

Mechanic-280

100% COTTON 280 GSM / TWILL 3/1



Fabric name	Mechanic-280
Fabric weight	280 ± 5 gsm
Composition	100% Cotton
Full width	150 ± 2 cm
Weave	twill 3/1
Finishes	-
Area of use	multi seasonal workwear
Washing instruction	

Physical properties*

			warp	weft
1	Tensile strength, N	ISO 13934-1:2013	1000	500
2	Tearing strength, N	ISO 13937-3:2000	30	28
3	Dimensional Stability To Washing, max.	ISO 6330:2000	3.0%	3.0%
4	Abrasion Resistance	ISO 12947-2:2002	> 30	000
5	Pilling Resistance (after 1000 rev.)	ISO 12945-2:2000	3	3-4
6	Colour Fastness To Washing (cotton+polyester) 60°C, min.	ISO 105-C06:2010		
	Colour change	ISO 105-C06:2010	3	3-4
	Colour staining	ISO 105-C06:2010	3	3-4
7	Colour Fastness To Perspiration, min.	ISO 105-E04:2013		
	Colour change		3	3-4
	Colour staining		3	3-4
8	Colour Fastness To Rubbing, min.	ISO 105-X12:2001		
	Dry		3	3-4
	Wet		2	!-3
9	Colour Fastness To Light	ISO 105-B02:2013	>	4

* The values shown are indicative and may vary slightly from batch to batch.

www.xmtextiles.com

XM TEXTILES ITALIA SRL



Test Report

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Date: July 27,2020

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SHANGHIA XM GROUP LTD

ROOM 2403, ZHONGYI INTERNATIONAL BUILDING NO.1833, NORTH ZHONGSHAN ROAD, SHANGHAI

The following sample(s) was/were submitted and identified on behalf of the client as:

Sample Description : (A)Woven fabric (MECHANIC-280,100% cotton, 280 gsm 150 cm,

Order:XMT-20-079)

Sample Color : (A)Dark Navy #21

Proposed Care Instruction:

Sample Receiving Date : Jul 22, 2020

Testing Period : Jul 22, 2020 - Jul 27, 2020

Test Result(s) : Unless otherwise stated the results shown in this test report refer only to the

sample(s) tested, for further details, please refer to the following page(s).

Test Performed : Selected test(s) as requested by applicant

Signed for and on behalf of SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd Testing Center

Hattie Chen (Account Executive)

Hattie Chen





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Colour Fastness To Light

(ISO 105-B02:2014; Method 2 (Modified), use Xenon arc lamp, Exposure Cycle: A1, no flip-flop mode was used)

Comparison upto blue wool reference 4

:=	Unit	(A)
Grade(B.W.S)	%≦	4

Colour Fastness To Rubbing

(ISO 105-X12:2016; Size of rubbing finger: 16mm dia.)

As Received

-	Unit	(A)
Dry Staining		4-5
Wet Staining	4	3

Remark: Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is worst and 5 is best.

Colour Fastness To Washing

(ISO 105-C06:2010; Test No.:C2S, Machine wash at 60℃ with 4g/L ECE (B) and 1g/L Sodium Perborate with 25 Steel Balls)

-	Unit	(A)
Change in Shade	-	4-5
Staining On Multi-fibre Stripe		
Acetate		4-5
Cotton	-	4-5
Polyamide	-	4-5
Polyester	150	4-5
Acrylic	(-	4-5
Wool	25	4-5

Remark: Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is worst and 5 is best.



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Dimensional Stability To Washing

(ISO 3759:2011/ISO 5077:2007/ISO 6330:2012; Using horizontal axis, front-loading type machine; Procedure No.6N, Machine Wash At 60℃; with 2kg total dry mass (Type I (100% Cotton) Ballast+ Specimen), 'ECE(A)' detergent+ Sodium Perborate+ TAED, Tumble Dry Low, Less Than 60℃, warm iron)

After 1 Wash

7 2	Unit	(A)
Lengthwise	%	-3.0
Widthwise	%	-0.4

Remark: (+)Means Growth; (-)Means Shrinkage

Tearing Strength

(ISO 13937-2:2000;)

-	Unit	(A)
Warp/Length Yarns Torn	N	33
Weft/Width Yarns Torn	N	37

End of Report



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This certificate BEWO 084394 is valid until 15.08.2025.

SUPPORTING DOCUMENTS

- ✓ Test report: BJ015 245163.1
- Declaration of conformity in accordance with EN ISO 17050-1 as required by OEKO-TEX*

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✓ OEKO-TEX® Terms of Use (ToU)

Matz Bachmann

Managing Director

Dijana Ajdilovic

Ecology Team Leader