

DECLARATION

We **IDEAL MAKİNA ENDÜSTRİ ÜRÜNLERİ SAN. VE TİC. A.Ş.**, who are official manufacturers of Oxygen Generator System & accessories, IDEAL MAKİNA Company having factories at Emek, Ordu Cd. No:16, 34785 Dudullu Osb/Sancaktepe/İstanbul do hereby confirm that the parameters of the **Compressed air tank** and **Oxygen tank** as the below listed specifications :

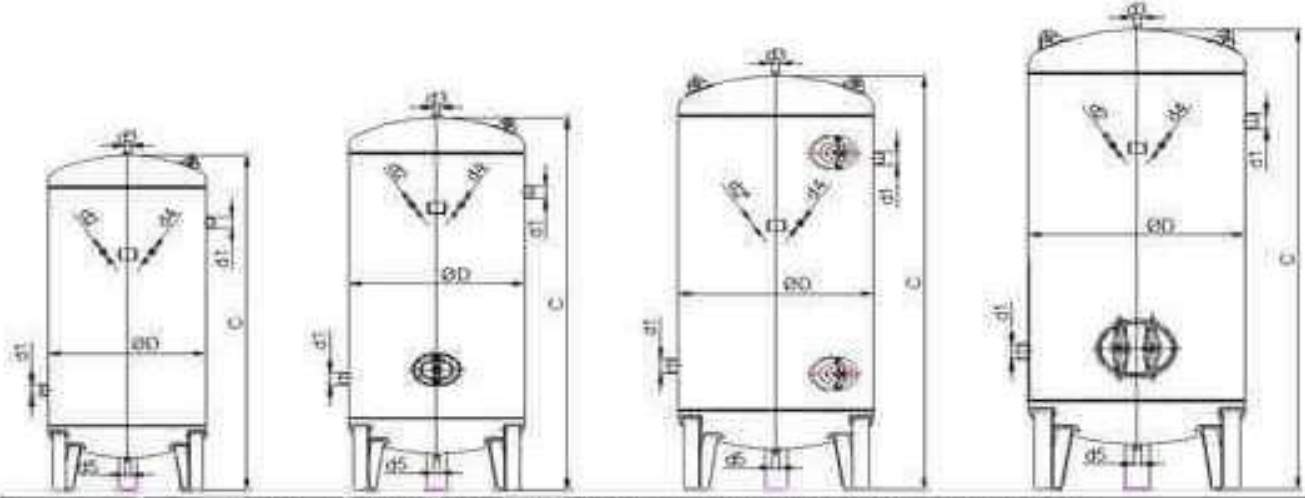
Compressed air tank		Vesform 1000L Tank
Galvanized tank	Yes	Yes, Galvanized Steel
Capacity	≥ 1000 liters	1000 L
The maximum working pressure supported by the vessel	≥ 11 bar	Yes, maximum working pressure: 11 barg
Safety valve and pressure gauge	Yes	Yes, Pressure Gauge, Relief Valve and Inlet-Outlet Valves are included.
Valve for the automatic evacuation of condensate from the air tank	Yes	Yes (TD 16M/S TIMER CONTROLLED CONDENSATE DRAIN)

Oxygen tank		Vesform 1000L Tank
Capacity	≥ 1000 liters	1000 L
Pressure reducer at the outlet of the oxygen tank that will work with values between	3 - 6 bar [± 0.1]	Yes, 3-6 bar, Pressure reducer included at the tank outlet
The maximum working pressure supported by the vessel	≥ 11 bar	Yes, maximum working pressure: 11 barg
Safety valve and pressure gauge	Yes	Yes, Pressure Gauge, Relief Valve and Inlet-Outlet Valves are included.
Made of INOX 304 / 316L or coated on the inside with vitroflex	Yes	Yes, Made of Stainless Steel INOX 304

