

THE NETHERLANDS
(N E D E R L A N D)

COMMUNICATION

Concerning ⁽¹⁾:

- ~~approval granted~~
- approval extended
- ~~approval refused~~
- ~~approval withdrawn~~
- ~~production definitely discontinued~~

of a type of pneumatic tyre for motor vehicles pursuant to Regulation number 54.

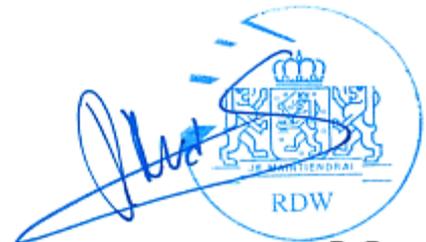
Approval number: E4*54R00/25*33756*03

1. Manufacturer's name and address : Shandong Changfeng Tyres Co., Ltd.
High-tech Development Zone, Guangrao County,
Dongying City, 257335 Shandong Province,
China(PRC)
2. Tyre type designation⁽²⁾
 - 2.1. Brand-name(s) or trade mark(s) : See annex 1 of communication form
 - 2.2. Trade description(s)/ Commercial name(s) : See annex 1 of communication form
3. If applicable, name and address of the manufacturer's representative : not applicable
4. Summarized description
 - 4.1. Tyre-size designation : 385/55R22.5
 - 4.2. Category of use : ~~normal~~/snow/~~special~~ ⁽¹⁾
 - 4.3. Structure : ~~diagonal(bias ply)~~/radial ⁽¹⁾
 - 4.4. Tyre class : ~~E2~~/C3 ⁽¹⁾
 - 4.5. Speed category symbol:
 - 4.5.1. Nominal : K
 - 4.5.2. additional (if applicable) : L



Approval number: E4*54R00/25*33756*03

- 4.6. Load-capacity indices:
- 4.6.1. Corresponding to nominal speed:
- single : 160
 - twinned (dual) : ---
- 4.6.2. Corresponding to additional speed:
- single : 158
 - twinned (dual) : ---
5. Technical service and, where applicable, test laboratory approved for purposes of approval or of verification of conformity : TÜV Rheinland Kraftfahrt GmbH
Technischer Dienst
Am Grauen Stein, 51105 Cologne,
Germany
6. Date of report issued by that service : July 21, 2023
7. Number of report issued by that service : 86-R54-2868-23-00
8. Reason(s) of extension (if applicable) : Addition of brand name and trade description.
Upgrade of the regulation supplement number.
Upgrade of type approval number.
9. Any remarks : ---
10. Place : Zoetermeer
11. Date : 15 August 2023
12. Signature :



R. R. van der Spek

13. Annexed to this communication is a list of documents in the approval file deposited at the administrative service having delivered the approval and which can be obtained upon request.
- Application form relating to ECE approval for a pneumatic tyre pursuant to Regulation number 54.
 - The drawing of the tyre's sidewalls, tread and dimensioned cross-section.
 - The test report as mentioned in item 7.

Annex 1

2. Tyre type designation ⁽²⁾

2.1. Brand-name(s) or trade mark(s) :

HIFLY; OVATION; ECOVISION; SUNFULL; CACHLAND; ONYX; MIRAGE; CHANGFENG;
RUIFULAI; FESITE; Green dragon; Agate; TORQUE; CRYSTAL; SATOYA; Satoya; ETERNITY;
SYRON; GALLANT; ROADWING; TOWNHALL

2.2. Trade description(s)/ Commercial name(s) :

HTL311; ETL311; STL311; 171CTL; NTL311; MTL311; FTL311; ST-080; ETY622; K-TIR
LONGLIFE; GTL311; DTL311; TTL311

(1) Strike out what does not apply.

(2) A list of Brand name(s)/trademark(s) or Trade description(s)/ Commercial name(s) may be annexed to this communication



**APPLICATION FOR EXTENSION APPROVAL OF A TYPE OF PNEUMATIC TYRE ACCORDING TO ECE
REGULATION No. 54, 00 SERIES OF AMENDMENTS**

