

 CELSANTAS <small>CELİK MAMÜLLERİ SAN. VE TİC. A.Ş.</small>		MILL'S TEST CERTIFICATION										HOT ROLLED SECTIONS OF NON-ALLOY STRUCTURAL STEEL EQUAL ANGLES AND PROFILES S235R+AR ACCORDING TO MS EN 10025-2 : 2011				
ACC. TO EN 10204 / 3.1.		SPECIFICATION										DATE OF ISSUE 23.01.2023				
İnspection No 2301/013		ÇELSANTAŞ ÇELİK MAMÜLLERİ SAN. VE TİC. A.Ş.										DATE OF ISSUE 23.01.2023				
Order No 20000299		HEAD OFFICE Kale Köyü Organize Sanayi Bölgesi Mevkii OSB Yolu Cad. No:25 / KARABÜK										DATE OF ISSUE 23.01.2023				
L/C No		MILLSHOP Kale Köyü Organize Sanayi Bölgesi Mevkii OSB Yolu Cad. No:25 / KARABÜK										DATE OF ISSUE 23.01.2023				
Customer BİMETCOM SRL		TEST RESULTS										DATE OF ISSUE 23.01.2023				
Melting process E.A.F.		Product Analysis (%)										DATE OF ISSUE 23.01.2023				
Heat treatment As-rolled (AR)		Chemical Composition (%)										DATE OF ISSUE 23.01.2023				
Heat_No	Section_Symbol	Quantity	Grade	Length	Tensile Test		Product Analysis (%)									
					Tensile Strength	Elongation	C	Mn	Si	S	P	Cu	N	CEQ		
Requirements	mm	MT	...	m	N/mm ²	%	%	%	%	%	%	%	%	%	%	%
10065256	40X40X3	4.246	S235JR	6	471	345	31	0,16	0,55	0,20	0,012	0,006	0,020	0,009	0,27	
10062885	40X40X4	4.005	S235JR	12	453	331	32	0,14	0,63	0,16	0,018	0,018	0,207	0,009	0,29	
10063700	45X45X4	2.680	S235JR	6	473	350	32	0,16	0,55	0,21	0,012	0,004	0,200	0,008	0,27	
10061707	60X60X4	2.529	S235JR	12	468	339	31	0,16	0,56	0,18	0,029	0,023	0,212	0,009	0,30	

CEQ = C + Mn/6 + (Cr+Mo+V)/15 + (Ni+Cu)/5
 CHEMICAL AND MECHANICAL VALUES AND CEV-EQUIVALENT AND U SIGN MATERIAL SUITABLE FOR GALVANIZING I.E. Si-CONTENT 0.031 OR 0.15-0.25 %

CE Marking Certificate Number: 2344-CPR-0002



2344-CPR-0002

WE HEREBY CERTIFY THAT THE MATERIAL HAS BEEN MADE AND TESTED IN ACCORDANCE WITH THE ABOVE SPECIFICATION AND ALSO WITH THE REQUIREMENTS CALLED FOR BY THE ABOVE ORDER

QUALITY
MANAGER