Alpaslan Tekin
General Manager
Dated on 17.02.2023


İDEAL MAKİNA END. ÜRÜN. SAN. VE TİC. A.Ş.
Esenkent Mh. Nato Yolu Cd. No:277 34776 Ümraniye-İST.
Sarıgazi V.D. 470 097 1928 Tic. Sic. No: 530388
www.idealmakina.com

(2009/105/EC) - (97/23/EC) HAVA TANKLARI ÖLÇÜ TABLOSU AIR TANKS DIMENSION TABLE



DIKEY HAVA TANKLARI (2009/105/EC) - (97/23/EC) VERTICAL AIR TANKS

KAPASİTE VOLUME	TASARIM BASINÇLARI (Bar) Design Pressures			ÖLÇÜLER / Dimension		
				Ø D (mm)	C (mm)	TEMİZLEME KAPAĞI CLEANING COVER
40 lt	11	16,5	40	323	750	-
50 lt	11	16,5	40	323	850	-
100 lt	11	16,5	40	323	1450	-
200 lt	11	16,5	40	500	1450	-
300 lt	11	16,5	40	500	1800	-
500 lt	11	16,5	40	600	2000	-
1.000 lt	11	16,5	40	850	2150	160 x 110
1.500 lt	11	16,5	40	1000	2300	160 x 110 (2x)
2.000 lt	11	16,5	40	1150	2350	160 x 110 (2x)
3.000 lt	11	16,5	40	1400	2450	320 x 420
4.000 lt	11	16,5	40	1400	3250	320 x 420
5.000 lt	11	16,5	40	1600	3100	320 x 420
6.000 lt	11	16,5	40	1600	3600	320 x 420
8.000 lt	11	16,5	40	1600	4600	320 x 420
10.000 lt	11	16,5	40	1900	4300	320 x 420

KAPASİTE VOLUME	Manşon Ölçüleri / Socket Dimension				
	d 1	d 2	d 3	d 4	d 5
40 lt	1"	1/2"	2"	1/2"	2"
50 lt	1"	1/2"	2"	1/2"	2"
100 lt	1"	1/2"	2"	1/2"	2"
200 lt	1"	1/2"	2"	1/2"	2"
300 lt	1"	1/2"	2"	1/2"	2"
500 lt	1 1/4"	1/2"	2"	1/2"	2"
1000 lt	1 1/2"	1/2"	1"	1/2"	3/4"
1500 lt	2"	1/2"	1"	1/2"	3/4"
2000 lt	2"	1/2"	1"	1/2"	3/4"
3000 lt	2"	1/2"	1"	1/2"	3/4"
4000 lt	DN 80	1/2"	1 1/2"	1"	1"
5000 lt	DN 80	1/2"	1 1/2"	1"	1"
6000 lt	DN 80	1/2"	2"	1"	1"
8000 lt	DN 100	1/2"	2"	1"	1"
10000 lt	DN 100	1/2"	2"	1"	1"

NOTES

- 1-) All tanks are certified by CE.
- 2-) Tanks are painted with electrostatic powder paint.
- 3-) Special design tanks for different volumes and pressure range can be procured.
- 4-) Material P265 GH, P355 GH Steel, stainless steel 304 , hot galvanized steel.



EU-Baumusterprüfbescheinigung EU-type examination certificate

Modul B: EU-Baumusterprüfung (Baumuster) nach Richtlinie 2014/68/EU
Module B: EU-type examination - production type according to Directive 2014/68/EU

Bescheinigung Nr.: 2018 - TURK – 2304-18-IS-1518
Certificate No.:

Hersteller / manufacturer:

VESFORM BASINÇLI TANK VE BOMBE MAKINE SANAYI
TİC. LTD. ŞTİ.
DAGYAKA MAH. BÜYÜKSARAY TOP. İSY. KM. EVL. 9
KAHRAMANKAZAN/ ANKARA TURKEY

Hiermit wird bescheinigt, dass die Ergebnisse der an dem unten genannten Druckgerät vorgenommenen Prüfungen die Anforderungen der Richtlinie 2014/68/EU erfüllen.
This is to certify that the results of the examination of the pressure equipment mentioned below meet the requirements of the directive 2014/68/EU.

