

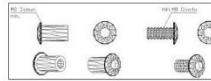
CARRIER CONSTRUCTION

80x80 mm will be formed from a box profile with a minimum wall thickness of 2.5 mm. The lower parts of the box profiles forming the carrier construction will be joined by welding method with a sheet flange with a minimum size of 200x200mm. The box profiles will be subjected to sandblasting process.

ELECTROSTATIC PAINT

All metal parts whose production has been completed should be rinsed by leaving them in a degreasing bath with a 5% concentration at 70 °C for 10 minutes. After rinsing, metals washed with butane with a special alloy detergent with phosphate coating properly should be subjected to **SANDBLASTING** process, then polyester-based static powder coating process should be performed and baked in a 200 °C oven for 20 minutes.

BOLTS, NUTS AND WASHERS

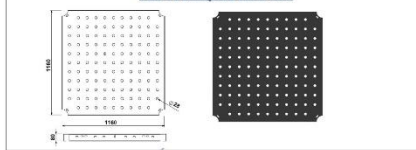


Such bolts, washers and nuts used in the system must be dachromate coated. And certainly there should be no sharp corner protrusions more than max 3mm. All nuts should be lockwashed. In this way, the problem of loosening and falling of the nuts due to vibration will be eliminated.

Electro galvanized bolts should only

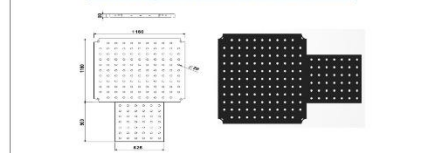
be used in places that are closed with plastic lids. Spaced all bolts and nuts in the places should be dachromate coated.

116x116 cm SQUARE PLATFORM



- ◆ A Minimum of 20x40x1.5 mm on the carcass made of box profiles, the dimensions of the platform, which will be formed by attaching a 2 mm wall thickness sheet metal with frequent points, will be 116x116 cm. The connection holes of the platform will be opened in advance. The number of supports placed under the platform is 6 pieces and the platform dimensions will be 8 cm.
- ◆ The upper surface of this platform will be coated with PVC (Plasticol) with 60 ±5 share A hardness, 1 g/cm³ density, at least 50 kg/cm² breaking strength, 650-700% break elongation and 100 m3 (max) abrasion property by anti static material mixed HOT DIP METHOD. The PVC thickness will be at least 1 mm at each point.
- ◆ These platforms will be connected by clamping by means of galvanized bolts and nuts on special cut ears existing in the carrier construction (attached at the manufacturing stage).

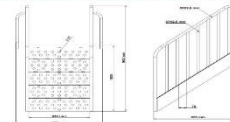
116x116 cm SQUARE PLATFORM WITH SPIRAL EXTENSION



- ◆ The Min. the dimensions of the platform, which will be formed by attaching a 2 mm wall thickness sheet metal with frequent points to the carcass made of 20x40x1.5 mm box profiles, will be 116x206 cm. The connection holes of the platform will be opened in advance.
- ◆ The upper surface of this platform will be coated with PVC (Plasticol) with 60 ±5 share A hardness, 1 g/cm³ density, at least 50 kg/cm² breaking strength, 650-700% break elongation and 100 m3 (max) abrasion property by HOT DIPPING METHOD with anti static material mixture. The PVC thickness will be at least 1 mm at each point.
- ◆ A. These platforms will be connected by clamping by means of galvanized bolts and nuts on special cut flanges existing in the carrier construction (attached at the manufacturing stage).



H:100 CM LADDER AND RAILING FROM THE GROUND TO THE TOWER



- ◆ The Access Stairs will be manufactured in one piece from DKP sheet with a wall thickness of 2 mm so that they can reach a height difference of 100 CM from the tower to the platform.
- ◆ The step height of the stairs will be minimum 13 cm, maximum 20 cm. Stair railing minimum 70 cm, maximum 85 cm height 2 pieces will be manufactured for each stair group.
- ◆ The stair treads will be coated with PVC (Plasticol) BY HOT DIPPING METHOD with mixed antistatic material mixed with 60±5 share A hardness, 1 g/cm³ density, at least 50 kg/cm² breaking strength, 650-700% break elongation and 100 m3 (max) wear property. The PVC thickness will be at least 1 mm at each point.
- ◆ The edges of the ladder railing will be made of a minimum of 2x2.5 mm pipe. The railings will be made of a minimum of 2x2.5 mm pipe. The distance between the bars on the stair railings 60mm, max. it will be 69mm.
- ◆ The stair railings will be painted with polyester-based electro-static powder coating after sandblasting.

