

Manufacturer: BAS STEEL PROFILE SRL F/C:1019603000893 c.TVA:1019603000893 or.Taraclia, str.Voczalnaia 28 rep.Moldova	A01	MILL'S TEST CERTIFICATE (ACC.TO EN10204 / 3.1)	A02	Transport:	A10					
		No. 3145 Date: 03.04.2025	A03		B03-B06					
Customer: Catadeni - Lux SRL or.laloveni, str.Şos.Hînceşti 348	A06	Welded cold sized tubes STEEL Grade Direct welded Package wrapped with 6 straps through the side	B03-B06	Total weight, Kg 24 353	Total Length 12 870	Pieces: 2 145	Bundles: 20			
Contract No. Specification № Order No. Destination	A07	100% NDT on the weld seam. NDT on the weld seam acc. EN ISO		EN 10219-1/2 S235JRH	 2174					
		Plain ends, straight cut from mill								

Product description

Nr.crt.	B07		B01-B02		B09	B10	B11			B08	B12	B13	
	Nr. Bundles	Heat	Product	Dimension(mm)	Thickness	Length(mm)	Deviation	Bundles	Pieces	Netto Weight (Kg)	Brutto weight, kg	Meters	
1	55519	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		6 000	+50/-0	1	63	1 486	-	378	
2	55525	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		6 000	+50/-0	1	63	1 486	-	378	
3	55530	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		6 000	+50/-0	1	63	1 502	-	378	
4	55532	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		6 000	+50/-0	1	63	1 484	-	378	
5	55533	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		6 000	+50/-0	1	63	1 468	-	378	
6	53700	SA01149	EN 10219-2 / S235JRH	30 x 20 x 1.8 x 6000mm		6 000	+50/-0	1	150	1 073	-	900	
7	53705	SA01149	EN 10219-2 / S235JRH	30 x 20 x 1.8 x 6000mm		6 000	+50/-0	1	150	1 071	-	900	
8	53495	SA01149	EN 10219-2 / S235JRH	30 x 20 x 1.8 x 6000mm		6 000	+50/-0	1	150	1 069	-	900	
9	53498	SA01149	EN 10219-2 / S235JRH	30 x 20 x 1.8 x 6000mm		6 000	+50/-0	1	150	1 077	-	900	
10	55518	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		6 000	+50/-0	1	63	1 495	-	378	
11	55517	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		6 000	+50/-0	1	63	1 513	-	378	
12	55058	SA01149	EN 10219-2 / S235JRH	40 x 20 x 1.8 x 6000mm		6 000	+50/-0	1	126	1 101	-	756	
13	55057	SA01149	EN 10219-2 / S235JRH	40 x 20 x 1.8 x 6000mm		6 000	+50/-0	1	126	1 113	-	756	
14	55391	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000mm		6 000	+50/-0	1	120	1 038	-	720	
15	55381	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000mm		6 000	+50/-0	1	120	1 038	-	720	
16	55383	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000mm		6 000	+50/-0	1	120	1 047	-	720	
17	55408	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000mm		6 000	+50/-0	1	120	1 037	-	720	
18	55051	SA01149	EN 10219-2 / S235JRH	40 x 20 x 1.8 x 6000mm		6 000	+50/-0	1	126	1 107	-	756	
19	55033	SA01149	EN 10219-2 / S235JRH	40 x 20 x 1.8 x 6000mm		6 000	+50/-0	1	126	1 107	-	756	
20	55398	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000mm		6 000	+50/-0	1	120	1 041	-	720	

