIGH FREQUENCY INDUCTION WELDING		Order Nr. 1191364950/10 Client Order Z121001959		Part Number Client Date 5/10/2021		WE CERTIFY THAT THE ABOVE MENTIONED PRODUCTS COMPLY WITH THE TERMS OF ORDER CONTRACT AND THE STANDARDS RECALLED IN THE PRESENT TEST CERTIFICATE	
Description TXQ 20X20x1,2x6000 TP441 FERRITIC Z		Quantity MTL 600 600		Quantity PZZ 100 100		Delivery conditions BRUSHED		Reworks BRUSHED			
Item 1 2		Identification Nr 21K1001853 21K1001854		Heat SG50043 SG50043		Quantity KG 399 399		Delivery conditions BRUSHED			
Identification Nr Chemical Type		C (%) 0.03 .007 .007		Si (%) 1 .391 .391		Mn (%) 1 .201 .201		P (%) 0.04 .0207 .0207		S (%) 0.015 .0005 .0005	
		Cr (%) 17.5 17.825 17.825		Nb (%) 0.3 .380 .380		Ti (%) 0.1 .155 .155					
Identification Nr Type of mechanical test		Rp 0.2 [MPa] 230 273 273		Rm [MPa] 430 441 441		A5 (%) 18 34.5 34.5					
21K1001853 21K1001854		TUBE TUBE								MARGEAGLIA SPECIALTIES FORLIMPOPOLI PLANT SYSTEM CERTIFICATIONS QUALITY SYSTEM CERTIFIED ACCORDING TO EN 9001:2015 AND IATF 16949:2016 AND ISO 3834-2:2005 AND A SAFETY SYSTEM CERTIFIED ACCORDING TO OHASAS 18001:2007 AND AN ENVIRONMENTAL SYSTEM CERTIFIED ACCORDING TO ISO 14001:2015. MARGEAGLIA SPECIALTIES FORLIMPOPOLI PRODUCT CERTIFICATIONS DWGW ACCORDING TO GW541 LASER AND TIG WELDED TUBES STAINLESS STEEL GRADE TUW AD2000 W2W10 AND PED ANNEX 1, PARAGRAPH 4.3 LASER AND TIG WELDED TUBES STAINLESS STEEL GRADE 1.4301, 1.4306, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571, 1.4435, 1.4436 THICKNESS FROM 0.80 TO 4.00MM AND DIAMETERS FROM 8.00 TO 283.00 MM. EHEG FOR DAIRY TUBES TXT015. EUROPEAN DIRECTIVE 1935:2004 FOR DAIRY TUBES TXT003, TXT014, TXT015.	
NON DESTRUCTIVE TESTS ANTIMIXING TEST: CONFORM VISUAL INSPECTION AND DIMENSIONAL CONTROLS: CONFORM		DESTRUCTIVE TESTS FLATTENING TEST ACCORDING TO EN ISO 6492:2004: CONFORM TENSILE TEST ACCORDING TO EN ISO 6892-1:2009									
Marking											
Remarks: THE CHEMICAL COMPOSITION REFERS TO THE RAW MATERIAL USED ACCORDING TO EN 10082-2 AND 10028-7											