




<b>A01</b> 	<b>A02</b> <b>Inspection certificate 3.1+PED PN-EN 10204</b> 1 / 1	
	<b>A03</b> Document No 2020/11/17791	<b>Z02</b> Date 2020-11-02
	<b>A04</b> Manufacturer's mark 	<b>A05</b> Quality Assurance Department

NIP: 865-00-13-543 Władysława Grabskiego 38 37-450 Stalowa Wola POLAND PN-EN ISO 9001:2001 cert. Nr CSJ/115/2016 cert. Nr 01 202 PL/Q-13 08 46	<b>A06.1</b> Customer	
	<b>A06.2</b> Consignee	
	<b>A06.3</b> Receiver of the document	
	<b>A07</b> Purchaser's order number	<b>A08</b> Manufacturer's works order num <b>012</b>

<b>B01/B09 - B11</b> Product description <b>Elbow - PN-EN 10253-2 TYP A - 90° - 3 - 133.0x6.0 - S</b>	<b>B08</b> Quantity in psc <b>100</b>
<b>B02</b> Steel and standard PN-EN 10253-2 TYP A ; Opc.9 ; P265GH1C1 / EN 10216-2 ;	<b>B07</b> Heat No <b>54018</b>
<b>B04</b> Delivery Condition/forming metod Hot formed between 910°C	<b>B12</b> Theoretical mass
<b>B06</b> Marking  <b>RO EN P265GH 133.0x6.0 54018</b>	

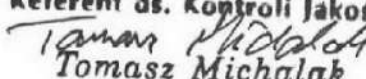
<b>B07</b> Heat No 54018	<b>C71-C92</b> Chemical composition %														CEV 0.2407
	C	Mn	Si	P	S	Cr	Ni	Cu	Mo	Al	V	Nb			

<b>C02</b> Direction of taking sample				<b>C33-C39</b> Diameter of the ball/weighting force			
<b>C00</b> Test No	<b>C03</b> Temp. °C	<b>C11</b> Yield point /MPa/	<b>C12</b> Tensile strength /MPa/	<b>C13</b> Elongation %	<b>C14</b> Narrowing Z %	<b>C30-C32</b> Hardness test on fitting HBW	
Result obtained		Re	358	460	A5	36	159-163

<b>Impact test</b>											
<b>C02</b> Direction of taking sample						<b>C41</b> Size					
<b>C00</b> Test No	<b>C03</b> Temp. °C	<b>C40</b> Type of specime	Unit	<b>Mesaured value</b>				<b>C44</b> value counted to standard measurements of			
				<b>C42</b> 1	<b>C42</b> 2	<b>C42</b> 3	<b>C43</b> average	Required	1	2	3

<b>D02-D99</b> Non-destructive and additional tests	Standard	Criterion
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<b>Z06</b> Supplementary confirmation
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<b>D01</b> Marking, surface and dimension checked - no objections.	<b>Z03</b> Work's Inspector stamp
<b>Z01</b> Hereby we confirm that above-mentioned products became examined and realize requirements of given norms and order.	<b>Z03</b> Work's Inspector  <b>Z up. PREZESA ZARZĄDU</b> <b>TASTA Armatura Sp. z o.o.</b> <b>Referent ds. Kontroli Jakości</b>  <b>Tomasz Michalak</b>
<b>Z05</b> TASTA ARMATURA has a quality system in accordance with Directive 2014/68/EU Annex I section 4.3 - Certificate CSJ/115/WM/PED/2016 and Certificate AD 2000-Merkblatt W0 No. 01 202 PL / Q-13 08 46.	