

LMC-3000 & LMC-4200R Laboratory centrifuges



User instructions

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1. About this edition of user instructions

The current edition of the user instructions applies to the following models and versions of laboratory centrifuges:

•	LMC-3000	versions V.6AD, V.6AE
•	LMC-4200R	version V.4AD

2. Safety precautions

The following symbols mean:



Caution! Make sure you have fully read and understood the present Manual before using the equipment. Please pay special attention to sections marked by this symbol.

GENERAL SAFETY

- The protection provided can be ineffective if the operation of the appliance does not comply with the manufacturer's requirements.
- Save the unit from shocks and falling.
- After transportation or storage and before connecting it to the electric circuit, keep the unit under room temperature for 2-3 hrs.
- Store and transport the unit in a horizontal position (see package label) at ambient temperatures between -20°C and +60°C and maximum relative humidity of 80%.
- According to EN 61010-2-20, people and hazardous materials must not be within a 300 mm area around the device during the centrifuge operation.
- Use only original parts and accessories, provided by manufacturer for this product.
- Before using any cleaning or decontamination methods except those recommended by the manufacturer, check with the manufacturer that the proposed method will not damage the equipment.
- Do not make modifications in design of the unit.

ELECTRICAL SAFETY

- Connect only to the mains with voltage corresponding to that on the serial number label.
- Do not plug the unit into an ungrounded power socket, and do not use an ungrounded extension lead.
- Ensure that the power plug is easily accessible during use.
- Disconnect the unit from the mains before moving.
- If liquid penetrates into the unit, disconnect it from the mains and have it checked by a repair and maintenance technician.
- Do not operate the unit in premises where condensation can form. Operating conditions of the unit are defined in the **Specifications** section.

DURING OPERATION

- Do not centrifuge flammable or chemically active substances. If such liquids are spilled on the rotor or rotor chamber, the centrifuge must be cleaned with a moist cloth and a mild soap solution.
- Do not use rotors with visible signs of corrosion, wear or mechanical damage.
- Do not use the rotor without fixation nut (see figure below). Fixation procedure is described in **4.4**.
- Do not fill in the tubes after they have been inserted in the rotor.
- Do not use glass tubes or tubes unsuitable for centrifugation.
- Select the correct type of rotor. Some rotors have limited maximum speed (see figure below). Selection procedure is described in **5.4.3**.
- Do not leave the operating unit unattended.
- Do not operate the unit in environments with aggressive or explosive chemical mixtures. Please contact manufacturer for possible operation of the unit in specific atmospheres.
- Do not operate the unit if it is faulty or has been installed incorrectly.
- Do not use outside laboratory rooms.
- Do not place a load exceeding the maximum load value mentioned in the **Specifica**tions section of this manual.

BIOLOGICAL SAFETY

- According to EN 61010-2-20, a centrifuge without a lid gasket is not considered a biologically safe system and therefore cannot be used for centrifuging hazardous materials contaminated with toxic, radioactive or pathogenic microorganisms.
- The user is responsible to carry out appropriate decontamination if hazardous material spills on or penetrates into the equipment.



3. General information

LMC-3000 and LMC-4200R are modern desktop laboratory centrifuges designed for convenient sedimentation, centrifugation and collection of necessary samples. They provides operation with tubes, blood collection systems, gel cards, microtest and ELISA plates.

Our centrifuges are designed for safe work (metal protecting housing), easy maintenance and wide application range in medical, biochemical, chemical, industrial and other type of laboratories.

LMC-4200R Refrigerated Laboratory Centrifuge provides temperature control during centrifugation. Temperature control of the so-called "cold-shelf" is a gold standard for enzy-mologists, cell biologists, medical laboratory specialists and different discipline professionals because it ensures conditions necessary for reproducibility of sample preparation stage and reliable testing results connected with temperature sensitive components (metabolites, enzymes, hormonal factors, cytokines, chemical compounds etc.) and material itself (blood components, CSF and other thermolabile materials). Temperature control absence at this stage causes unpredictable results.

