	KASYAP SWEI	ETNERS LTD. VAPI		KASYAP
Page 2 of 2	Quality	Control Dept.		SWEETNERSLINITED
1 10 Egy W Mr. 1/1 M	STANDARD OPER	ATING PROCEDURE		SPREADING THE SMILES
Title	SPECIFICATION - SORBITOI	SOLUTION 70% NON	CRYSTA	LLIZING -BP/EP
Specification No.	KSL/QC-FP/SPC/04/R-3	Supersede No.	KSL/Q	C/SPC/04/R-2
Effective date	01/04/2022	Next Review date	31/03/2	025

SR.NO	TEST	SPECIFICATION
1,	Description	Clear colorless syrupy liquid, miscible with water.
2.	Identification	
	A. Examine the chromatograms obtained in the assay.	The principal peak in the Chromatogram obtained with the test solution is similar in retention time to the principal peak in the Chromatogram obtained with reference solution (a)
	B. Optical rotation	+1.5° to +3.5°
	C. Clarity	It is a clear, syrupy liquid at a temperature of 25°C.
3.	Appearance of solution	The solution is clear and colorless.
4.	Conductivity	Maximum 10 μS.cm ⁻¹
5.	Reducing Sugars	Not less than 12.8 mL of 0.05 M Sodium thiosulphate is required and maximum 0.2 % calculated as glucose equivalent.
6.	Reducing sugars after hydrolysis	Not less than 8.0 mL of 0.05 M Sodium thiosulphate is required and maximum 9.3 % calculated as glucose equivalent.
7.	Lead by AAS	Maximum 0.5 ppm
8.	Nickel by AAS	Maximum 1.0 ppm.
9.	Water	28.0 % to 32.0 %
10.	Assay Anhydrous substance D-Sorbitol (by HPLC) On anhydrous basis	68.0% to 72.0%, 72.0% to 92.0%.
	Additional Test: (To be performed if cust	omer required)
possed	Microbiological analysis	
	A) Total aerobic microbial count	Not more than 1000 cfu/mL
	B) Total Yeast and mold count	Not more than 100 cfu/mL
	C) Pathogens	Thornwood and Too oranic
	i) Escherichia Coli	Should be absent
	ii) Salmonella Abony	Should be absent
	iii) Pseudomonas Aeruginasa	Should be absent
	iv) Staphylococcus Aureus	Should be absent
	v) Candida Alicans	Should be absent
	vi) Bile tolerant gram negative bacteria	Should be absent





UNCONTROLLED COPY

SIGN.



CERTIFICATE OF ANALYSIS

SORBITOL SOLUTION 70% NON CRYSTALLISING - BP

Sorbitol Solution is used in a wide variety of oral care, pharmaceutical, soaps, paints, food, confections, industrial applications. Typically, sorbitol solution is used as a bulking agent, sweetener, and humectant.

Batch Detai

Batch No..... 2223P606

Manufacturing date: 17 - Jan - 2023 No. of Container with Quantity.

Batch size : 24300.00 Kg

Expiry date : 16 - Jan - 2028 ... 81 x 300.00 Kg

. NO	TEST	SPECIFICATION	RESULT
1	Description	Clear, Colouriess, Syrupy liquid	Clear, Colourless, Syrupy liquid, Miscible with water
2	Identification	INIOCIDIO WILLI WALLI	MISCIDIO WILLI WATER
	A . Examine the Chromatogram Obtained in the Assay	The principal peak in the Chromatogram Obtained with test solution is similar in retention time to the principal peak in the Chromatogrm obtained with reference solution (a)	Complies
	B . Optical rotation	Between+ 1.5° and +3.5°	+1.9°
	C . Color & Clearity	It is clear syrupy liquid at 25°C	Passes the test
3	Appearance of solution	Solution is clear &colourless	Solution is clear & colourless
4	Conductivity	Max. 10 µScm 1	0.8 µScm -1
5	Reducing sugars	Not less than 12.8ml of 0.05M Sodium	15.2 ml of 0.05M sodium thio
		Thiosulphate is required.	sulphate is consumed
6	Reducing sugars	Max. 0.2% calculated as glucose equivalent	0.17%
7	Reducing Sugar after Hydrolysis	Not less than 8.0 ml of 0.05M Sodium thio sulphate is required.	11.3 ml of 0.05M sodium thio sulphate is consumed
8	Reducing Sugar after Hydrolysis	Max. 9.3% calculated as glucose equivalent	6.6%
9	Lead	Max.0.5ppm	Not detected
10	Nickel	Max. 1ppm	Not detected
11	Water	28.0% to 32.0%	29.5%
12	Assay		
	Anhydrous Substance	68.0% to 72.0%	70.5%
	D - Sorbitol (by HPLC)	72.0% to 92.0%	85.8%
	(as on anhydrous basis)		

REMARKS: 1. Tests complies as per Daman Research & Testing Centre, Daman vide report No. DRTC / 03432 / 22 - 23
2. In the opinion of the undersigned, the Product complies as per BP - 2019 specification.

24/11/23 ANALYSED BY

(LAB INCHARGE)

Plot No. 20 B & C, Phase - I, GIDC, Vapi - 396 195. Dist. Valsad (Gujarat), India. T: 91-260-2405100 | www.kasyap.com



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July, 13, 2021 4 Av 5781 Serial Number: G5B17JZ573

The following products are certified Kosher with the listed restrictions and can be sold by Kasyap Sweetners of Mumbai, Maharashtra, INDIA

Name	3	Status	Restriction
Liquid Glucose	KC7C15W2G1V7	Pareve	Symbol
Sorbitol 70% Solution	KCGA83I182Y2	Pareve	Symbol
Sorbitol 70% Solution	KC4W86856W45	Pareve	None

Notes: Products Produced at: Kasyap Sweetners Limited - Badnawar Chetanya Gram, Badnawar, Dist Dhar, Madhya Pradesh & Kasyap Sweetners Limited - Vapi Plot No 20C, Phase I GIDC, Dist Valsad Vapi, Gujrat

This certificate is VALID UNTIL July, 31, 2023

Feigelstock, Rabbi Avraham, Av Beis Din 24 Gebreins panale

Kosher Checked. Globally Accepted.

The above stated products are certified Kosher when bearing either ${
m K}$ symbols.

KosherCheckorg