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Nr.crt.	B07	B01-B02		B09	C	Si	Mn	S	P	Cr	Ni	Cu	As	N	Al
	Nr. Bundles	Heat	Product	Dimension(mm)	x100	x100	x100	x1000	x1000	x100	x100	x100	x100	x1000	x1000
1	55519	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000	12	1,9	39	27	22	5	1	1		9	
2	55525	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000	12	1,9	39	27	22	5	1	1		9	
3	55530	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000	12	1,9	39	27	22	5	1	1		9	
4	55532	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000	12	1,9	39	27	22	5	1	1		9	
5	55533	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000	12	1,9	39	27	22	5	1	1		9	
6	53700	SA01149	EN 10219-2 / S235JRH	30 x 20 x 1.8 x 6000	6	2	16	6	10	6		24		7	31
7	53705	SA01149	EN 10219-2 / S235JRH	30 x 20 x 1.8 x 6000	6	2	16	6	10	6		24		7	31
8	53495	SA01149	EN 10219-2 / S235JRH	30 x 20 x 1.8 x 6000	6	2	16	6	10	6		24		7	31
9	53498	SA01149	EN 10219-2 / S235JRH	30 x 20 x 1.8 x 6000	6	2	16	6	10	6		24		7	31
10	55518	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000	12	1,9	39	27	22	5	1	1		9	
11	55517	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000	12	1,9	39	27	22	5	1	1		9	
12	55058	SA01149	EN 10219-2 / S235JRH	40 x 20 x 1.8 x 6000	3	2	17	10	11	5	7	21		15	32
13	55057	SA01149	EN 10219-2 / S235JRH	40 x 20 x 1.8 x 6000	3	2	17	10	11	5	7	21		15	32
14	55391	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000	6	2	36	18	17	3	6	6		5	36
15	55381	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000	6	2	36	18	17	3	6	6		5	36
16	55383	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000	6	2	36	18	17	3	6	6		5	36
17	55408	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000	6	2	36	18	17	3	6	6		5	36
18	55051	SA01149	EN 10219-2 / S235JRH	40 x 20 x 1.8 x 6000	3	2	17	10	11	5	7	21		15	32
19	55033	SA01149	EN 10219-2 / S235JRH	40 x 20 x 1.8 x 6000	3	2	17	10	11	5	7	21		15	32
20	55398	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000	6	2	36	18	17	3	6	6		5	36

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Mechanical Test

Nr.crt.	B07	B01-B02		B09	C02	C03	C11	C12	C13	D02	D03
	Nr. Bundles	Heat	Product	Dimension(mm)	Direction of the test pieces	Test temperature	ReH	Rm	A	Ra , μ m	Hydraulic Pressure, bar,min.
1	55519	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		ambient	275	402	36		
2	55525	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		ambient	275	402	36		
3	55530	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		ambient	275	402	36		
4	55532	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		ambient	275	402	36		
5	55533	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		ambient	275	402	36		
6	53700	SA01149	EN 10219-2 / S235JRH	30 x 20 x 1.8 x 6000mm		ambient	343	416	28,7		
7	53705	SA01149	EN 10219-2 / S235JRH	30 x 20 x 1.8 x 6000mm		ambient	343	416	28,7		
8	53495	SA01149	EN 10219-2 / S235JRH	30 x 20 x 1.8 x 6000mm		ambient	343	416	28,7		
9	53498	SA01149	EN 10219-2 / S235JRH	30 x 20 x 1.8 x 6000mm		ambient	343	416	28,7		
10	55518	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		ambient	275	402	36		
11	55517	614558	EN 10219-2 / S235JRH	50 x 50 x 3.0 x 6000mm		ambient	275	402	36		
12	55058	SA01149	EN 10219-2 / S235JRH	40 x 20 x 1.8 x 6000mm		ambient	334	412	29,9		
13	55057	SA01149	EN 10219-2 / S235JRH	40 x 20 x 1.8 x 6000mm		ambient	334	412	29,9		
14	55391	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000mm		ambient	335	411	29,9		
15	55381	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000mm		ambient	335	411	29,9		
16	55383	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000mm		ambient	335	411	29,9		
17	55408	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000mm		ambient	335	411	29,9		
18	55051	SA01149	EN 10219-2 / S235JRH	40 x 20 x 1.8 x 6000mm		ambient	334	412	29,9		
19	55033	SA01149	EN 10219-2 / S235JRH	40 x 20 x 1.8 x 6000mm		ambient	334	412	29,9		
20	55398	SA01149	EN 10219-2 / S235JRH	30 x 30 x 1.8 x 6000mm		ambient	335	411	29,9		

We state on our sole responsibility that the delivered products are in conformity with production standards or with contract Addendums.