- | | | | |
|--------|---|---|--|
| 1. | The Brand name(s) or trademark(s) ⁽²⁾ | : | HIFLY; OVATION; ECOVISION; SUNFULL; CACHLAND; ONYX; MIRAGE; CHANGFENG; RUIFULAI; FESITE; Green dragon; Agate; TORQUE; CRYSTAL; SATOYA; Satoya; ETERNITY; SYRON; <u>GALLANT; ROADWING; TOWNHALL</u> |
| 2. | Trade description(s) or Commercial name(s) ⁽²⁾ | : | HTL311; ETL311; STL311; 171CTL; NTL311; MTL311; FTL311; ST-080; ETY622; K-TIR LONGLIFE; <u>GTL311; DTL311; TTL311</u> |
| 3. | Manufacturer's name and address | : | <u>Shandong Changfeng Tyres Co., Ltd.</u>
<u>High-tech Development Zone, Guangrao County,</u>
<u>Dongying City, Shandong Province, 257335 China</u>
<u>(PRC)</u> |
| 4. | If applicable, name and address of manufacturer's representative | : | not applicable |
| 5. | Summarised description, | | |
| 5.1. | Tyre size designation | : | 385/55R22.5 |
| 5.2. | Category of use | : | normal /special/snow ⁽¹⁾ |
| 5.3. | Structure | : | diagonal (bias ply) /radial ⁽¹⁾ |
| 5.4. | Speed category symbol | | |
| 5.4.1. | Nominal | : | K |
| 5.4.2. | Additional (if applicable) | : | L |
| 5.5. | Load capacity indices | | |
| 5.5.1. | corresponding to nominal speed | : | single: 160, twinned (dual): --- |
| 5.5.1. | corresponding to additional speed | : | single: 158 , twinned (dual): --- |
| 6. | Overall dimensions | : | Calculated/ Annex 5 ⁽⁴⁾ |
| | overall section width | : | 386 |
| | outer diameter | : | 1000 |
| 7. | Factor 'x' | : | 0.8 |
| 8. | Ply-rating number for diagonal (bias ply) tyres | : | 20 |
| 9. | Rims on which the tyre can be mounted | : | 12.25 |
| 10. | Measuring rim and test rim | : | see attached test report |
| 11. | Tyre class | : | C2 / C3 ⁽¹⁾ |
| 12. | State whether the tyre is | : | tube less / tube type ⁽¹⁾ |
| 13. | Traction tyre | : | Yes / no (see the tread pattern detail in drawing) ⁽¹⁾ |
| 14. | State if special use tyre | : | Yes / no ⁽¹⁾ (with M+S inscription) |
| | Professional Off-Road | : | Yes / no ⁽¹⁾ |
| | Tread depth / Void to fill ratio | : | n.a. |
| 15. | The inflation pressure for the dimension measurement and for the load/speed endurance test pressure | : | See attached test report |
| 16. | Submitted for approval on (date) | : | Jul 4,2023 |

We herewith declare that we have not applied and will not apply for approval with another Contracting Party of the ECE for the same type of product.



Signature :

朱立新

Name: Zhu Lixin

THIS APPLICATION IS ACCOMPANIED BY:

(1) Strike out what does not apply.

(2) Modified points are underlined for extension.

- A drawing of the tyre's side wall, tread and dimensioned cross section.
- The test report.

(1) Strike out what does not apply.

(2) Modified points are underlined for extension.

Type : 385/55R22.5
Manufacturer : Shandong Changfeng Tyres Co., Ltd.

TEST REPORT

according to UN-Regulation

Uniform provisions concerning the approval of pneumatic tyres
for commercial vehicles and their trailers

UN-Regulation No.54

including all amendments until
Amend.00, Suppl. 25

Approval Status

UN approval : E4-54R-0033756 Ext.02

Structure of the Test Report

Item No.

0. General information
 1. Tested ~~vehicle(s)~~ / object(s)
 2. Test record
 3. List of appendices
 4. Statement of conformity
-

The Test Report shall be reproduced and published in full by the client only. It shall however be reproduced partially with the written permission of the Technical Service.

Type : 385/55R22.5
Manufacturer : Shandong Changfeng Tyres Co., Ltd.

0. General Information

- 0.1. Make (trade name of the manufacturer) : Shandong Changfeng Tyres Co., Ltd.
 0.2. Type : 385/55R22.5
 0.3. Category of vehicle : Not applicable
 0.4. Name and address of the manufacturer : Shandong Changfeng Tyres Co., Ltd.
 High-tech Development Zone, Guangrao County,
 Dongying City, 257335 Shandong Province,
 China(PRC)
 0.5. No. of the information folder : Not applicable
 -Date of issue : ---
 -Date of last change : July 11, 2023

1. Tested ~~vehicle(s)~~/ object(s)

- 1.1. Description
- 1.1.1. ~~Vehicle~~/ object
 Commercial description : Not applicable
 Type(s) ~~Variant(s)~~/ ~~version(s)~~ : 385/55R22.5
 Identification number : See Appendix 1
- 1.1.2. Condition of ~~vehicle(s)~~/Object(s) : New ~~/used~~ / ~~pretested~~
- 1.2. Worst case selection : The determination of the worst case was done according to internal procedures of the Technical Service (MS-0000480 section 5.6).
~~Only one variant/version, so no worst case assessment required.~~
~~There is no worst case selection applicable because all variants mentioned in the information folder are tested.~~
 Paperwork extension, please see previous test report(s) for worst case information.
- 1.3. Remarks : Not applicable

Type : 385/55R22.5
Manufacturer : Shandong Changfeng Tyres Co., Ltd.

