

WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. **26SX00600CE1**

Designation	UNI EN ISO 9606-1 111 P FW FM1 B t10 PF ml				
Welder	TURCAN IGOR				
Born in	SEMENI-REPUBLIC OF MOLDOVA		on	28/05/1977	
Identification	1770528229996	Method of Identification	C.I.	Stamp No.	TI
Employer/Manufacturer	CAPILLATI SRL - Bucuresti (B), ADRIKA SRL				

WPS used by welder during welding of test coupon: **02**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Plate	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	B	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	10	>= 3
Pipe outside diameter (mm)	N.A.	PA-PB 75 and over; PF 500 and over
Welding position(s)	PF	PA, PB, PF
Weld details / Layer technique	ml	sl, ml

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Acceptable
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

Revalidation method 9.3 a)

This certificate is valid from	5 March 2026	to	4 March 2029
Issued at	GENOVA	on	23 March 2026

This certificate consist of 2 pages

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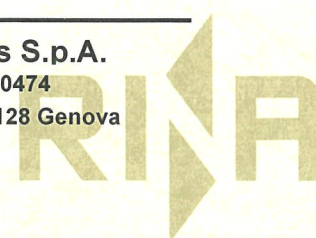


Rosario Distefano
 (International Certification Vice
 President)

Rosario Albaisio Distefano



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PED No. Bo. 0474
Via Corsica 12 - 16128 Genova



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Prolongation of approval by employer / coordinator for the following 6 months

Prolongation of approval by examiner or test body

[illegible]

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WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. **26SX00600CE2**

Designation	UNI EN ISO 9606-1 141/111 T BW FM1/FM1 S/B s10 D48.3 PA ss nb				
Welder	TURCAN IGOR				
Born in	SEMENI-REPUBLIC OF MOLDOVA		on	28/05/1977	
Identification	1770528229996	Method of Identification	C.I.	Stamp No.	TI
Employer/Manufacturer	CAPILLATI SRL - Bucuresti (B), ADRIKA SRL				

WPS used by welder during welding of test coupon: 01

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	141 / 111	141; 142; 143; 145 / 111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.2	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	141	Root: Solid rod Fill/Cap: Solid rod/ metal-cored rod/No filler metal
	111	A,RA,RB,RC,RR,R,B
Shielding gas (EN ISO 14175)	I / N.A.	All compatible
Type of current and polarity	141: DC EN; 111: DC EP	All compatible
Deposited thickness (mm)	10	141: 3 to 6 111: 3 to 14
		141 / 111: 3 to 20
Pipe outside diameter (mm)	48.3	25 and over
Welding position(s)	PA	PA
Weld details / Layer technique	ss nb	141: ss nb, ss mb, bs, ss gb, ss fb 111: ss mb, bs

*Qualify also branch connections with an angle $\geq 60^\circ$

Type of test							
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

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No. **26SX00600CE3**

Designation	UNI EN ISO 9606-1 141/111 T BW FM1/FM1 S/B s10 D48.3 PA ss nb				
Welder	DOMINTE ION				
Born in	RAIONU IALOVENI-REPUBLIC OF MOLDOVA	on	25/09/1989		
Identification	B42054850	Method of Identification	C.I.	Stamp No.	DI
Employer/Manufacturer	CAPILLATI SRL - Bucuresti (B), ADRIKA SRL				

WPS used by welder during welding of test coupon: 01

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	141 / 111	141; 142; 143; 145 / 111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.2	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	141	Root: Solid rod
	111	Fill/Cap: Solid rod/ metal-cored rod/No filler metal
Shielding gas (EN ISO 14175)	I / N.A.	A,RA,RB,RC,RR,R,B
Type of current and polarity	141: DC EN; 111: DC EP	All compatible
Deposited thickness (mm)	10	141: 3 to 6
		111: 3 to 14
		141 / 111: 3 to 20
Pipe outside diameter (mm)	48.3	25 and over
Welding position(s)	PA	PA
Weld details / Layer technique	ss nb	141: ss nb, ss mb, bs, ss gb, ss fb
		111: ss mb, bs

*Qualify also branch connections with an angle $\geq 60^\circ$

Type of test							
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

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No. **26SX00600CE4**

Designation	UNI EN ISO 9606-1 141/111 T BW FM1/FM1 S/B s10 D48.3 PA ss nb		
Welder	VACULOVSKI ANDREI		
Born in	SUVOROV-REPUBLIC OF MOLDOVA	on	09/11/1980
Identification	A34063348	Method of Identification	C.I. Stamp No. VA
Employer/Manufacturer	CAPILLATI SRL - Bucuresti (B), ADRIKA SRL		

WPS used by welder during welding of test coupon: 01

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	141 / 111	141; 142; 143; 145 / 111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.2	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	141	Root: Solid rod Fill/Cap: Solid rod/ metal-cored rod/No filler metal
	111	A,RA,RB,RC,RR,R,B
Shielding gas (EN ISO 14175)	I / N.A.	All compatible
Type of current and polarity	141: DC EN; 111: DC EP	All compatible
Deposited thickness (mm)	10	141: 3 to 6
		111: 3 to 14
		141 / 111: 3 to 20
Pipe outside diameter (mm)	48.3	25 and over
Welding position(s)	PA	PA
Weld details / Layer technique	ss nb	141: ss nb, ss mb, bs, ss gb, ss fb
		111: ss mb, bs

*Qualify also branch connections with an angle $\geq 60^\circ$

Type of test							
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

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