H:50 INTERNAL STAIRS



- ◆ H50 internal stairs The main body and climbing pipes will be made of 2x2.5 mm pipe.
- ◆ The maximum gaps on the side of the ladder will be 89 mm.
- ◆ At the 50 cm internal staircase will be painted with polyester-based electrostatic powder coating after sandblasting or degreasing.
- ◆ The H50 internal staircase must be manufactured in accordance with the technical drawing above.
- ◆ The matters not specifically specified in the specification will be carried out according to TS EN 1176-1 standards.

HDPE PANEL



- ◆ The Min. it will be produced by CNC Router method from 18 mm thick high density polyethylene (HDPE) sheet.
- ◆ The connection to the support Carrier poles will be provided with 3mm thick connection ears.
- ◆ All sharp corners will be rounded so as not to harm the children

HDPE ROOF



- ◆ The Min. it will be produced by CNC Router method from 18 mm thick high density polyethylene (HDPE) sheet.
- ◆ The connection to the bearing posts will be provided with 3mm thick connection flanges.
- ◆ All sharp corners will be rounded so as not to harm the children.

FIGÜRLÜ DÖZ KAYIRAK GİRİŞİ / FIGURED FLAT SLIDE ENTRANCE



- ◆ The entrance of the Two-figure Flat slide is one-piece on the top and both sides in order to ensure the safe passage of children to the slide, it will be made of specially designed polyethylene with double walls.
- ◆ The entrance to the Two-figure Flat slide measures 38x117 cm, the entrance is min. it will be designed and manufactured with a width of 57 cm.
- ◆ A 2 mm diameter 2 mm thick 100 cm galvanized pipe with a diameter of Ø27 mm will be fixed to the main structure with the help of a clamp system and to the platform with the help of screws from the upper side of the entrance to the three-figure flat slide, Ø27x2 mm galvanized pipe will be passed through the polyethylene inlets as a whole, pipes shorter than 100 cm will not be used.
- ◆ Self-colored plastic clamps based on polyamide, shaped by injection method, through which a galvanized pipe with a diameter of Ø27 mm can pass, will be used at the points of connection of these pipes with the entrance of the slide.
- ◆ All slide entrances will be manufactured with rotation technology from powdered self-colored LLDPE raw materials. The dyes used in coloring will be in accordance with children's health and food regulations.
- ◆ Weight Min.9 KG

SPIRAL SLIDE ENTRANCE AND DASHBOARD



- ◆ Subject Technical drawing these are barriers made of metal pipe or polyethylene in order to ensure safe entry to the spiral slide used in the game group, provided that they adhere to the measurements and safety rules.
- ◆ When the entrance barrier is used as polyethylene, the installation will be completed with metal railings on the right and left along the platform.
- ◆ The bottom will be fixed with metal railings from the polyethylene product end with the help of bolts and nuts so as to grasp the entrance section of the slide, joints without hidden details will be hidden with plastic covers.
- ◆ All of the entrance and handrails can also be used from polyethylene materials to ensure safe entry for spiral slides. In this case, the polyethylene entrance barriers and railings will be manufactured from self-colored LLDPE raw materials with double walls with rotation technology. The dyes used in coloring will be in accordance with the children's health and food regulations. The entrance and railings must weigh a minimum of 21 kg.

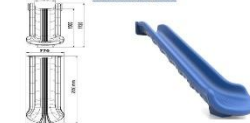


H:100cm FLAT SLIDE



- ◆ About 200 cm. on FLAT slides connected to the platform at a height of; the angle of inclination of the sliding section with the bed; it will be manufactured as a double wall and one piece with a maximum of 40° when measured according to the height axis of the slide.
- ◆ The height of the two Flat Slides, the side parts of the entrance section, will be at least 20 cm. The width of the sliding section of the Flat Slide will be at least 40 cm.
- ◆ The width of the exit section of this Flat slide will be at 77 cm, and the exit radius will be at least 50 mm.
- ◆ The exit section of this slide will be concreted by embedding it in the ground with an anchor.
- ◆ These Slides will be manufactured with rotation technology from powdered self-colored LLDPE raw materials. The dyes used in coloring will be in accordance with children's health and food regulations.
- ◆ TS EN 1176-3 / 04.02.2010 Within the scope of the document, the expression "FLAT SLIDE" is mandatory.
- ◆ Weight Min.26 KG