FEATURES:

- User-friendly centrifugation parameter input and simultaneous display of the set and actual parameter values.
- Safe assay performance: metal protective housing and metal lid, automatic imbalance switch-off, lid lock during the centrifuge operation provide safe operation at all speeds.
- Rotor imbalance automatic diagnostics (emergency stop, imbalance indication).
- Low noise level (not more than 65 dBA).
- Wide choice of accessory rotors and adapters.
- Rotor mode selection.
- Different modes of acceleration and deceleration, including deceleration mode with switched off forced braking.
- Possibility to set the speed both in revolutions per minute and by relative centrifugal force.
- Temperature control (model LMC-4200R)

After non-stop centrifugation for 1.5 hours, temperature in the working chamber of the **LMC-3000** model can rise, but not by more than 15°C higher than ambient. In case of centrifugation of thermally sensitive samples, we recommend using **LMC-4200R** model, laboratory centrifuge with cooling function.

4. Getting started

4.1. **Unpacking.** Remove packing materials carefully and retain them for future shipment or storage of the unit. Examine the unit carefully for any damage incurred during transit. The warranty does not cover in-transit damage. Warranty covers only the units transported in the original package.



Caution! Due to the high weight of the **LMC-4200R** unit, its unpacking and installing must be carried out by two persons.

4.2. Complete set. Package contents:

4.2.1.	Standard set:
-	Laboratory centrifuge1 pce.
-	Power cable1 pce.
-	Spare fuse (inside fuse holder)1 pce.
-	Wrench for rotor fixation
-	Emergency opening tool (for LMC-4200R)1 pce
-	Operating manual, declaration of conformity1 copy
4.2.2.	Optional accessories:
-	R-6 rotoron request
-	R-6P rotoron request
-	R-12/10 rotoron request
-	R-24/10 rotor (only for LMC-4200R)on request
-	R-12/15 rotoron request
-	R-2 rotor on request
-	R-24GC rotor for gel cardson request
-	Adapter sets: BN-13/75, BN-13/100 and BN-16/100 (for R-12/10 and R24/10),
	AP-96 and AP-384 (for R-2)on request
-	RR-U rotor support standon request









- 4.3. Setup.
 - Place the unit upon even horizontal stable non-flammable surface 30 cm away from any flammable materials, and clear 20 cm around the device on all sides for ventilation.
 - Remove the protective film from the display.

- Connect the power cable to the socket on the rear side of the unit, and position it with easy access to the power switch and plug.
- According to EN 61010-2-20, people and hazardous materials must not be within a 300 mm area around the device during the centrifuge operation.
- (LMC-4200R) Be sure to cork the drain hose (fig. 2/1) on the left side of the unit with a stopper to prevent the rising of chamber temperature.

4.4. Rotor replacement.

Check the power cable for any signs of damage. Connect the power cable to a properly grounded mains socket. Set the power switch on the unit to position I (on). Press the **△** Open key (fig. 4/9 or 5/11) and lift the lid by hand.



Caution! Check the rotor and adapters for any signs of wear or corrosion and replace if necessary.

- Hold the rotor with one hand and, using the supplied wrench for rotor replacement (13 mm), turn the fixation nut (fig. 1/1) counter clockwise to release the rotor.
- Replace the rotor and secure the new rotor carefully by turning the fixation nut tightly.

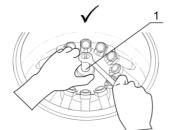
Caution!

Do not hold the rotor by rings or adapters mounting when mounting and fixing it. Hold the rotor as shown on figure 1 (\checkmark).



Caution! Since some plastic tubes and microtest plates can be damaged at higher speeds, maximum speed is limited for some rotors. Before centrifugation, select the type of installed rotor on the display, see 5.4.3.

If the unit will not be used, close the lid carefully and smoothly until a clicking sound is heard. Set the power switch on the side to position **O** (off). Disconnect the power cable from electric circuit.



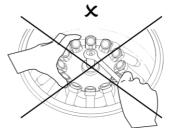


Figure 1. Rotor fixation



Figure 2. LMC-4200R, left side



Figure 3. LMC4200R, right side

5. Operation

Recommendations during operation

- Use even numbers of tubes arranged symmetrically (one opposite another) when loading to give the unit even balance during operation. The opposite tubes must be filled up equally.
- Centrifuge rotors must not be filled over the volume specified by the manufacturer.
- Do not fill in the tubes after they have been inserted in the rotor.
- Do not use glass tubes or tubes unsuitable for centrifugation.
- Rotor must always be fixed securely. Stop the operation immediately by pressing and holding the RUN/STOP ►/■ key for more than 2 seconds if any unusual noise occurs during acceleration, which can be due to improper rotor fixation.
- Since some plastic tubes and microtest plates can be damaged at higher speeds, maximum speed is limited for some rotors. Before centrifugation, select the type of installed rotor on the display, see **5.4.3**.