Visual inspection: checked without any objection

Tolerances on dimensions and shape: pass

Drawn up,
Eng.Filipov Nicolai

Signature of the QCD representative,
Eng.Nekit Yurii

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Manufacturer: BAS STEEL PROFILE SRL F/C:1019603000893 c.TVA:1019603000893 or.Taraclia,str.Voczalnaia 28 rep.Moldova	A01	MILL'S TEST CERTIFICATE (ACC.TO EN10204 / 3.1)	A02	Transport:	A10		
		No. 3061 Date: 20.03.2025	A03				
Customer: Catadeni - Lux SRL or.laloveni,str.Şos.Hînceşti 348	A06	Welded cold sized tubes STEEL Grade Direct welded Package wrapped with 6 straps through the side	B03-B06	Total weight, Kg 22 692	B12	Total Length 4 836	B08 Pieces: 788 Bundles: 19
Contract No. Specification № Order No. Destination	A07	100% NDT on the weld seam. NDT on the weld seam acc. EN ISO Plain ends, straight cut from mill		EN 10219-1/2 S235JRH		 2174	

Product description

Nr.crt.	B07	B01-B02		B09	B10	B11				B08	B12	B13	
	Nr. Bundles	Heat	Product	Dimension(mm)	Thickness	Length(mm)	Deviation	Bundles	Pieces	Netto Weight (Kg)	Brutto weight, kg	Meters	
1	47779	624155	S235JRH EN 10219-1/2	100 x 50 x 3.0 x 12000mm		12 000	+50/-0	1	18	1 376	-	216	
2	52692	1225138	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		6 000	+50/-0	1	20	966	-	120	
3	52559	1225138	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		6 000	+50/-0	1	20	1 002	-	120	
4	52688	1225138	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		6 000	+50/-0	1	20	977	-	120	
5	52689	1225138	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		6 000	+50/-0	1	20	972	-	120	
6	52891	515097-9	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		6 000	+50/-0	1	20	971	-	120	
7	52540	143071-9	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		6 000	+50/-0	1	20	1 003	-	120	
8	52539	1015110	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		6 000	+50/-0	1	20	999	-	120	
9	52768	515097-9	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		6 000	+50/-0	1	63	1 169	-	378	
10	52770	515097-9	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		6 000	+50/-0	1	63	1 178	-	378	
11	41303	814639	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		6 000	+50/-0	1	63	1 252	-	378	
12	42963	514737	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		6 000	+50/-0	1	63	1 210	-	378	
13	50617	814639	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		6 000	+50/-0	1	63	1 233	-	378	
14	50810	814639	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		6 000	+50/-0	1	63	1 192	-	378	
15	50818	1224512-9	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		6 000	+50/-0	1	63	1 197	-	378	
16	50620	814639	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		6 000	+50/-0	1	63	1 179	-	378	
17	49839	813288	S235JRH EN 10219-1/2	60 x 60 x 4 x 6000mm		6 000	+50/-0	1	42	1 610	-	252	
18	49840	813288	S235JRH EN 10219-1/2	60 x 60 x 4 x 6000mm		6 000	+50/-0	1	42	1 598	-	252	
19	49841	813288	S235JRH EN 10219-1/2	60 x 60 x 4 x 6000mm		6 000	+50/-0	1	42	1 608	-	252	

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Chemical Composition (химический состав)