H:150 cm FLAT SLIDE



- ◆ The height is 150 cm. on FLAT slides connected to the platform at a height of; the angle of inclination of the sliding section with the bed it will be manufactured as a double wall and one piece with a maximum of 40° when measured according to the height axis of the slide.
- ◆ The height of the two Flat Slides, the side parts of the entrance section, will be at least 22 cm. The width of the sliding section of the Flat Slide will be at least 42 cm.
- ◆ The width of the exit section of this Flat slide will be at 77 cm, and the exit radius will be at least 50 mm.
- ◆ The exit section of this slide will be concreted by embedding it in the ground with an anchor.
- ◆ These Slides will be manufactured with rotation technology from powdered self-colored LLDPE raw materials. The dyes used in coloring will be suitable for children's health and food regulations.
- ◆ TS EN 1176-3 / 04.02.2010 Within the scope of the document, the expression "FLAT SLIDE" is mandatory.
- ◆ Weight Min.35 KG

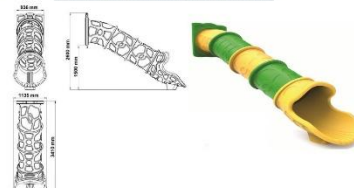


H:200 cm FLAT SLIDE



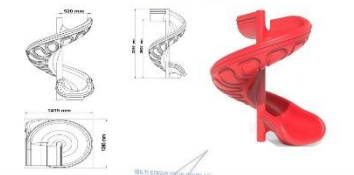
- ◆ The height is 200 cm, on FLAT slides connected to the platform at a height of; the angle of inclination of the sliding section with the bed it will be manufactured as a double wall and one piece with a maximum of 40° when measured according to the height axis of the slide.
- ◆ The height of the two Flat Slides, the side parts of the entrance section, will be at least 22 cm. The width of the sliding section of the Flat Slide will be at least 42 cm.
- ◆ The width of the exit section of this Flat slide will be at 77 cm, and the exit radius will be at least 50 mm.
- ◆ The exit section of this slide shall be concealed by embedding it in the ground with an anchor.
- ◆ These Slides will be manufactured with rotation technology from powdered self-colored LLDPE raw materials. The dyes used in coloring will be suitable for children's health and food regulations.
- ◆ TS EN 1176-3 / 04.02.2010 within the scope of the document, the expression "FLAT SLIDE" is mandatory.
- ◆ Weight Min.55 KG

H: 150 cm FLAT TUBE SLIDE (WITH MOUNTING)



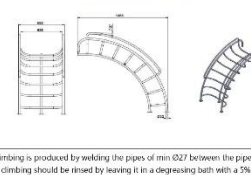
- ◆ The parts forming the Decking tube slide; The entrance panel and the tube exit part will be made of powdered self-colored LLDPE raw material with double walls; the spacers will be made with single walls with rotation technology. The dyestuffs used in coloring will be in accordance with the children's health and food regulations.
- ◆ A.H. It will be designed to descend a maximum of 40° slopes from platforms with a height of 150 (±10 cm). It should be in accordance with the shape in the technical drawing. The inner diameter of the cylindrical slide will be 75 cm.
- ◆ A polyethylene barrier and a minimum of 145 angled elbows will be manufactured monolithic on the upper side to ensure the safe entry of children to the slide. The entrance railing will be 100 cm (±10) high from the platform. An angled exit bracket will be located at the bottom to reduce the speed.
- ◆ The connection of the three parts of the inner tube slide is brought side by side and after face-to-face pressing, connection will be provided with the condition of using galvanized plated imbus bolts, nuts and washers as a result of 8 holes to be drilled on each tube part with a diameter of 10 mm. These connection nuts will be protected with plastic caps.
- ◆ There will be a metal foot connection place to be fixed to the ground and the bottom. These will be fixed by throwing concrete on the ground with metal legs according to their height.
- ◆ In order for the surface of the final product to be smooth; it is necessary that the surface of the mold made of aluminum or equivalent material has been sandblasted and manufactured by undergoing a triflon coating process for surface gloss.
- ◆ Weight min.90 KG.