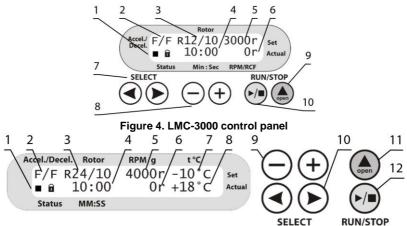


Figure 5. LMC-4200R control panel

5.1. Check the power cable for any signs of damage. Connect the power cable to a properly grounded mains socket. Set the power switch on the side to position I (on).



Caution!

In model **LMC-4200R**, cooling system requires some time for startup. After powering up, wait for about 4 minutes before centrifugation.

- 5.2. The centrifuge turns on. The following readouts appear on the display:
 - Acceleration and deceleration modes (fig. 4/2 or 5/2);
 - Rotor selection (fig. 4/1 or 5/1);
 - Set rotor speed in RPM or RCF¹ (fig. 4/6 or 5/6);
 - Set chamber temperature, in degrees Celsius (only LMC-4200R, fig. 5/7);
 - Status icons of rotor, stopped or ► running (fig. 4/1 or 5/1, first symbol);

 - Set time of centrifugation, in minutes and seconds (fig. 4/4 or 5/4);
 - Actual rotor speed, in RPM or RCF (fig. 4/6 or 5/6);
 - Actual chamber temperature, in degrees Celsius (only LMC-4200R, fig. 5/8).

¹ Revolutions per minute and Relative Centrifugal Force

5.3. Press the ▲ Open key (fig. 4/9 or 5/11) and lift the lid by hand. Check the rotor and buckets for any signs of wear or corrosion and replace if necessary. Insert EVEN number of tubes/microtest plates in rotor one opposite another. The loading in the opposite tubes must be equal.



Warning! Check the rotor fixation every 10 days. Tighten the fixation nut if necessary, see figure 1.

- 5.4. Setting parameters. Use the SELECT ◄ and ► keys (fig. 4/7 or 5/10) to choose a parameter and the and + keys (fig. 4/8 or 5/9) to modify it. Selected parameter will be blinking. Program automatically saves any changes made after no keys are pressed for 2 seconds.
- 5.4.1. Acceleration modes (fig. 4/2 or 5/2, first letter). Three modes of acceleration are available, slow (shortened to **S**), normal (**N**) and fast (**F**).
- 5.4.2. Deceleration modes (fig. 4/2 or 5/2, second letter). Four modes of deceleration are available, free brake (0), slow (S), normal (N) and fast (F).

- Note. Acceleration and deceleration speed values can be found in the **Specifications** section. This information can also be found on the lid of the unit.
- 5.4.3. Installed rotor (fig. 4/3 or 5/3). Select the rotor that is currently installed in the centrifuge. Combinations of rotors, adapters and their maximum allowed speed is listed below in the Table 1.

Code on display			Maximum speed, RPM				Maximun	um RCF, g	
(fig. 4/3 or 5/3)	Rotor	Adapter	LMC-3000	LMC-4200R	LMC-3000	LMC- 4200R			
R6	R-6	-	3000	4200	1610	3160			
RO	R-6P	-	3000	4200	1010	3100			
R12/15	R-12/15	-	3000	4200	1610	3160			
	R-24/10	-				2860			
R24/10	R-24/10	BN-16/100	N/A	4000	N/A				
	R-24/10	BN-13/100							
	R-12/10	-							
R12/10	R-12/10	BN-16/100	3000	4200	1610	3160			
	R-12/10	BN-13/100							
BN13/75	R-12/10	BN-13/75	3000	4200	1360	2660			
	R-2 -								
R2	R-2	AP-96	2000		560				
	R-2	AP-384							
R24GC	R-24GC	-	1500		28	0			

Table 1.

- 5.4.4. Rotation parameters (fig. 4/5 or 5/5). Rotor speed can be set in RPM and in RCF, denoted after numeric value by **r** and **g**, accordingly. Values convert after changing units. RCF depends on selected rotor or adapters, as shown in Table 1.
- 5.4.5. Chamber temperature (fig. 5/7, only for **LMC-4200R**). Select the chamber temperature, step 1 °C. Cooling starts independently from centrifugation.



