

Manufacturer: BAS STEEL PROFILE SRL F/C:1019603000893 c. TVA:1019603000893 or: Taraclia, str. Voczalnaia 28 rep. Moldova		MILL'S TEST CERTIFICATE (ACC. TO EN10204 / 3.1) 4714 Date: 24.10.2025		Transport:			
Customer: Metalica - Zuev SRL SEC.CIOCANIA Industriala nr.48		No. 4714		A02		A10	
Contract No. A07		Welded cold sized tubes STEEL Grade Direct welded Package wrapped with 6 straps through the side 100% NDT on the weld seam. NDT on the weld seam acc. EN ISO		B03-B06		B12	
Specification № A07		100% NDT on the weld seam. NDT on the weld seam acc. EN ISO		EN 10219-1/2		B08	
Order No.		Plain ends, straight cut from mill		23 013		3 264	
Destination		EN 10219-1/2		2174			
						Bundles: 11	

Nr.crt.	B07		B01-B02		B09		B11		B08		B12		B13	
	Nr. Bundles	Heat	Product	Dimension(mm)	Length(mm)	Deviation	Bundles	Pieces	Netto Weight (Kg)	Brutto weight, kg	Meters			
1	75370	SA03740	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000mm	12 000	+50/-0	1	25	2 690	-	300			
2	75365	SP13593	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000mm	12 000	+50/-0	1	25	2 700	-	300			
3	75371	SA03741	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000mm	12 000	+50/-0	1	25	2 700	-	300			
4	75373	SA03742	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000mm	12 000	+50/-0	1	25	2 685	-	300			
5	75374	SA03742	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000mm	12 000	+50/-0	1	25	2 692	-	300			
6	83147	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4.0 x 6000mm	6 000	+50/-0	1	49	1 590	-	294			
7	83148	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4.0 x 6000mm	6 000	+50/-0	1	49	1 590	-	294			
8	83146	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4.0 x 6000mm	6 000	+50/-0	1	49	1 592	-	294			
9	83156	2506145	EN10219-1/2 / S235JRH	50 x 50 x 4.0 x 6000mm	6 000	+50/-0	1	49	1 594	-	294			
10	83144	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4.0 x 6000mm	6 000	+50/-0	1	49	1 590	-	294			
11	83145	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4.0 x 6000mm	6 000	+50/-0	1	49	1 590	-	294			

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Chemical Composition (химический состав)

C71-C92

Nr.ct.	B07		B01-B02		B09		C / I-C92									
	Nr. Bundles	Heat	Product	Dimension(mm)	C	Si	Mn	S	P	Cr	Ni	Cu	As	N	Al	
1	75370	SA03740	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000	9	2	26	3	9	7		18		9	24	
2	75365	SP13593	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000	9	2	26	3	9	7		18		9	24	
3	75371	SA03741	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000	9	2	26	3	9	7		18		9	24	
4	75373	SA03742	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000	9	2	26	3	9	7		18		9	24	
5	75374	SA03742	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000	9	2	26	3	9	7		18		9	24	
6	83147	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4.0 x 6000	8	16	25	17	11	6	2	43		9	43	
7	83148	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4.0 x 6000	8	16	25	17	11	6	2	43		9	43	
8	83146	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4.0 x 6000	8	16	25	17	11	6	2	43		9	43	
9	83156	2506145	EN10219-1/2 / S235JRH	50 x 50 x 4.0 x 6000	10	18	26	8	7	6	2	37		7	33	
10	83144	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4.0 x 6000	8	16	25	17	11	6	2	43		9	43	
11	83145	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4.0 x 6000	8	16	25	17	11	6	2	43		9	43	

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Mechanical Test

Nr.crt	Nr. Bundles	Heat	Product	Dimension(mm)	Direction of the test pieces	Test temperature	ReH	Rm	A	Ra, µm	Hydraulic Pressure, bar, min.
1	75370	SA03740	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000mm		ambient	336	441	27,4		
2	75365	SP13593	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000mm		ambient	336	441	27,4		
3	75371	SA03741	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000mm		ambient	336	441	27,4		
4	75373	SA03742	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000mm		ambient	336	441	27,4		
5	75374	SA03742	EN10219-1/2 / S235JRH	80 x 80 x 4 x 12000mm		ambient	336	441	27,4		
6	83147	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4,0 x 6000mm		ambient	327	432	34		
7	83148	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4,0 x 6000mm		ambient	327	432	34		
8	83146	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4,0 x 6000mm		ambient	327	432	34		
9	83156	2506145	EN10219-1/2 / S235JRH	50 x 50 x 4,0 x 6000mm		ambient	328	425	33		
10	83144	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4,0 x 6000mm		ambient	327	432	34		
11	83145	2506054	EN10219-1/2 / S235JRH	50 x 50 x 4,0 x 6000mm		ambient	327	432	34		

We state on our sole responsibility that the delivered products are in conformity with production standards or with contract Addendums.

Visual inspection: checked without any objection

Tolerances on dimensions and shape: pass

Drawn up,

Eng.Filipov Nicolai

Signature of the QCD representative,

Eng.Nekit Yurii

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