2. Test record

- 2.1. Equipment for measuring and testing : The test facilities / measurement equipment used were in compliance with the test requirements
- 2.1.1. Specifications for the test site : Not applicable
- 2.1.2. Subcontracting : Not applicable
- 2.2. Test results : See Appendix 1
- Numbering according to Paragraph 6. and 7. of the UN-Regulation No.54
- 2.2.1. Test results referring to measurements : Pass / ~~Fail~~
- 2.2.2. Attributive tests : Not applicable
- 2.2.3. Alternative test provisions : Not applicable
- Remarks concerning extension ~~The type has been tested according to the modification(s) mentioned in appendix 0.~~
~~The new parts meet the requirements of the regulation.~~
 An actual practical test of the type was not necessary.
 The results of the previous test(s) are still valid.
- 2.3. Additional information : The results of the test refer exclusively to the object(s) mentioned under point 1. of this report.
- Test site : Shandong Changfeng Tyres Co., Ltd.
 High-tech Development Zone, Guangrao County,
 Dongying City, 257335 Shandong Province,
 China(PRC)
- Test date : October 11-14, 2015
- 2.4. Remarks : Not applicable

Type : 385/55R22.5
Manufacturer : Shandong Changfeng Tyres Co., Ltd.

3. List of Appendices

Appendix 0 : List of modifications
Appendix 1 : Test minutes

4. Statement of conformity

The Information Document listed in section 0.5., and the type described therein, comply with the requirements stated on page 1. The test results in this report refer to the ~~vehicle(s)~~ object(s) described under section 1.1. With regards to the required level of performance to be achieved, the tested samples were representative for the type to be approved (see section 1.2).

Qingdao / July 21, 2023
WMJ



Mingjun Wu
Technical Expert Technical Service

Type : 385/55R22.5
Manufacturer : Shandong Changfeng Tyres Co., Ltd.

List of modifications

Appendix 0

Correction of	: ---
Modification of	: Upgrade of type approval number. Upgrade of the regulation supplement number.
Addition of	: Brand name and trade description.
Deletion of	: ---

Type : 385/55R22.5
Manufacturer : Shandong Changfeng Tyres Co., Ltd.

Test minutes

Appendix 1

1. Test data**1.1 Object markings**

1.1.1	Trade name or mark	:	OVATION	
1.1.2	Tyre type designation	:	ETL311	
1.1.3	Plies of Tread / Sidewall	:	4 STEEL / 1 STEEL	
1.1.4	Tyre size designation	:	385/55R22.5	
1.1.5	Category of use	:	Snow	
	Indication of category of use	:	Word "M+S"	
1.1.6	Structure	:	Radial	
	Indication / symbol of structure	:	Word "RADIAL", letter "R" in front of rim diameter marking	
1.1.7	Speed category	:	Nominal: K	Supplementary: L
1.1.8	Load-Capacity Indices(L.I.)			
	corresponding to nominal speed	:	Single: 160	Twinned: ---
	corresponding to supplementary speed	:	Single: 158	Twinned: ---
1.1.9	Index of inflation pressure for testing	:	900 kPa	
1.1.10	Ply-rating number	:	20 PR	
1.1.11	Word in case of without inner tube	:	TUBELESS	
1.1.12	Word in case of tyre can be regrooved	:	REGROOVABLE	
1.1.13	Inscription in case of Free Rolling Tyre or Traction Tyre	:	Not applicable	
1.1.14	Date of manufacture	:	4015	

1.2. Dimension measurement according to Annex 6

1.2.1	Measuring rim	:	12.25 x 22.5
1.2.2	Inflation pressure after mounting on measuring rim	:	900 kPa
1.2.3	Inflation pressure adjusted before conditioning	:	900 kPa
1.2.4	Conditioning of tyre	:	More than 24 hours
1.2.5	Inflation pressure readjusted after conditioning	:	900 kPa
1.2.6	Overall width at six equally spaced points		
	1. 385.9 mm	2. 385.4 mm	3. 385.7 mm
	4. 385.4 mm	5. 385.7 mm	6. 385.6 mm
	Max.: 385.9 mm		

Test Report No. 86-R54-2868-23-00

Type : 385/55R22.5
Manufacturer : Shandong Changfeng Tyres Co., Ltd.

- 1.2.7 Circumference : 3141 mm
 1.2.8 Outer diameter : 999.8 mm
 1.2.9 Tread depth / void to fill ratio in case of special use tyre : Not applicable

1.3. Load/speed performance test according to Annex 7

- 1.3.1 Test machine : PC/LT-2-200-Y
 1.3.2 Diameter of test drum : 1.707 m
 1.3.3 Test rim : 12.25 x 22.5
 1.3.4 Inflation pressure adjusted before conditioning : 900 kPa
 1.3.5 Conditioning of tyre : More than 3 hours
 1.3.6 Test-room temperature : 24°C
 1.3.7 Inflation pressure readjusted after conditioning : 900 kPa
 1.3.8 100% load corresponding to L.I.(single) : 4500 kg

Step	Step duration [h]	Total duration [h]	Actual speed [km/h]	Test Load [%]	Test Load [kg]
1.	7	7	64	66	2970
2.	16	23	64	84	3780
3.	24	47	64	101	4545

- 1.3.9 Inspection after test : The tyre does not exhibit tread separation, ply separation, cord separation, chunking or broken cords.
- 2. Remarks** : The test data refer to report No.:86-R54-2323/17-00 corresponding to type approval No. E4-54R-033756 Ext.02 Cor.01