Warning! Chamber surface may become very cold. Avoid touching the surface.

- 5.4.6. Time setting (fig. 4/4 or 5/4). Select duration of centrifugation in minutes, step 1 minute.
- 5.5. Close the lid carefully and smoothly until a clicking sound is heard. Icon appears on the display (fig. 4/1 or 5/1).
 - Note.If the icon did not appear on the display, program does not start the
centrifugation. Try to open and close the lid again.
- 5.6. Press the RUN/STOP ►/■ key (fig. 4/10 or 5/12) to start centrifugation. Icon ► (fig. 4/1 or 5/1) and actual speed (fig. 4/6 or 5/6) are shown in the lower line of the display. The timer (fig. 4/4 or 5/4) starts the countdown after set speed is achieved.



- **Note.** If the rotor imbalance occurs causing vibration the centrifuge stops automatically (IMBALANCE indication appears on the display). In this case, open the lid after the rotor has stopped and remedy the cause of imbalance.
- 5.7. Centrifugation is stopped automatically after the set time elapses. A sound signal is emitted after full stop of the rotor. Press the **RUN/STOP** ►/■ key to stop the signal.
- 5.8. If necessary, centrifugation can be stopped before the set time elapses. Press the RUN/STOP ►/■ key. Rotor stops according to set deceleration mode.



Note. For emergency, to apply fast braking regardless of set deceleration mode, press and hold **RUN/STOP** \blacktriangleright /**•** key for more than 2 seconds.

- 5.9. Press the ▲ **Open** key and open the lid by lifting it upwards with your hand. It is possible to unlock and open the lid only when the rotor is stopped. Display shows ≦ icon.
- 5.10. (For LMC-4200R) Wipe clean the chamber from ice and condensation, see 8.3.3 for additional information.
- 5.11. At the end of operation, set the Power switch in position **O** (OFF) on the rear panel of the unit. Disconnect the power cord from the mains.
 - **Note.** The electrical lid lock allows opening the lid only when the unit is connected to the mains and is turned on. Do not force the lid to open when the unit is switched off!

5.12. Lid emergency opening.

- 5.12.1. Disconnect the power cord from the mains. Ensure that the rotor has stopped.
- 5.12.2. **LMC-3000.** Slide the unit to the front of the bench to access the emergency opening slot on the underside of the unit (located in the front side). Avoid tilting the unit as this may cause spilling of the materials from the containers inside the unit. Insert a small screwdriver (or similar tool with diameter up to 3 mm) into the emergency opening slot in front of the dot on the label "Open" at a depth of 10-15 mm. Move the lever to the arrow direction until a click is heard and open the unlocked lid..
- 5.12.3. **LMC-4200R**. Insert the emergency opening tool into the slot on the right side of the unit, above the power switch (fig. 3/1). Push until a click is heard and open the unlocked lid.

6. Specifications

The unit is designed for operation in cold rooms and closed laboratory rooms at ambient temperature from +4°C to +40°C in a non-condensing atmosphere and maximum relative humidity 80% for temperatures up to 31°C decreasing linearly to 50% relative humidity at 40°C.

Biosan is committed to a continuous programme of improvement and reserves the right to alter design and specifications of the equipment without additional notice.

		LMC-3000	LMC-4200R	
Speed setting	In RPM	100 – 3000 RPM	100 – 4200 RPM	
range	In RCF ¹	10 – 1610 g	10 – 3160 g	
Speed	increment	100 RP	M or 10 g	
Time	r setting	1 – 9	90 min	
Timer	increment	1	min	
Acceleration,	Slow mode	50	50	
RPM/s	Normal mode	75	75	
11111/3	Fast mode ²	135	150	
	Brakes off ²	30	30	
Deceleration,	Slow mode	8	8	
RPM/s	Normal mode	45	50	
	Fast mode ²	135	150	
Temperature setting range		-	-10 °C +25 °C	
Stable to	emperature		25 °C below ambient	
	ance range	_	+25 °C	
Temperature	setting resolution	-	1 °C	
	ce automatic diag-	Emergency stop, display indication "IMBALANCE"		
Rotatio	n direction	Counterclockwise		
Di	splay	2x16 characters, LCD	2x24 characters, LCD	
Nois	se level	≤ 60 dBA	≤ 65 dBA	
Chamber diameter		340 mm	360 mm	
Dimensions		495x420x235 mm	635x580x335 mm	
Power consumption		110 W (V.6AD); 120 W (V.6AE)	990 W	
Operational voltage		230 V, 50/60 Hz (V.6AD); 120 V, 50/60 Hz (V.6AE)	230 V, 50/60 Hz	
10/	eight ³	11.8 kg	56 kg	