C71-C92

Nr.crt.	B07	B01-B02		B09	C	Si	Mn	S	P	Cr	Ni	Cu	As	N	Al
	Nr. Bundles	Heat	Product	Dimension(mm)	x100	x100	x100	x1000	x1000	x100	x100	x100	x100	x1000	x1000
1	47779	624155	S235JRH EN 10219-1/2	100 x 50 x 3.0 x 120	15	1,7	44	30	25	6	6	2		9	
2	52692	1225138	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 60	11	1,6	40	25	24	5	2	2		9	
3	52559	1225138	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 60	11	1,6	40	25	24	5	2	2		9	
4	52688	1225138	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 60	11	1,6	40	25	24	5	2	2		9	
5	52689	1225138	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 60	11	1,6	40	25	24	5	2	2		9	
6	52891	515097-9	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 60	13	1,5	44	31	20	7	1	3		9	
7	52540	143071-9	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 60	11	1,4	42	29	17	4	2	2		9	
8	52539	1015110	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 60	12	1,4	43	28	24	5	2	3		9	
9	52768	515097-9	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000m	13	1,5	44	31	20	7	1	3		9	
10	52770	515097-9	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000m	13	1,5	44	31	20	7	1	3		9	
11	41303	814639	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000m	12	1,1	40	32	15	4	2	2		9	
12	42963	514737	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000m	14	2	41	19	23	5	1	2		9	
13	50617	814639	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000m	12	1,1	40	32	15	4	2	2		9	
14	50810	814639	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000m	12	1,1	40	32	15	4	2	2		9	
15	50818	1224512-9	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000m	12	1,7	41	22	26	5	1	1		9	
16	50620	814639	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000m	12	1,1	40	32	15	4	2	2		9	
17	49839	813288	S235JRH EN 10219-1/2	60 x 60 x 4 x 6000m	14	1,3	40	29	15	2	1	1		9	
18	49840	813288	S235JRH EN 10219-1/2	60 x 60 x 4 x 6000m	14	1,3	40	29	15	2	1	1		9	
19	49841	813288	S235JRH EN 10219-1/2	60 x 60 x 4 x 6000m	14	1,3	40	29	15	2	1	1		9	

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Mechanical Test

Nr.crt.	B07	B01-B02		B09	C02	C03	C11	C12	C13	D02	D03
	Nr. Bundles	Heat	Product	Dimension(mm)	Direction of the test pieces	Test temperature	ReH	Rm	A	Ra ,µm	Hydraulic Pressure, bar,min.
1	47779	624155	S235JRH EN 10219-1/2	100 x 50 x 3.0 x 12000mm		ambient	309	412	33		
2	52692	1225138	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		ambient	289	392	35		
3	52559	1225138	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		ambient	289	392	35		
4	52688	1225138	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		ambient	289	392	35		
5	52689	1225138	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		ambient	289	392	35		
6	52891	515097-9	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		ambient	299	422	31		
7	52540	143071-9	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		ambient	294	412	33		
8	52539	1015110	S235JRH EN 10219-1/2	100 x 100 x 3.0 x 6000mm		ambient	299	392	35		
9	52768	515097-9	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		ambient	299	422	31		
10	52770	515097-9	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		ambient	299	422	31		
11	41303	814639	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		ambient	284	417	31		
12	42963	514737	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		ambient	260	446	31		
13	50617	814639	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		ambient	284	417	31		
14	50810	814639	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		ambient	284	417	31		
15	50818	1224512-9	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		ambient	304	417	34		
16	50620	814639	S235JRH EN 10219-1/2	40 x 40 x 3 x 6000mm		ambient	284	417	31		
17	49839	813288	S235JRH EN 10219-1/2	60 x 60 x 4 x 6000mm		ambient	270	387	38		
18	49840	813288	S235JRH EN 10219-1/2	60 x 60 x 4 x 6000mm		ambient	270	387	38		
19	49841	813288	S235JRH EN 10219-1/2	60 x 60 x 4 x 6000mm		ambient	270	387	38		

We state on our sole responsibility that the delivered products are in conformity with production standards or with contract Addendums.

Visual inspection: checked without any objection

Tolerances on dimensions and shape: pass

Draweted up,
Eng.Filipov Nicolai

Signature of the QCD representative,
Eng.Nekit Yurii




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