## SV300/350 Ventilator

**Service Manual** 

## 5.1.1 One-year Replaceable Parts

One-year service list (115-028397-00) and tools.

S/N	P/N	Description	Qty.	Tool
1	049-000778-01	Expiratory valve diaphragm	1	No
2	045-001333-01	HEPA filter	1	No
3	045-001298-01	Air inlet dust screen	1	No
4	048-004133-00	Fan dust screen	1	No
5	082-001903-00	Pressure sensor filter PTFE 13mm	2	Cross recessed screwdriver

## 5.1.1.1 Parts Replacement

(1) Replace the expiratory valve diaphragm (049-000778-01) every 12 months as required. As indicated by the expiratory valve handwheel silkscreen on the front panel of the ventilator, rotate the expiratory valve handwheel counter clockwise to the limit position and then take out the expiratory valve horizontally as shown below. Remove the expiratory valve diaphragm at the tail with hand and replace with a new service part. Do not damage the diaphragm during replacement. Note that the diaphragm is evenly snapped in the ring recess of the expiratory valve plastic part.