- ² Depending on the load
- ³ Accurate within ±10%

¹ Relative Centrifugal Force

7. Ordering information

7.1. Wodels and versions available:	7.1.	Models and versions available:
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Model	Version	Description	Catalogue number
LMC-3000	V.6AD	230 V, 50/60 Hz	BS-010208-AAA
LIVIC-3000	V.6AE	120 V, 50/60 Hz	BS-010206-AAA
LMC-4200R	V.4AD	230 V, 50 Hz	BS-010212-AAA

^{7.2.} To inquire about or order the optional accessories or the replacement parts, contact Biosan or your local Biosan representative.

7.2.1.	Optional	accessories.	Rotors ar	nd rotor holder.
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Model	Description	Maximum s	peed ¹ / RCF ²	Catalogue num-	
woder	Description	LMC-3000	LMC-4200R	ber	
R-6	For 6 conical centrifuge tubes of 50 ml, with aluminium tube holders, ØxH: 40x103 mm	3000 RPM / 1610g	4200 RPM / 3160g	BS-010208-DK	
R-6P	For 6 conical centrifuge tubes of 50 ml, with plastic tube holders, ØxH: 40x103 mm	3000 RPM / 1610g	4200 RPM / 3160g	BS-010208-XK	
R-12/15	For 12 conical centrifuge tubes of 15 ml, ØxH: 17x120 mm	3000 RPM / 1610g	4200 RPM / 3160g	BS-010208-EK	
R-12/10	For 12 round-bottom centrifuge tubes of 10-15 ml, ØxH: 16x90 mm	3000 RPM / 1610g	4200 RPM / 3160g	BS-010208-BK	
R-24/10	10 For 24 round-bottom centrifuge tubes N/A 4000 RPM / 2860g BS-		BS-010212-JK		
R-2	-2 For 2 standard 96-well microplates, LxWxH _{max} 128x85.6x45 mm		2000 RPM / 560g	BS-010208-AK	
R-24GC	For 24 of 8-column gel cards for blood group serology testing, LxW 53x74 mm	1500 RPM / 280g	1500 RPM / 280g	BS-010208-VK	
RR-U	Rack for rotors	3		BS-010208-UK	

7.2.1.1 Centrifuge tube and microplate manufacturers: Corning, Falcon, Greiner Bio-one, Nunc, Sarstedt.

- 7.2.1.2 Gel card manufacturers: Grifols, Diamed.
- 7.2.2. Optional accessories. Rotor adapter sets.

Model	For rotor	Description	Max. RCF ²	Catalogue number
BN-13/75	BN-13/75 R-12/10 Adapters for 2-5 ml vacutainers (ØxH: 13x75 mm)		1360g	BS-010208- PK
BN-13/100	R-12/10	Adapters for 4-8 ml vacutainers	1610g	BS-010208-
DIN-13/100	R-24/10	(ØxH: 13x100 mm)	3160g	QK
BN-16/100	R-12/10	Adapters for 8-9 ml vacutainers	1610g	BS-010208-
BN-10/100	R-24/10	(ØxH: 16x100 mm)	3160g	RK
AP-96	R-2	Adapters for unskirted or semi-skirted 96- well microplates (LxWxH _{max} : 128x85.6x45 mm)	560g	BS-010219- DK
AP-384	R-2	Adapters for 384-well microplates (LxWxH _{max} : 128x85.6x45 mm)	560g	BS-010219- EK

 $^{\rm 1}$ Accurate within ±5%

² Relative Centrifugal Force

7.2.3. Replacement parts. Rotor adapter sets.

Model	For rotor	Description	Max. RCF ¹	Catalogue number
BN-11/30	R-6P	Adapters for 6 of 50 ml centrifuge tubes (ØxH: 40x103 mm)	1610g	BS-010208-ZK
BN-17/120	R-12/15	Adapters for 12 of 15 ml centrifuge tubes (ØxH: 17x120 mm)	1610g	BS-010208-TK
BN-16/90	R-12/10	Adapters for 12 of 10-15 ml centrifuge tubes	1610g	BS-010208-SK
DIN-10/90	R-24/10	(ØxH: 16x90 mm)	3160g	B3-010200-3K

8. Care and maintenance

- 8.1. If the unit requires maintenance, disconnect the unit from the mains and contact Biosan or your local Biosan representative.
- 8.2. All maintenance and repair operations must be performed only by qualified and specially trained personnel.

