



TECHNICAL DATA SHEET

MANUFACTURER: INDUS MEDICARE LIMITED – HYDERABAD

COUNTRY OF MANUFACTURER: INDIA

SPECIFICATION: ISO 4074 : 2015

TYPE OF PRODUCT: NATURAL RUBBER MALE LATEX CONDOMS 53MM (EXTRA STRONG)

SL.NO	CRITERIA / TEST	INSPECTION LEVEL	AQL	SPECIFICATIONS
1.	DIMENSIONS LENGTH (L), WIDTH (W) AND THICKNESS (T)	13 PCS	0	L = 180 - 200 mm W = 52 - 54 mm T = \geq 0.1 mm
2.	BURSTING VOLUME AND PRESSURE BEFORE OVEN CONDITIONING	G – 1	1.5 ACCEPT – 10 REJECT – 11	B.V = min.18.0 Ltrs. B.P = min. 1.0 KPa.
3.	FREEDOM FROM HOLES	G – I (min. 315pcs)	0.25 ACCEPT – 2 REJECT – 3	AS PER AQL
4.	VISUAL DEFECTS	G – I (min. 315pcs)	0.4 ACCEPT – 3 REJECT – 4	AS PER AQL
5.	VISIBLY OPEN SEALS	G – I (min. 315pcs)	0.4 ACCEPT – 3 REJECT – 4	AS PER AQL
6.	PACKAGE INTEGRITY	S – 3	2.5 ACCEPT – 2 REJECT – 3	AS PER AQL
7.	LUBRICANT PLUS POWDER (SILICONE OIL)	S – 2	4.0 ACCEPT – 1 REJECT – 2	Min.350 mg
8.	PACKAGING & LABELING	13 Individual packs + 13 Consumer packs	0	AS PER AQL

BV- Burst Volume

BP- Burst Pressure

AQL- Acceptance Quality Limit

Note: a) ISO 2859-1: Sampling procedure for inspection by attributes.

b) Above acceptance Limit is applicable for the Lot / Batch Size (1,50,000 to 5,00,000 pieces)