Diese Bescheinigung ist gültig bis zum 04.12.2028
This certificate is valid through Hata! Başvuru kaynağı bulunamadı.

Objekt:
Object: Druckbehälter / pressure vessel

Benennung:
Description: Air Tank Pd:11 Bar V-D: (Ø600mm-300L,400L,500L),
(Ø640mm-300L,400L,500L),(Ø850-750L,1000L),
(Ø1150mm-1500L,1750L,2000L,2500L,3000L),
(Ø1400mm-3000L,4000L,5000L),
(Ø1600mm-5000L,6000L,7000L,8000L,9000L,10000),
(Ø1900mm-10000L,12000L,15000L,18000,20000L),
(Ø2400mm-15000L,20000L,25000L,30000L)

Inspektionsbericht Nr.:
Inspection report no.: 18-IS-1518-2018-PED-IR-00172

ANKARA
Ort
place:

05.12.2018
Datum
date:

MURAT ERDOĞAN
Freigegeben durch
approved by

TÜV AUSTRIA SERVICES GMBH
Notifizierte Stelle/Notified Body 0408

FM-INE-PE-PED-0401
Revision: 11 vom 27.09.2018
Seite 1/1

Auszugsweise Vervielfältigung nur mit Genehmigung der TÜV AUSTRIA SERVICES GMBH gestattet.
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TÜV AUSTRIA SERVICES GMBH.

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All testing, inspection and surveillance activities were carried out in accordance with the QM system of
TÜV AUSTRIA SERVICES GMBH.

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Tel: +43 (0)5 0454
E-Mail: ine-austria@tuv.at





EU-Baumusterprüfbescheinigung EU-type examination certificate

Modul B: EU-Baumusterprüfung (Baumuster) nach Richtlinie 2014/68/EU
Module B: EU-type examination - production type according to Directive 2014/68/EU

Bescheinigung Nr.: 2018 - TURK – 2308-18-IS-1518
Certificate No.:

Hersteller / manufacturer:

VESFORM BASINÇLI TANK VE BOMBE MAKİNE SANAYİ
TİC. LTD. ŞTİ.
DAGYAKA MAH. BÜYÜKSARAY TOP. İSY. KM. EVL. 9
KAHRAMANKAZAN/ ANKARA TURKEY

Hiermit wird bescheinigt, dass die Ergebnisse der an dem unten genannten Druckgerät vorgenommenen Prüfungen die Anforderungen der Richtlinie 2014/68/EU erfüllen.
This is to certify that the results of the examination of the pressure equipment mentioned below meet the requirements of the directive 2014/68/EU.

Diese Bescheinigung ist gültig bis zum 04.12.2028
*This certificate is valid through **Hata! Başvuru kaynağı bulunamadı.***

Objekt: Druckbehälter / *pressure vessel*
Object:

Benennung: Air Tank Pd:16 Bar V-D: (Ø600mm-300L,400L,500L),
Description: (Ø640mm-300L,400L,500L),(Ø850-750L,1000L),
(Ø1150mm-1500L,1750L,2000L,2500L,3000L),
(Ø1400mm-3000L,4000L,5000L),
(Ø1600mm-5000L,6000L,7000L,8000L,9000L,10000),
(Ø1900mm-10000L,12000L,15000L,18000,20000L),
(Ø2400mm-15000L,20000L,25000L,30000L)

Inspektionsbericht Nr.: 18-IS-1518-2018-PED-IR-00171
Inspection report no.:

ANKARA
Ort
place:

05.12.2018
Datum
date:

MURAT ERDOĞAN
Freigegeben durch
approved by

TÜV AUSTRIA SERVICES GMBH
Notifizierte Stelle/Notified Body 0408



Konformitätsbescheinigung Certificate of Conformity

Modul F / module F

Konformität mit der Bauart auf der Grundlage einer Prüfung der Druckgeräte

Conformity to type based on pressure equipment verification

gemäß Richtlinie 2014/68/EU / according to Directive 2014/68/EU

Bescheinigung Nr.: KOB-2018-TURK-2310-18-IS-1518
Certificate No.:

Hersteller / manufacturer:

VESFORM BASINÇLI TANK VE BOMBE
MAKİNE SANAYİ TİC. LTD. ŞTİ.