8.3. Cleaning and desinfection.

- 8.3.1. Standard ethanol (75%) or other cleaning agents recommended for cleaning of laboratory equipment can be used for cleaning and decontamination of the unit.
- 8.3.2. Disinfect the unit after operation by cleaning the parts inside the centrifuge chamber. The rotor and other accessories are autoclavable (120°C, 20 min).
- 8.3.3. (For LMC-4200R) Wipe away any ice and condensation in the working chamber after operation. For the ease of cleaning, chamber is equipped with a drain hole with tube (fig. 2/1).
- 8.3.4. (For LMC-4200R) Clean the condenser of the unit at least once per year. Disconnect from electric circuit. Unscrew 4 screws and remove the grate on the rear panel of the unit, then vacuum the condenser. Replace the grate and screws.
- 8.4. **Fuse replacement**. Disconnect the power cable from the mains. Disconnect the power cable from the socket on the rear of the unit. Open the fuse holder, located near the socket. Check and replace with a correct fuse if necessary, see table below:

Model & version	Fuse ²
LMC-3000 V.6AD , 230 V, 50/60 Hz	M 1 A
LMC-3000 V.6AE , 120 V, 60 Hz	M 2 A
LMC-4200R V.4AD , 230 V, 50/60 Hz	M 6.3 A



Figure 6. Fuse holder

¹ Relative Centrifugal Force

² Fuse type M - time lag Medium

9. Warranty

- 9.1. The Manufacturer guarantees the compliance of the unit with the requirements of Specifications, provided the Customer follows the operation, storage and transportation instructions.
- 9.2. The warranted service life of the unit from the date of its delivery to the Customer is 24 months, excluding optional accessories mentioned in the section **Ordering information**. For extended warranty, see **9.5**.
- 9.3. Warranty covers only the units transported in the original package.
- 9.4. If any manufacturing defects are discovered by the Customer, an unsatisfactory equipment report shall be compiled, certified and sent to the local distributor address. To obtain the claim form, visit **Technical support** page on our website at link below.
- 9.5. Extended warranty.
 - For LMC-4200R, the *Premium* class model, one year of extended warranty is available free of charge after registration, during 6 months from the date of sale. Online registration form can be found in section **Warranty registration** on our website at the link below.
 - For LMC-3000, the *Basic Plus* class model, extended warranty is a paid service. Contact your local Biosan representative or our service department through the **Tech-nical support** section on our website at the link below.
- 9.6. Description of the classes of our products is available in the **Product class descrip**tion section on our website at the link below.

Technical support



biosan.lv/en/support



biosan.lv/register-en

Product class description



biosan.lv/classes-en

9.7. The following information will be required in the event that warranty or post-warranty service comes necessary. Complete the table below and retain for your records.

Model	LMC-3000 & LMC-4200R, Laboratory centrifuges
Serial number	
Date of sale	

10. EU Declaration of conformity

EU Declaration of Conformity

Unit type	Mini-centrifuge, laboratory centrifuges
Models	Microspin 12, LMC-3000, LMC-4200R
Serial number	14 digits styled XXXXXYYMMZZZZ, where XXXXXX is model code, YY and MM – year and month of production, ZZZZ – unit number.
Manufacturer	SIA BIOSAN Latvia, LV-1067, Riga, Ratsupites str. 7/2
Applicable Directives	EMC Directive 2014/30/EU LVD Directive 2014/35/EU RoHS2 2011/65/EU WEEE 2012/19/EU
Applicable Standards	LVS EN 61326-1: 2013 Electrical equipment for measurement, control and laboratory use. EMC requirements. General requirements. LVS EN 61010-1: 2011 Safety requirements for electrical equipment for measurement, control, and laboratory use. General requirements. LVS EN 61010-2-020: 2006 Particular requirements for laboratory centrifuges.

We declare that this product conforms to the requirements of the above Directives

Signature Svetlana Bankovska

Managing director

<u>19.07. 2016.</u> Date

Signature

Aleksandr Shevchik Engineer of R&D

<u>13.07.2016</u> Date

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