

BAODING ZHIPENG IMPORT&EXPORT CO., LTD

ADD: ROOM 701 B BUILDING LONGXING BUSINESS CENTER, NO.77 LONGXING MIDDLE ROAD, BAODING, HEBEI, CHINA

QUALITY CERTIFICATION OF WELDING ELECTRODE

CERTIFICATE NO: Y-6

AWS E6013 WELDING ELECTRODE: 3.2mm x 350mm

PRODUCTS NAME	TYPE	DIAMETER	LOT NO	EXECUTIVE STANDARD	MANUFACTURED AT
WELDING ELECTRODE	AWS E6013	3.2mm x 350mm	18632	GB/T5117-1995	Nov. 2018

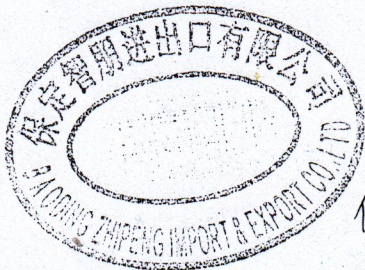
CHEMICAL COMPOSITION (%)

ELEMNTS	C	Mn	Si	S	P
REQUIREMENT	≤ 0.12	0.30-0.60	≤ 0.35	≤ 0.035	≤ 0.040
ACTUAL RESULT	0.010	0.40	0.20	0.026	0.025

MECHANICAL PROPERTIES OF DEPOSITED METAL

ITEM	TENSILE STRENGTH	YIELD POINT	ELONGATION	IMPACT VALE	X-RAY
STANDARD	≥ 420	≥ 330	≥ 17	-	II
ACTUAL RESULT	450	350	19	-	II

This is to certify the E6013 Welding Electrode conforms to the above standard.



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