

103030X - ARROW

4-XTREME multi-pocket trousers

velilla

Product technical data sheet



00 46
10 61
42 83

S - 3XL

ECO
design

UPF 50+

4-XTREME

High-performance and highly durable trousers. Maximum comfort thanks to the four-way stretch of its 100% EME fabric, excellent breathability, and full sun protection. Contemporary look with a slim fit cut.



S · M · L · XL · 2XL · 3XL

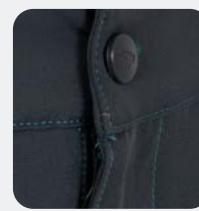
Colours



00 Black / 10 Petrol Blue / 42 Dark Grey / 46 Sand Beige / 61 Navy Blue / 83 Lead Green

- High-performance elastic trousers

- Front zip and personalised button closure



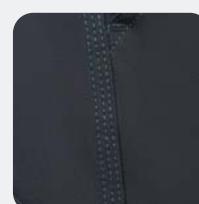
- Ergonomic elastic



- Reinforced knee seams



- Triple safety seam



- Slim fit

- Wide belt loops



- Ergonomic rear loop and back yoke for better fit, aesthetics, and structural reinforcement



- Extendable bottom 5 cm



POCKETS:

- Eight pockets:

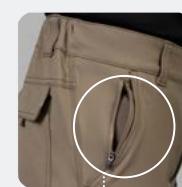
3 Front: 2 French pockets and 1 security pocket, with inverted zip on the right side

3 Side: one pocket on the left leg with gusset, flap, velcro and pullers, 2 pockets on the right leg with a multi-function front pocket, and a rear tool pocket

2 Back: patch pockets with flap, velcro and pullers



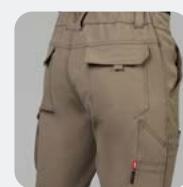
2 types of highly functional and easily accessible pockets



Extra security pocket with inverted zipper



Large capacity side pocket with velcro closure



2 back pockets

Fabric

Twill. 100% elastomultiester (EME)
280 gsm



EME fabric is a stretch material made from a bicomponent polyester fiber, whose interlacing allows multidirectional stretch and recovery, preventing wrinkles or creases.

Fabrics with elastomultiester are characterized by:

- No wrinkling
- High tear resistance
- Preventing deformations
- Recovering their original shape

Tapes developed by Velilla Group

4-XTREME

	4 Way Stretch		Memory shape
	Fabric with multidirectional stretch		Recovers its shape after use
	Breathable		Ultra durable
	Evacuates water vapor ensuring efficient thermal regulation		High durability and tear resistance
	Wrinkle free		Ultimate comfort
	Wrinkle-free fabric		Maximum comfort and softness thanks to the fabric's construction and features



UPF 50+
Protection

Level of protection against ultraviolet rays

UPF 50+. Maximum achievable level, blocking over 98% of UVA and UVB rays.

Washing instructions



Max temp. 40°C
Do not bleach
Iron max. 110°C
Do not dry clean
Do not use the dryer

Recommended printing techniques



RET Values



RET 3,3

RET: measures the breathability of the fabric; the lower the RET value, the higher the garment's breathability.

Pilling Values



4-5

Pilling: measures the fabric's resistance to abrasion on a scale from 1 to 5. The higher the value, the greater the resistance.

UPF Protection Values



UPF 50+

*UPF: Level of protection against ultraviolet rays
UPF 50+. Maximum achievable level, blocking over 98% of UVA and UVB rays.*

● ● ● Excellent

● ● ○ Very good

● ● ○ Good

● ○ ○ Average

● ○ ○ Low

○ ○ ○ Very low

Certifications



Garment designed under the Velilla Group **Ecodesign** management system ISO 14006.



Management system that allows the company to control its environmental aspects.



Certified by AENOR
ISO 14006
ED-0002/2024



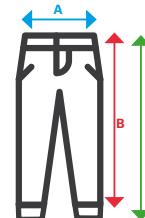
Certified by AENOR
ISO 14001
GA-2023/0227

Sizes

S / M / L / XL / 2XL / 3XL

Sizes	Waistband stretched halfway	Regular length	Extended length
S	41,5	106,1	111,1
M	45,5	107,5	112,5
L	49,5	108,9	113,9
XL	53,5	110,4	115,4
2XL	57,5	111,8	116,8
3XL	61,5	113,3	118,3

Dimensions in cm



- A: Waistband stretched halfway
- B: Regular length
- C: Extended length

Logistics

SIZE	WEIGHT (g)	BOX HEIGHT (cm)	BOX WIDTH (cm)	BOX LENGTH (cm)	BOX VOLUME (m ³)	TOTAL BOX WEIGHT (g)	UNITS PER BOX	CUSTOMS CODE	COUNTRY OF ORIGIN
S	196	240	340	600	49	4.920	20	6205200000	Bangladesh
M	260	240	340	600	49	6.200	20	6205200000	Bangladesh
L	273	240	340	600	49	6.460	20	6205200000	Bangladesh
XL	286	240	340	600	49	6.720	20	6205200000	Bangladesh
2XL	301	240	340	600	49	7.020	20	6205200000	Bangladesh
3XL	315	240	340	600	49	7.300	20	6205200000	Bangladesh

Approximate data



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