Fertigungsstätte / place of manufacture:

DAGYAKA MAH. BÜYÜKSARAY TOP. İSY.
KM. EVL. 9 KAHRAMANKAZAN/ ANKARA
TURKEY

Hiermit wird bescheinigt, dass die Ergebnisse der an dem unten genannten Objekt vorgenommenen Prüfungen die Anforderungen der Richtlinie 2014/68/EU erfüllen. Das Objekt ist mit der abgebildeten Kennzeichnung versehen:

This is to certify that the results of the examination of the object mentioned below meet the requirements of the directive 2014/68/EU. The object carries the marking as illustrated:

CE 0408

Objekt:
object: Druckbehälter / pressure vessel

Benennung:
designation: Air Tank Pd:11 Bar, Ø640 mm V:1000 L

Fabrik Nr.:
serial no.: 00172

Baujahr:
year of manufacture: 2018

Inspektionsbericht Nr.:
inspection report no.: 18-IS-1518-2018-PED-IR-00172

ANKARA
Ort / place:

05.12.2018
Datum / date:





Konformitätsbescheinigung Certificate of Conformity

Modul F / module F

Konformität mit der Bauart auf der Grundlage einer Prüfung der Druckgeräte
Conformity to type based on pressure equipment verification

gemäß Richtlinie 2014/68/EU / according to Directive 2014/68/EU

Bescheinigung Nr.: KOB-2018-TURK-2311-18-IS-1518
Certificate No.:

Hersteller / manufacturer:

VESFORM BASINÇLI TANK VE BOMBE
MAKİNE SANAYİ TİC. LTD. ŞTİ.

Fertigungsstätte / place of manufacture:

DAGYAKA MAH. BÜYÜKSARAY TOP. ISY.
KM. EVL. 9 KAHRAMANKAZAN/ ANKARA
TURKEY

Hiermit wird bescheinigt, dass die Ergebnisse der an dem unten genannten Objekt vorgenommenen Prüfungen die Anforderungen der Richtlinie 2014/68/EU erfüllen. Das Objekt ist mit der abgebildeten Kennzeichnung versehen:

This is to certify that the results of the examination of the object mentioned below meet the requirements of the directive 2014/68/EU. The object carries the marking as illustrated:

CE 0408

Objekt:
object: Druckbehälter / pressure vessel

Benennung:
designation: Air Tank Pd:16 Bar, Ø 640 mm V:500 L

Fabrik Nr.:
serial no.: 00171

Baujahr:
year of manufacture: 2018

Inspektionsbericht Nr.:
inspection report no.: 18-IS-1518-2018-PED-IR-00171

ANKARA
Ort / place:

05.12.2018
Datum / date:



akssert



SERTİFİKA

Vesform Basıncılı Tank ve Bombe Makine
San. Tic. Ltd. Şti.

Dağyaka Mah. 2030 Cad. No:5 Kahramankazan ANKARA / TÜRKİYE

ISO 9001:2015

Kapsam: Orta yüksek basınçlı tanklar araç üstü ekipmanlar, treyler, tanklar, römork ve yarı
römork imalatı ve satışı

EA Kodu: 18-22-29

AKSSERT Denetim ve Belgelendirme Limited Şirketi bu belge ile adı geçen kuruluşun yukarıdaki standardın şartlarına uygun bir yönetim sistemine sahip olduğunu belgeler. Sistem etkin bir şekilde sürdürüldükçe ve gözetim denetimleri zamanında yapıldığı müddetçe bu belge tescil tarihinden itibaren 3 yıl boyunca geçerlidir. Belgenin geçerliliği www.akssert.com, www.jas-anz.org/register, internet sayfalarından kontrol edilebilir. Bu belgenin mülkiyet hakkı AKSSERT Denetim ve Belgelendirme Limited Şirketi' ne aittir ve istenildiğinde iade edilmelidir.