H: 200 cm SPIRAL SLIDE



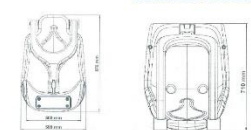
- ◆ The SPIRAL slides connected to the 200 cm high platform will be manufactured as a single piece with double walls and designed so that the exit part is 90° to the left side of the entrance part.
- ◆ The height of the entrance section side parts (depth) of the slide shall be at least 25 cm. The width of the sliding section of the slide will be at least 50 cm.
- ◆ D) Spiral slides will have an exit section (deceleration plane) that will reduce the sliding speed, and the length of the sliding section will be at least 55 cm, the length of the exit section will be at most 10°; the exit radius will be 50 mm.
- ◆ The exit section of the slide will be concealed by embedding into the ground with an anchor.
- ◆ In the middle part of the spiral slides, there will be a slot to allow the Ø89 pipe to be attached to the section in a spiral way.
- ◆ The roller Slides will be manufactured with rotation technology from powdered self-colored LLDPE raw materials. The dyestuffs used in coloring will be in accordance with the children's health and food regulations.
- ◆ article TS EN 1176-3/ 04.02.2010 It is mandatory to have the expression "SPIRAL SLIDE" within the Scope of the document.
- ◆ Weight min.52 KG.

H100 METAL CLIMBING



- ◆ H100 metal climbing is produced by welding the pipes of min Ø27 between the pipes of min Ø32.
- ◆ A H150 metal climbing should be rinsed by leaving it in a degreasing bath with a 5% concentration at 70 °C for 10 minutes. After rinsing, metals washed with special alloy detergent hulusa with phosphate coating properly should be subjected to SANDBLASTING process, then polyester-based static powder coating process should be performed and baked in 200 °C oven for 20 minutes.
- ◆ Moreover, all applications will comply with TSE standards.

BARRIER-FREE SWING SEAT




- ◆ This Barrier-free swing seat should consist of polyethylene material with a front protection belt for safety; closed on 3 sides.
- ◆ This Barrier-free swing seat should consist of polyethylene material, which has a front protection for safety
- ◆ All seats should be single and have a mother-child figured protection belt.
- ◆ Each protection belt must have a lock system to prevent falls.
- ◆ Shock-absorbing rubber should be used to prevent bumps on the front surface of the unobstructed swing seat.
- ◆ A swing seat should be manufactured in such a way that its width and length are 59 x 71 cm, and its height of at least 87 is cm.
- ◆ The width of the seating area is min; it should be 50 cm.
- ◆ The dyes used in this coloring will comply with children's health and food regulations.
- ◆ It should weigh at least 10 kg together with a swing seat railing.
- ◆ TS EN 1176-2 / 04.02.2010 The expression "POLYETHYLENE" is mandatory within the scope of the document.

MOTHER'S LAP SWING SEAT

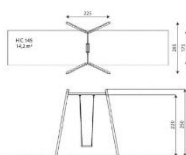



- ◆ The seat where the child will sit on the mother's lap swing seat, should be closed on 4 sides, the mother's it should be produced in such a way that there are fine lines on the seat where it will sit in order to prevent slipping.
- ◆ All seat must be single.
- ◆ An impact absorbing rubber bumper should be used on the front surface of the swing seat to prevent bumps.
- ◆ A swing seat should be manufactured with a width and length 116.5 x 55 cm with a height of at least 36 cm.
- ◆ The width of the seating area where the child will be sited is it should be min 33 cm.
- ◆ A mother's lap swing seat should have a minimum weight of 10 kg.
- ◆ TS EN 1176-2 / 04.02.2010 The expression "POLYETHYLENE" is mandatory within the scope of the document.
- ◆ The dyes used in this coloring will comply with children's health and food regulations.



