



其余
12.5

备注：
未标注尺寸公差，遵循孔大轴小原则，公差尺寸参考左侧表格。

技术要求

1. 铸件材料应符合GB/T12229-89的规定
2. 外观质量要求按GB/T12231-89的规定
3. 未注公差的极限偏差按GB/T1804-92M级的规定
4. 未注铸造圆角按R3-R5
5. 未注倒角为45°
6. 铸件不应有夹渣、气孔、冷隔、裂纹等缺陷。

尺寸	公差	尺寸	公差
<math>< 3</math>	± 0.05	$120 \sim 400$	± 0.3
3~6	± 0.06	400~1000	± 0.45
6~30	± 0.1	1000~2000	± 0.75
30~120	± 0.17	2000~4000	± 1.05

CF8	设计	工艺	审核	日期
	比例	1:1		
	重量			

400D63HR-PN2.5-01



ZHONG TIAN CERTIFICATION

Precisely Right

Certificate of Registration

Quality Management System

Certificate No: ZTIPMS202409303444

YONGDUN VALVE (WENZHOU) CO.,LTD

Unified social code:91331002583594321Y

Registered Address: High and new Industrial zone,Wenzhou, Zhejiang,China

Has Implemented and maintains a Quality Management System with the following standards:

GB/T19001-2016 / ISO 9001:2015

Coverage of this certificate:

Design and manufacture of ball valves,gate valves,check valves,plug valves,butterfly valves,globe valves and needle valves

Date of Issue: 30-09-2024

Date of Expiry: 29-09-2027



ZHONG TIAN INTERNATIONAL CERTIFICATION CENTER CO.,LTD

The scope of this certificate certification shall be used in conjunction with the requirements of effective laws and regulations, including but not limited to administrative licensing, qualification scope, and CCC requirements. Under the operating conditions where the management system of the certificate holder continues to meet the requirements of the certificate standard, the validity period of the certification certificate is three years. The validity of this certificate card needs to be confirmed and maintained through the supervision and audit of the enterprise by Zhong Tian International Certification Center Co., Ltd. To further confirm the validity of the certificate, you can scan the QR code on the right for verification, or log in to the official website of the certification center: www.zhongtianicc.com for verification.