AKSSERT Denetim ve
Belgelendirme Ltd. Şti.



Sertifika Numarası : 53304

Belge Basım Tarihi : 23.09.2022

Yeniden Basım Tarihi : -

Geçerlilik Tarihi : 22.09.2023

Adres: Mutlukent Mah. 1920. Cadde No:28 Çankaya / ANKARA - TÜRKİYE

Tel: +90 312 284 99 44 (pbx)

E-posta: info@akssert.com Web: www.akssert.com

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CERTIFICATE

Vesform Basınçlı Tank ve Bombe Makine
San. Tic. Ltd. Şti.

Dağyaka Mah. 2030 Cad. No:5 Kahramankazan ANKARA / TURKEY

ISO 9001:2015

Scope: Manufacturing and sales of medium high pressure tanks vehicle mounted equipment,
trailer, tanks, trailer and semi trailer

EA Code: 18-22-29

Hereby, AKSSERT Audit and Certification Ltd. Co., certifies that the above stated company gave the appropriate management system according to the requirements of the above standard. This certificate valid for 3 years since the decision date as long as the system is effectively maintained and surveillance audits are carried out. The validity of certificate can be checked through www.akssert.com, www.jas-anz.org/register. The Certificate is property of AKSSERT Audit and Certification Ltd. Co. and shall be returned if requested.

AKSSERT Audit and
Certification Ltd. Co.



Certificate Number : 53304

Registration Date : 23.09.2022

Reissue Date : -

Expiry Date : 22.09.2023

Address: Mutlukent Mah. 1920. Cadde No:28 Çankaya / ANKARA - TURKEY

Phone: +90 312 284 99 44 (pbx)

E-mail: info@akssert.com Web: www.akssert.com

FRM.122/03-31.08.2021/ 20.02.2017

VESFORM®

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www.vesform.com



VESFORM
VESFORM GAZİCELİK TİCARET VE SANAYİ MÜHÜRİ SANAYİ TİCARET LİM. ŞTİ.



VESFORM®

VESFORM BASINÇLI TANK ve BOMBE MAKİNE SANAYİ TİCARET LTD. ŞTİ.

35 yıllık tecrübe ve güven...

VESFORM; 35 years of experience and trust...

VESFORM is one of Turkey's leading companies in the industry. It was established in 1985 in Ankara to produce pressure tanks. Our main product VESFORM branded air tanks are manufactured under TUV AVUSTRIA, ISO9001-2015 quality standards and the Chamber of Mechanical Engineers. Air tanks are manufactured in high quality and also according to the desired pressure.

The factory which has the fastest and high-quality production capacity with the latest technology has become one of Turkey's leading pressure tank manufacturing plant in a very short time. All pressure tanks are manufactured in compliance with environmental cleanliness and ecological respect of our company. They are designed according to the needs of the customers through the efficient and flexible organization of R&D, Production, Sales and SSH units. The after-sales service department ensures that all customers' spare parts and service requirements are met immediately. The staff who is highly qualified and always dedicated to the quality, which allows the company to reach a high level of efficiency with reliable and innovative design.

MISSION

- within the technological talent and capacity available in our company, to meet all our customers' expectations of products and services at world standards
- To increase the satisfaction of our customers and employees
- To achieve our goals without harming the environment and nature, in harmony with the institutions and people we are in contact with
- Contributing to the national and regional economy
- To take important roles in the development of our field of activity with our existing and new products and to be continuous entrepreneur

VISION

Investing in product service and human capital that plays a role in shaping the future of our customers and VESFORM, we provide all the services continue to be the best example of a company in Turkey

VESFORM; sektöründe Türkiye'nin önde gelen firmalarından biridir. Basınçlı tank imalatı amacıyla 1985 yılında Ankara'da kurulmuştur. Ana ürünümüz olan VESFORM markalı hava tankları,TÜV AVUSTRIA, ISO9001-2015 kalite standartlarında ve Makine Mühendisleri Odası denetiminde üretilmektedir.

