

Master-200

100% COTTON 200 GSM / TWILL 3/1



| Fabric name | Master-200 |
|---------------------|-------------------------|
| Fabric weight | 200 ± 5 gsm |
| Composition | 100% Cotton |
| Full width | 150 ± 2 cm |
| Weave | twill 3/1 |
| Finishes | _ |
| Area of use | multi seasonal workwear |
| Washing instruction | |

Physical properties*

| | | | warp | weft |
|---|--|------------------|------|------|
| 1 | Tensile strength, N | ISO 13934-1:2013 | 1000 | 500 |
| 2 | Tearing strength, N | ISO 13937-3:2000 | 20 | 18 |
| 3 | Dimensional Stability To Washing, max. | ISO 6330:2000 | 3.0% | 3.0% |
| 4 | Abrasion Resistance | ISO 12947-2:2002 | > 20 | 000 |
| 5 | Pilling Resistance (after 1000 rev.) | ISO 12945-2:2000 | 3 | -4 |
| 6 | Colour Fastness To Washing (cotton+polyester) 60°C, min. | ISO 105-C06:2010 | | |
| | Colour change | ISO 105-C06:2010 | 4 | -5 |
| | Colour staining | ISO 105-C06:2010 | 10 | 4 |
| 7 | Colour Fastness To Perspiration, min. | ISO 105-E04:2013 | | |
| | Colour change | | 4 | -5 |
| | Colour staining | | 12 | 4 |
| 8 | Colour Fastness To Rubbing, min. | ISO 105-X12:2001 | | |
| | Dry | | 3 | -4 |
| | Wet | | 2 | :-3 |
| 9 | Colour Fastness To Light | ISO 105-B02:2013 | > | 4 |

* The values shown are indicative and may vary slightly from batch to batch.

www.xmtextiles.com

XM TEXTILES ITALIA SRL



Test Report SL52035274547901TX Date: August 04,2020 Page 1 of 3

SHANGHAI XM GROUP LTD

ROOM 2403, ZHONGYI INTERNATIONAL BUILDING NO.1833, NORTH ZHONGSHAN ROAD, SHANGHAI

The following sample(s) was/were submitted and identified on behalf of the client as:

Sample Description : (A)Woven fabric (Master-200, 100% cotton, 200GSM, 150 cm

Orange ,Order: XMT- 20-080)

Sample Color : (A)Grey LT10

Proposed Care Instruction:

Sample Receiving Date : Jul 30, 2020

Testing Period : Jul 30, 2020 - Aug 04, 2020

Test Result(s) : Unless otherwise stated the results shown in this test report refer only to the

sample(s) tested, for further details, please refer to the following page(s).

Test Performed : Selected test(s) as requested by applicant

Signed for and on behalf of SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd Testing Center

Hattie Chen (Account Executive)

Hattie Chen



Unless otherwise agreed in writing, this document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at http://www.sgs.com/en/Terms-and-Conditions.aspx.and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at http://www.sgs.com/en/Terms-and-Conditions/Terms-e-Document.aspx.
Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only.

Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-735) 8307 1443, or email: CN. Docchecke@ags.com.

3rdBuilding,No.889, Yishan Road, Xuhui District Shanghai, China 200233 中国・上海・徐汇区宜山路889号3号楼 邮编: 200233 t (86-21) 61402666 f (86t (86-21) 61402666 f (86-

f (86-21) 64958763 www.sgsgroup.com.cn f (86-21) 64958763 e sgs.china@sgs.com



Test Report

SL52035274547901TX

Date: August 04,2020

Page 2 of 3

Test Result

Colour Fastness To Light

(ISO 105-B02:2014; Method 2 (Modified), use Xenon arc lamp, Exposure Cycle: A1, no flip-flop mode was used)

Comparison upto blue wool reference 4

| %#X | Unit | (A) |
|--------------|------|-----|
| Grade(B.W.S) | 82 | 4 |

Colour Fastness To Rubbing

(ISO 105-X12:2016; Size of rubbing finger: 16mm dia.)

As Received

| 1-1 | Unit | (A) |
|--------------|------|-----|
| Dry Staining | | 4-5 |
| Wet Staining | = | 4 |

Remark: Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is worst and 5 is best.

Colour Fastness To Washing

(ISO 105-C06:2010; Test No.:C2S, Machine wash at 60℃ with 4g/L ECE (B) and 1g/L Sodium Perborate with 25 Steel Balls)

| 실 | Unit | (A) |
|--------------------------------|-------------------|-----|
| Change in Shade | = | 4 |
| Staining On Multi-fibre Stripe | е | |
| Acetate | 191 | 4-5 |
| Cotton | 15 | 4-5 |
| Polyamide | (** | 4-5 |
| Polyester | 150 | 4-5 |
| Acrylic | (**) | 4-5 |
| Wool | 15 | 4-5 |

Remark: Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is worst and 5 is best.



Unless otherwise agreed in writing, this document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at http://www.sgs.com/en/Terms-and-Conditions.aspx.and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at http://www.sgs.com/en/Terms-and-Conditions/Terms-and-Document.aspx. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only.

Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-735) 8307 1443, or email: CN. Docchecke@ags.com/

3rd Building, No. 889, Yishan Road, Xuhui District Shanghai, China 200233 中国・上海・徐汇区宜山路889号3号楼 邮编: 200233

t (86-21) 61402666

t (86-21) 61402666 f (86-21) 64958763 f (86-21) 64958763

www.sgsgroup.com.cn e sgs.china@sgs.com



Test Report

SL52035274547901TX

Date: August 04,2020

Page 3 of 3

Dimensional Stability To Washing

(ISO 3759:2011/ISO 5077:2007/ISO 6330:2012; Using horizontal axis, front-loading type machine; Procedure No.6N, Machine Wash At 60℃; with 2kg total dry mas s (Type I (100% Cotton) Ballast+ Specimen), 'ECE(A)' detergent+ Sodium Perborate+ TAED, Tumble Dry Low, Less Than 60℃)

After 1 Wash

| (E) | Unit | (A) |
|------------|------|------|
| Lengthwise | % | -1.1 |
| Widthwise | % | -0.6 |

Remark: (+)Means Growth; (-)Means Shrinkage

Tearing Strength

(ISO 13937-2:2000;)

| 3 8 | Unit | (A) |
|------------------------|------|-----|
| Warp/Length Yarns Torn | N | 20 |
| Weft/Width Yarns Torn | N | 18 |

End of Report



Unless otherwise agreed in writing, this document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at http://www.sgs.com/en/Terms-and-Conditions.aspx.and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at http://www.sgs.com/en/Terms-and-Conditions/Terms-e-Document.aspx. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's Instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerste parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only.

Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-735) 8307 1443, or email: Col. Docchecke@ags.com

3rd Building,No.889,Yishan Road,Xuhui District Shanghai,China 200233 中国・上海・徐江区宜山路889号3号楼 邮编: 200233 t (86-21) 61402666 f (86-21) 64958763 t (86-21) 61402666 f (86-21) 64958763 www.sgsgroup.com.cn e sgs.china@sgs.com



This certificate BEWO 084394 is valid until 15.08.2025.

SUPPORTING DOCUMENTS

- ✓ Test report: BJ015 245163.1
- Declaration of conformity in accordance with EN ISO 17050-1 as required by OEKO-TEX*

dimin

✓ OEKO-TEX® Terms of Use (ToU)

Matz Bachmann

Managing Director

Dijana Ajdilovic

Ecology Team Leader