

No. 23SX00261PW1

Designation	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb			
Welder	MIHAI PIOTR			
Born in	BUBUIECI-REPUBLIC OF MOLDOVA		on 09/10/1986	
Identification	1861009410310	Method of Identification	C.I.	Stamp No. MP

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

^{*}Qualify also branch connections with an angle >= 60°

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Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

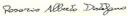
Revalidation method 9.3 a)

This certificate is valid from	30 November 2023	to	29 November 2026
Issued at	GENOVA	on	18 December 2023

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Rosario Distefano (Certification EMEA Region Senior Director)



PRS Nº 066 C

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Certificate No. 23SX00261PW1 Page 2 of 2

Prolongation of approval by employer / coordinator for the following 6 months

Prolongation of approval by examiner or test body

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No. 23SX00261PW2

Designation	UNI EN ISO 9606-1 111	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb			
Welder	VACULOVSCHI ANDR	VACULOVSCHI ANDREI			
Born in	SUVOROV-REPUBLIC OF MOLDOVA		on 09/11/198 6		
Identification	A34063348	Method of Identification	C.I.	Stamp No. VA	

WPS used by welder during welding of test coupon: 01 Job knowledge: not tested

Welding variables	Test piece	Range of qualification
The state of the s		The state of the s
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

^{*}Qualify also branch connections with an angle >= 60°

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Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested	
Macro	Not tested	Fracture	Not tested	Bend	Not tested			

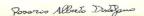
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No. 23SX00261PW3

Designation	UNI EN ISO 9606-1 1	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb			
Welder	ANDRUSCEAC FIO	ANDRUSCEAC FIODOR			
Born in	GLODENI-REPUBLI	GLODENI-REPUBLIC OF MOLDOVA		on 13/11/1985	
Identification	1851113360050	Method of Identification	C.I.	Stamp No. AF	

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1,1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

^{*}Qualify also branch connections with an angle >= 60°

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Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

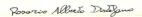
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No. 23SX00261PW4

Designation	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb					
Welder	DOMINTE ION					
Born in	RAIONU IALOVENI-REP	RAIONU IALOVENI-REPUBLIC OF MOLDOVA		on 25/09/1989		
Identification	B42054850	Method of Identification	C.I.	Stamp No. DI		

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

^{*}Qualify also branch connections with an angle >= 60°

No. of		The second second		Type of test			
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

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(Certification EMEA Region Senior Director)

Rosario Alberto Distagano

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Certificate No. 23SX00261PW4 Page 2 of 2

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No. 23SX00261PW5

Designation	UNI EN ISO 9606-1 111 T BW FM1 B s7 D168 PC ss nb					
Welder	PETRASCO ALEXEI					
Born in	RAIONU CAUSENI-REPUBLIC OF MOLDOVA		on 30/03/1993			
Identification	AB2183767 Metho	d of Identification	PASS.	Stamp No. DI		

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Pipes	Plates and pipes
Type of weld	BW	Butt weld*
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	7	3 to 14
Pipe outside diameter (mm)	168	84 and over
Welding position(s)	PC	PA, PC
Weld details / Layer technique	ss nb	ss nb, ss mb, bs, ss gb, ss fb

^{*}Qualify also branch connections with an angle >= 60°

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Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested	1/4-1-
Macro	Not tested	Fracture	Not tested	Bend	Not tested			-

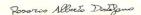
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Certificate No. 23SX00261PW5 Page 2 of 2

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No. 23SX00261PW6

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Designation	UNI EN ISO 9606-1	111 P FW FM1 B t10 PF m	1			
Welder	ANDRUSCEAC FIOI	OOR				
Born in	GLODENI-REPUBLI	C OF MOLDOVA		on 13/11/1985		
Identification	1851113360050	Method of Identification	C.I.	Stamp No. AF		

WPS used by welder during welding of test coupon: 02		Job knowledge: not tested
Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Plate	Plates and pipes
Type of weld	FW ,	Fillet weld
Parent Metal group (ISO/TR 15608)	1.1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	10	>= 3
Pipe outside diameter (mm)	N.A.	PA-PB 75 and over; PF 500 and over
Welding position(s)	PF	PA, PB, PF
Weld details / Layer technique	ml	si, mi

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Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Acceptable
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

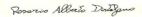
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Certificate No. 23SX00261PW6

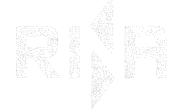
Page 2 of 2

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No. 23SX00261PW7

Designation	UNI EN ISO 9606-1 111 P FW FM1 B t10 PF ml				
Welder	VACULOVSCHI AI	NDREI			
Born in	SUVOROV-REPUE	BLIC OF MOLDOVA		on 09/11/1980	
Identification	A34063348	Method of Identification	C.I.	Stamp No. VA	

WPS used by welder during welding of test coupon: 02 Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Product type	Plate	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1,1	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	В	A,RA,RB,RC,RR,R,B
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	10	>= 3
Pipe outside diameter (mm)	N.A.	PA-PB 75 and over; PF 500 and over
Welding position(s)	PF	PA, PB, PF
Weld details / Layer technique	ml	sl, ml

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Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Acceptable
Macro	Not tested	Fracture	Not tested	Bend	Not tested		

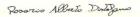
Revalidation method 9.3 a)

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Certificate No. 23SX00261PW7 Page 2 of 2

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No. 23SX00261PW8

Designation	UNI EN ISO 9606-1	111 P FW FM1 B t10 PF ml		20 Miles 4
Welder	DOMINTE ION		-	
Born in	RAIONU IALOVEN	II-REPUBLIC OF MOLDOVA		on 25/09/1989
Identification	B42054850	Method of Identification	C.I.	Stamp No. DI

WPS used by welder during welding of test coupon: 02

Job	knowledge:	not tested

Welding variables	Test piece	Range of qualification	
Welding process(es)	111	111	
Product type	Plate	Plates and pipes	
Type of weld	FW	Fillet weld	
Parent Metal group (ISO/TR 15608)	1,1	1 to 11	
Filler material group(s)	FM1	FM1, FM2	
Filler material type	В	A,RA,RB,RC,RR,R,B	
Type of current and polarity	DC EP	All compatible	
Material thickness (mm)	10	>= 3	
Pipe outside diameter (mm)	N.A.	PA-PB 75 and over; PF 500 and over	
Welding position(s)	PF	PA, PB, PF	
Weld details / Layer technique	ml	sl, ml	

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Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant Acceptable
Macro	Not tested	Fracture	Not tested	Bend	Not tested	The second second

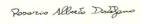
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Certificate No.

23SX00261PW8

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