

WELDER APPROVAL CERTIFICATE
 ACCORDING TO UNI EN ISO 9606-1:2017



No. **23SX00261PW1**

Designation	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb				
Welder	MIHAI PIOTR				
Born in	BUBUIECI-REPUBLIC OF MOLDOVA	on	09/10/1986		
Identification	1861009410310	Method of Identification	C.I.	Stamp No.	MP
Employer/Manufacturer	CAPILLATI SRL - Bucuresti (B)				

WPS used by welder during welding of test coupon: 01

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	B	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

*Qualify also branch connections with an angle $\geq 60^\circ$

Type of test							
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

Revalidation method 9.3 a)

This certificate is valid from	30 November 2023	to	29 November 2026
Issued at	GENOVA	on	18 December 2023

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Rosario Distefano
 (Certification EMEA Region
 Senior Director)

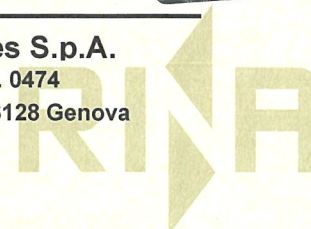
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Via Corsica 12 - 16128 Genova



WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. **23SX00261PW2**

Designation	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb		
Welder	VACULOVSKI ANDREI		
Born in	SUVOROV-REPUBLIC OF MOLDOVA	on	09/11/1980
Identification	A34063348	Method of Identification	C.I. Stamp No. VA
Employer/Manufacturer	CAPILLATI SRL - Bucuresti (B)		

WPS used by welder during welding of test coupon: 01

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	B	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

*Qualify also branch connections with an angle $\geq 60^\circ$

Type of test							
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

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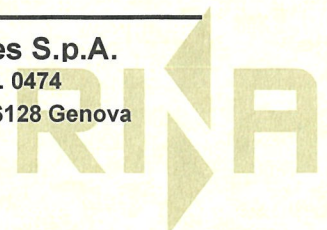
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WELDER APPROVAL CERTIFICATE
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No. **23SX00261PW3**

Designation	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb		
Welder	ANDRUSCEAC FIODOR		
Born in	GLODENI-REPUBLIC OF MOLDOVA	on	13/11/1985
Identification	1851113360050	Method of Identification	C.I. Stamp No. AF
Employer/Manufacturer	CAPILLATI SRL - Bucuresti (B)		

WPS used by welder during welding of test coupon: 01

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	B	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

*Qualify also branch connections with an angle >= 60°

Type of test							
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

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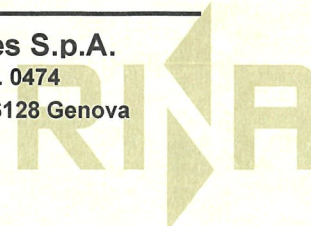


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WELDER APPROVAL CERTIFICATE
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No. **23SX00261PW4**

Designation	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb		
Welder	DOMINTE ION		
Born in	RAIONU IALOVENI-REPUBLIC OF MOLDOVA	on	25/09/1989
Identification	B42054850	Method of Identification	C.I. Stamp No. DI
Employer/Manufacturer	CAPILLATI SRL - Bucuresti (B)		

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	B	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

*Qualify also branch connections with an angle $\geq 60^\circ$

Type of test							
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

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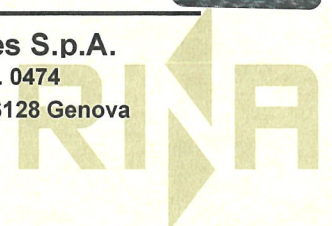
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WELDER APPROVAL CERTIFICATE
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No. **23SX00261PW5**

Designation	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb		
Welder	PETRASCO ALEXEI		
Born in	RAIONU CAUSENI-REPUBLIC OF MOLDOVA	on	30/03/1993
Identification	AB2183767	Method of Identification	PASS. Stamp No. DI
Employer/Manufacturer	CAPILLATI SRL - Bucuresti (B)		
WPS used by welder during welding of test coupon:	01	Job knowledge:	not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	B	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

*Qualify also branch connections with an angle $\geq 60^\circ$

Type of test							
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

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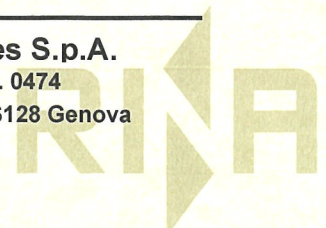
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WELDER APPROVAL CERTIFICATE
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No. **23SX00261PW6**

Designation	UNI EN ISO 9606-1 111 P FW FM1 B t10 PF ml		
Welder	ANDRUSCEAC FIODOR		
Born in	GLODENI-REPUBLIC OF MOLDOVA	on	13/11/1985
Identification	1851113360050	Method of Identification	C.I. Stamp No. AF
Employer/Manufacturer	CAPILLATI SRL - Bucuresti (B)		

WPS used by welder during welding of test coupon: **02**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Plate	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	B	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	10	≥ 3
Pipe outside diameter (mm)	N.A.	PA-PB 75 and over; PF 500 and over
Welding position(s)	PF	PA, PB, PF
Weld details / Layer technique	ml	sl, ml

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Acceptable
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

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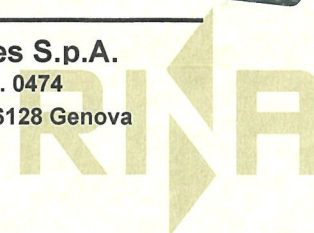
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No. **23SX00261PW7**

Designation	UNI EN ISO 9606-1 111 P FW FM1 B t10 PF ml		
Welder	VACULOVSKI ANDREI		
Born in	SUVOROV-REPUBLIC OF MOLDOVA	on	09/11/1980
Identification	A34063348	Method of Identification	C.I. Stamp No. VA
Employer/Manufacturer	CAPILLATI SRL - Bucuresti (B)		

WPS used by welder during welding of test coupon: **02**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Plate	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	B	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	10	>= 3
Pipe outside diameter (mm)	N.A.	PA-PB 75 and over; PF 500 and over
Welding position(s)	PF	PA, PB, PF
Weld details / Layer technique	ml	sl, ml

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Acceptable
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

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No. **23SX00261PW8**

Designation	UNI EN ISO 9606-1 111 P FW FM1 B t10 PF ml		
Welder	DOMINTE ION		
Born in	RAIONU IALOVENI-REPUBLIC OF MOLDOVA	on	25/09/1989
Identification	B42054850	Method of Identification	C.I. Stamp No. DI
Employer/Manufacturer	CAPILLATI SRL - Bucuresti (B)		

WPS used by welder during welding of test coupon: **02**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Plate	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	B	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	10	>= 3
Pipe outside diameter (mm)	N.A.	PA-PB 75 and over; PF 500 and over
Welding position(s)	PF	PA, PB, PF
Weld details / Layer technique	ml	sl, ml

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Acceptable
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

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