Suprafata de siguranta	14,2 m ²
Lungime	265 cm
Latime	225 cm
Inaltime totala	250 cm
Inaltime de cadere libera	0,45 m
Vasta utilizatori	< 3 ani
Capacitate	1 copil
Greutate maxima [kg]	75
Adancimea fundatiilor	0,75 m
Optiuni de culoare	6 ● ● ● ● ● ●
Disponibilitate piese de schimb	Da

Dimensiuni:



SPECIFICATI COMPONENTE SI MATERIALE

- Structura din metal galvanizat, vopsit in camp electrostatic;
- Capetele structurii sunt asigurate cu dopuri din plastic;
- Suruburile din otel inoxidabil sunt acoperite cu capace colorate din plastic;
- Nu exista colturi sau aschii ascutite ce prezinta risc de lovire a capului, degetelor sau a altor parti ale corpului;
- Lant: otel inoxidabil, calibrat;
- Scaun sigur, certificat;

MENTIUNI

- Adancimea fundatiilor pe o suprafata de: 40/40/75 cm;
- Echipamentul este certificat de catre organizatii acreditate sau certificate de conformitate;
- Echipamentul este destinat pentru spatii exterioare;
- Redarea echipamentelor are un caracter ilustrativ si arata doar specificatiile generale;
- Aspectul real poate diferi; Disponibil cu variante de scaun diferite: R1 - scaun drept, R6 - scaun prescolari, R4 - scaun Family pentru adulti si copii, R7 - scaun cu siguranta suplimentara pentru copii cu nevoi speciale;
- Conform inaltimei de cadere libera din echipament, standardul EN 1176-1:2018;



SUPRAFATA DE SIGURANTA

Iarba, nisip, pietris, scoarta de copac, cauciu (grosimea minima a tuturor suprafetelor libere 300 mm). Documentul este valabil doar la prezentarea concomitenta a declaratiei semnate de PLAYPARK.

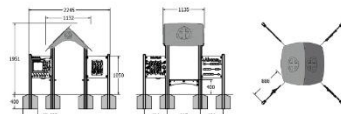
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Suprafata de siguranta	27,51 m ²
Lungime	2245 mm
Latime	2245 cm
Inaltime totala	1951 mm
Inaltime de cadere libera	0,4 m
Vasta utilizatori	2+ ani
Capacitate	10 copii
Greutate maxima [kg]	-
Adancimea fundatiilor	0,70 m
Optiuni de culoare	6 ● ● ● ● ● ●
Disponibilitate piese de schimb	Da

Dimensiuni:



SPECIFICATI COMPONENTE SI MATERIALE

- Structura din metal galvanizat;
- Pe structura de metal sunt fixate 4 panouri din HDPE;
- Acoperisul, scaune si panourile sunt fabricate din polietilena de inalta densitate (HDPE, 15 mm grosime);
- Suruburile din otel inoxidabil sunt acoperite cu capace colorate din plastic;
- Nu exista colturi sau aschii ascutite ce prezinta risc de lovire a capului, degetelor sau a altor parti ale corpului;
- Include: turn cu acoperis, turne firă acoperis, 2 scaune, panou "Abac", panou "Timpul", panou "Calendar" si panou "Tic-Tac-Toe";

MENTIUNI

- Adancimea fundatiilor pe o suprafata de: 40/40/70 cm;
- Echipamentul este certificat de catre organizatii acreditate sau certificate de conformitate;
- Echipamentul este destinat pentru spatii exterioare;
- Redarea echipamentelor are un caracter ilustrativ si arata doar specificatiile generale;
- Dispozitiv realizat conform standardelor EN 1176-1:2017-2;

SUPRAFATA DE SIGURANTA

Iarba, nisip, pietris, scoarta de copac, cauciu (grosimea minima a tuturor suprafetelor libere 300 mm). Documentul este valabil doar la prezentarea concomitenta a declaratiei semnate de PLAYPARK.



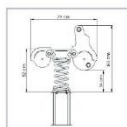
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Suprafata de siguranta	10,42 m ²
Lungime	0,79 m
Latime	0,36 m
Inaltime totala	0,83 m
Inaltime de cadere libera	<0,52 m
Vasta utilizatori	3-12 ani
Capacitate	1 copil
Greutate maxima [kg]	55
Adancimea fundatiilor	0,5 m
Optiuni de culoare	6 ● ● ● ● ● ●
Disponibilitate piese de schimb	Da

Vedere laterala:



Concrete anchor:



SPECIFICATI COMPONENTE SI MATERIALE

- Arc din otel 20 mm, vopsit in camp electrostatic;
- Scaunele si alte elemente sunt realizate din polietilena HDPE (grosimea 19mm) de inalta densitate, anti-grafiti, fara intretinere;
- Suruburi acoperite cu capace din plastic;
- Nu exista colturi ascutite ce prezinta risc de lovire a capului, degetelor sau a altor parti ale corpului;
- Alte elemente din metal zincate si/sau vopsite in camp electrostatic;
- Support pentru picioare si manere colorate sunt cauciate, durabile si ergonomice;