Hava tankları yüksek kalitede ve istenilen basınca göre imalatı yapılmaktadır.

En son teknoloji ile hızlı ve kaliteli üretim kapasitesine sahip olan fabrika; çok kısa sürede Türkiye'nin önde gelen basınçlı tank üretim tesislerinden birisi haline gelmiştir. Tüm basınçlı tanklar firmamızın çevresel titizliği ve ekolojik saygısıyla uyumlu olarak üretilir. Ar-Ge, üretim, satış ve SSH birimlerinin etkin ve esnek organizasyonu sayesinde müşterilerin gereksinimlerine göre tasarlanır. Satış sonrası servis birimi tüm müşterilerin yedek parça ve servis gereksinimlerinin derhal karşılanmasını sağlar. Üstün nitelikli, her zaman kendisini kaliteye adanmış olan personel; güvenilir ve yenilikçi tasarım ile şirketin yüksek etkinlik düzeyine ulaşmasına olanak tanır.

MİSYON

- Şirketimizde mevcut olan teknolojik yetenek ve kapasite doğrultusunda, müşterilerimizin tüm ürün ve hizmet beklentilerini dünya standartlarında karşılamak
- Müşterilerimizin, çalışanlarımızın memnuniyetlerini artırmak
- Hedeflerimizi çevreye ve doğaya zarar vermeden, ilişkide olduğumuz kurum ve kişilerle uyum içerisinde gerçekleştirmek
- Ülke ve bölge ekonomisine katkıda bulunmak
- Mevcut ve yeni ürünlerimiz ile faaliyet alanımızın gelişiminde önemli roller alarak, sürekli girişimci olmak

VİZYON

Müşterilerimizin ve VESFORM'un geleceğini şekillendirmede rol oynayan ürün, hizmet ve insan sermayesine yatırım yapmak, verdiğimiz tüm hizmetlerde Türkiye'de en iyisi olmaya devam ederek, örnek şirket olmak.

1985 YILINDAN BU YANA
BİNLERCE MÜŞTERİMİZLE
GELECEĞE DEV ADIMLARLA



DİKEY TİP HAVA TANKLARI

VERTICAL TYPE AIR TANKS



VERTICAL TYPE AIR TANKS

DİKEY TİP HAVA TANKLARI



DİKEY TİP HAVA TANKLARI

VERTICAL TYPE AIR TANKS



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VESFORM BASINÇLI TANK ve BOMBE MAKİNE SANAYİ TİCARET LTD. ŞTİ.



YATAY TİP HAVA TANKLARI

HORIZONTAL TYPE AIR TANKS



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Daha iyi, kaliteli, güvenilir...

HORIZONTAL TYPE AIR TANKS

YATAY TİP HAVA TANKLARI



YATAY TİP HAVA TANKLARI

HORIZONTAL TYPE AIR TANKS







VACUUM TANKS

VAKUM TANKLARI



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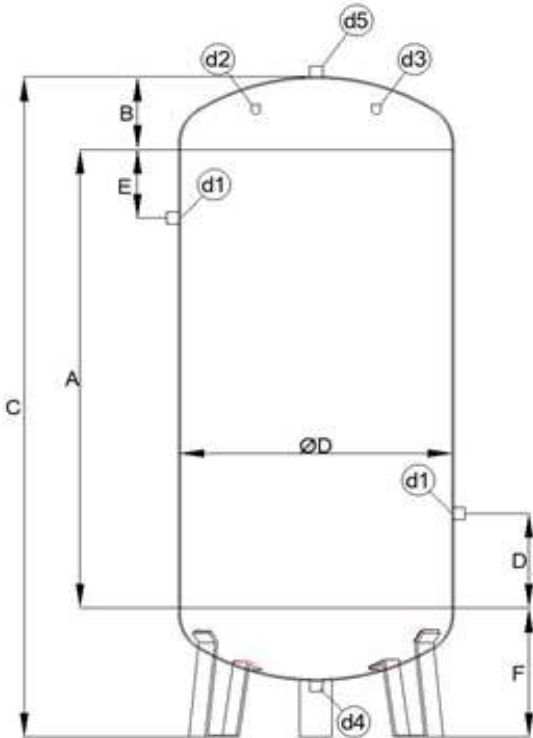
VAKUM TANKLARI

