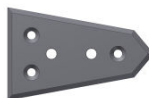


**Integrated Sterilizer and Shredder ISS AC-575
Consumable Package (Item number: 49000198)**

Item Number	Description	Frequency of replacement	Drawing	Item / year	To be replaced by Operator or Technician	Time needed for replacement (minutes)	Operator time /year (hours)	Technician time /year (hours)
Consumable Parts for Preventive Maintenance								
49000038	Timing belt HTD 8M 1360/30	Once in every 1 year		1	T	30		0,50
49000311	Bearing House Service Pack (1 year) Contains: - Double-row self-aligning bearing Ø50mmxØ90x23mm - 2 pc - Sealing Ø50mmxØ65mmx7mm FPM - 12 pc - Sealing Silicone 390x340x2mm - 2 pc - Cleaning cone - one piece type - 1 pc - Fasteners	2 pieces in every 1 year		1	T	60		1,00
		3 pieces in every 3-4 months and always with bearing replacement or bearing house disassembling from other reason			T	60		4,00
		1 piece in every 6 months with bearing replacement or bearing house disassembling			T	15		0,50
		Once in every 1 year			T	30		0,50
		Replace in every bearing house disassembling (refer to service manuals)		1	T	15		0,25
47100010	Oil for bearing house (Mobilgear 600XP100 - 1 liter)							
07100026/v01	Grease for Bearing house service works (Molykote Compound 111 - 100ml)	Use for Bearing house sealings in every assembling		2	T			-

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Item Number	Description		Frequency of replacement	Drawing	Item / year		To be replaced by Operator or Technician	Time needed for replacement (minutes)	Operator time /year (hours)	Technician time /year (hours)
47100016/v01	Loctite glue 2701, 5ml		Use for screws in every bearing house and knife block assembling (refer to service manuals)		2		T			-
49000312	Knife Block Service Pack (1 year) Contains: - Horizontal Knife (6mm thickness) - 2 pc - Knife insert for Z shaped holder - 4 pc - Z knife holder - 1 pc - Cleaner Knife - 2 pc - Fasteners		To be sharpened if necessary (depend on usage, max. 4-5 times), to be replaced if necessary or min. after 2000 cycles		1		T	20		1,30
			To be sharpened if necessary (depend on usage, max. 4-5 times), 2 pieces to be replaced if necessary or min. after 2000 cycles				T	15		1,00
			Once in every 1 year				T	20		0,30
			Once in every 1 year				T	15		0,25
49000331	Steam Generator Electrode Replacement Kit Contains: - Electrode - 2 pc - Fittings, Washer Teflon, Fasteners, Teflon tube		Once in every 1000 cycles or 6 months		2		T	20		0,67

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Item Number	Description		Frequency of replacement	Drawing	Item / year		To be replaced by Operator or Technician	Time needed for replacement (minutes)	Operator time /year (hours)	Technician time /year (hours)
42500015	Dual Medium Top Bubble Seal for Filter Plate Insert (per meter)		Once in every 1 year		0,3		T	10		0,16
45200456/v01	Door filter insert gasket		Once in every 1000 cycles or 6 months		2		O	5	0,17	
42500013	Door Gasket dia 525x10x14mm		Once in every 1000 cycles or 6 months		2		O	10	0,33	
42500014	Door L profile gasket dia 470mm (silicon)		Once in every 1000 cycles or 6 months		2		T	60		2,00
42500011	STORZ Silicon sealing		Once in every 1000 cycles or 6 months		2		O	15	0,50	
42500006/v03	Drainbox Sealing Silicone 300mmx180mmx2mm		Once in every 1 year		1		O	5	0,08	

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Item Number	Description		Frequency of replacement	Drawing	Item / year	Cost / year EUR	To be replaced by Operator or Technician	Time needed for replacement (minutes)	Operator time /year (hours)	Technician time /year (hours)
41200014/v01	BIO filter		Once in every 2 months		6		O	5	0,50	
41100098	O-ring for bio filter house		Once in every 1 year		1		O	5	0,08	
04000002	Paper Roll		Approximately once in every 3 months or when its needed		4		O	2	0,13	
09000007	Ink Cartridge		Approximately once in every 3 months or when its needed		4		O	2	0,13	
									1,93	12,43

Consumable Parts where RO System Installed										
01200041	Filter Kit For R.O. 100GPD System		Once in every 3 or 6 months		3	69,00	T	15		0,75
01200017	RO Membrane filter		Once in every year		1	125,00	T	5		0,08
									-	0,83
									1,93	13,26