MENTIUNI

- Adancimea fundatiilor pe o suprafata de: 40/40/50 cm;
- Echipamentul este certificat de catre organizatii acreditate sau certificate de conformitate;
- Echipamentul este destinat pentru spatii exterioare;
- Redarea echipamentelor are un caracter ilustrativ si arata doar specificatiile generale. Aspectul real poate diferi;
- Conform inaltimei de cadere libera din echipament, standardul EN 1176-1:2018;

SUPRAFATA DE SIGURANTA

Iarba, nisip, pietris, scoarta de copac, cauciu (grosimea minima a tuturor suprafetelor libere 300 mm). Documentul este valabil doar la prezentarea concomitenta a declaratiei semnate de PLAYPARK.



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Suprafata de siguranta	16,07 m ²
Lungime	2,66 m
Latime	0,34 m
Inaltime totala	1,10 m
Inaltime de cadere libera	<0,54 m
Vasta utilizatori	3-9 ani
Capacitate	2 copii
Greutate maxima [kg]	55
Adancimea fundatiilor	0,5 m
Optiuni de culoare	6 ● ● ● ● ● ●
Disponibilitate piese de schimb	Da

Vedere laterala:



Concrete anchor:



SPECIFICATI COMPONENTE SI MATERIALE

- Arc din otel 20 mm, vopsit in camp electrostatic;
- Structura din otel 60x60mm, vopsita in camp electrostatic;
- Scaunele si alte elemente sunt realizate din polietilena HDPE (grosimea 19mm) de inalta densitate, anti-grafiti, fara intretinere;
- Suruburi acoperite cu capace din plastic;
- Nu exista colturi ascutite ce prezinta risc de lovire a capului, degetelor sau a altor parti ale corpului;
- Alte elemente din metal zincate si/sau vopsite in camp electrostatic;
- Support pentru picioare si manere colorate sunt cauciate, durabile si ergonomice;

MENTIUNI

- Adancimea fundatiilor pe o suprafata de: 40/40/50 cm;
- Echipamentul este certificat de catre organizatii acreditate sau certificate de conformitate;
- Echipamentul este destinat pentru spatii exterioare;
- Redarea echipamentelor are un caracter ilustrativ si arata doar specificatiile generale. Aspectul real poate diferi;
- Conform inaltimei de cadere libera din echipament, standardul EN 1176-1:2018;

SUPRAFATA DE SIGURANTA

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Descriere banca de odihna Bk-06

Bancă cu spătar și suport lateral pentru braț (metal și lemn), confecționată din metal și lemn.
Carcasa metalică este confecționată din profil 50 mm x 25 mm, grosimea 2 mm, colțar 32 mm x 32 mm, tratată cu grund și vopsită în 2 straturi cu email (culoare RAL-9006).

Banca este prevăzută cu rigle de lemn din rasinoase, lemn uscat și tratat (9 buc), grosimea de 50 mm și vopsită în 3 straturi cu email pentru exterior pe bază de apă (culoarea stejarului).

Riglele din lemn sunt fixate de structura de metal pe bază de bulon-piuliță. Dimensiuni: (LxIxH: 2000x550x700 mm)

Picioarele băncii sunt fixate în fundație de beton B150, la o adâncime de 30 cm, lungime de 20 cm, lățime de 20cm.



03.04.2025

“PLAYPARK” SRL

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Descriere Coș de gunoi PP-104

Coș de gunoi cu volum de 35 l, confecționat din oțel cu grosimea de 3 mm, fixat din ambele părți prin îmbulnare de o structură de țevă profilată din oțel, care este fixată în fundație de beton B150, la o adâncime de 30 cm, lungime de 20 cm, lățime de 20 cm.

Forma coșului este trapezoidală.

Elementele de oțel sunt tratate cu grund și vopsite de 2 ori cu vopsea acrilică pentru exterior (RAL 9006).

Pictogramă “coș de gunoi” confecționată din Oracal aplicată pe partea din față a coșului. Structura coșului este fixată în fundație de beton B150, la o adâncime de 30 cm, lungime de 20 cm, lățime de 20 cm.



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