VACUUM TANKS



TECHNICAL DATA

TEKNİK VERİLER



Kapasite Capacity (lt)	Maksimum Çalışma Basıncı Max. Working Pressure (bar)	Test Basıncı Test Pressure (bar)	Gövde Çapı Cylinder Diameter (Ø)	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	Ağırlık Weight (kg)	d1 (inc)	d2 (inc)	d3 (inc)	d4 (inc)	d5 (inc)
20	11	16,5	219	500	71	900	100	100	240	20	1/2"	1/4"	1/2"	1/2"	-
50	11	16,5	323	550	98	900	100	100	235	32	1"	1/4"	1/2"	1/2"	-
100	11	16,5	323	1000	98	1350	100	100	235	45	1"	1/4"	1/2"	1/2"	-
200	11	16,5	480	1000	139	1500	250	250	265	75	2"	1/4"	1/2"	1/2"	-
300	11	16,5	480	1500	139	2000	300	300	265	98	2"	1/4"	1/2"	1/2"	-
400	11	16,5	600	1250	170	1850	250	250	360	117	2"	1/4"	1/2"	1/2"	-
500	11	16,5	600	1500	170	2100	300	300	360	135	2"	1/4"	1/2"	1/2"	-
750	11	16,5	850	1000	242	1750	300	300	425	190	2"	1/2"	1/2"	1/2"	-
1000	11	16,5	850	1500	242	2250	300	300	425	250	2"	1/2"	1/2"	1/2"	-
1500	11	16,5	1150	1100	340	2000	350	350	520	380	2"	1/2"	3/4"	1/2"	1/2"
2000	11	16,5	1150	1500	340	2350	300	300	520	450	2"	1/2"	3/4"	1/2"	1/2"
3000	11	16,5	1400	1500	390	2490	300	300	530	780	2"	1/2"	1/2"	3/4"	1"
4000	11	16,5	1400	2150	390	3150	300	950	530	960	2"	1/2"	1/2"	3/4"	1"
5000	11	16,5	1500	2000	444	3450	300	200	600	1070	Dn100	1/2"	3/4"	1"	1"
6000	11	16,5	1600	2500	444	3570	300	300	600	1230	Dn100	1/2"	3/4"	1"	1"
8000	11	16,5	1600	3500	444	4570	300	1300	600	1550	Dn100	1/2"	3/4"	1"	1"
10000	11	16,5	1900	3000	460	4200	750	750	690	1900	Dn100	1/2"	1"	1"	1"
15000	11	16,5	2400	2500	666	4150	500	500	928	2900	Dn100	1/2"	1"	1"	1"
20000	11	16,5	2400	3750	666	5400	750	1500	930	3600	Dn100	1/2"	1"	1"	1"
25000	11	16,5	2400	4800	666	6400	750	2250	930	4280	Dn100	1/2"	1"	1"	1"
30000	11	16,5	2400	6000	666	7600	750	3750	930	5000	Dn100	1/2"	1"	1"	1"



Özveriyle çalışırken,
ilkelerimizden asla vazgeçmedik.

We never give up our principles,
we have remain always stable



Ekip ruhuyla tasarladık,
daima en iyisi için ürettik.

We have tried to make
world-class products all the time



Tasarımlarımıza kalite,
üretimlerimize güç verdik.

We have added quality to our designs,
we give our power to production

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VESFORM BASINÇLI TANK ve BOMBE MAKİNE SANAYİ TİCARET LTD. ŞTİ.



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