

# **Technical Data**

# **Spore Strips (Steam Sterilization Monitor Strips)**

**DD032** 

Steam Sterilization Monitor Strips are used for evaluating sterilization process. These indicators which are specified by the U.S. military specification MIL-S- 36586 are GMP requirements of U.S. FDA.

#### **Directions**

Place indicators in the areas of the pack or load least accessible to steam. Places such as the geometrical center, and the upper and lower regions of both front and rear of the load to be sterilized are considered suitable areas for placement of these indicators. A standard procedure should be established for the routine evaluation of each sterilizer. On completion of the sterilization cycle, remove the indicators from the test loads and deliver them to the laboratory for testing. All sterility tests should be performed in a clean dust free transfer area, preferably under positive air pressure, using rigid aseptic technique throughout the test procedure.

Using sterile scissors, cut open one end of the envelope. Thereafter remove the indicator with sterile tweezers and aseptically transfer it to a tube of sterile Soyabean Casein Digest Medium w/ Yeast Extract and Ferric pyrophosphate (M207) or Soyabean Casein Digest Medium (M011). Incubate the tubes for seven days at 55 - 60°C. Observe the tubes daily. If turbidity develops, failure of the sterilization process is indicated.

#### Precautions

The spore strips or broth cultures of *Bacillus stearothermophilus* must be autoclaved at 121°C for at least 30 minutes prior to discarding.

Each spore strip is individually packaged in a steam-permeable envelope.

# **Principle And Interpretation**

*Bacillus stearothermophilus* is a thermophilic bacteria which can grow at 65°C and above. The spores are highly heat resistant and are used to monitor autoclave performance (1).

Sterilisation is the freeing of an article from all living organisms including viable spores(1). Sterilization quality control can only be achieved through the use of calibrated biological indicators (endospores). These indicators consist of *Bacillus stearothermophilus* spores impregnated on chromatography paper strips, individually placed into envelopes. Number of spores present per strip:  $10^6$ . These organisms are difficult to destroy because they are more resistant to heat than other vegetative bacteria and viruses. Therefore, if they are destroyed during sterilization, it is assumed that all other life forms are also destroyed. This test is considered the most sensitive check of the autoclaves efficiency.

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## **Quality Control**

#### **Appearance**

Filter paper strip impregnated with spores of standard culture of B.stearothermophilus

#### Number of spores

1000000 spores/strip

## **Cultural response**

Sterility checking of the autoclave was carried out using Spore strip. After autoclaving, strip was inoculated in 100ml of st. Soyabean Casein Digest Medium(M011) and incubated at 55°C upto 7 days. An unexposed spore strip was also inoculated separately in 100ml M011

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Growth	Unexposed Spore Strip	<b>Exposed Spore Positive</b>		Negative
		Strip	control	control
Growth in M011	Luxuriant	No growth	Luxuriant	No growth

# **Storage and Shelf Life**

Store at 2 - 8°C. Use before expiry date on the label.

#### Reference

1.Mackie and McCartney, 1996, Practical Medical Microbiology, 14th ed., Vol. 2, Collee J. G., Fraser A. G., Marmion B, P., Simmons A (Eds.), Churchill Livingstone, Edinburgh.

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#### Disclaimer:

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