


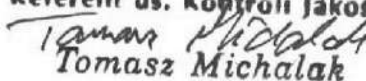


A01				A02		Inspection certificate 3.1 PN-EN 10204		1 / 1																															
A03		Document No 2021/08/18083		Z02		Date 2021-08-18																																	
A04		Manufacturer's mark 		A05		Quality Assurance Department																																	
NIP: 865-00-13-543 Władysław Grabskiego 38 37-450 Stalowa Wola POLAND PN-EN ISO 9001:2015/Certyfikat nr CSJ/115/2019 UDT-CERT:4/68/UE/Cert.CSJ/115/MM/PED/2019 AD 2000 Merkblatt W0/Cer.01 2627 PL/M-200005.00				A06.1		Customer																																	
				A06.2		Consignee																																	
				A06.3		Receiver of the document																																	
				A07		Purchaser's order number 23072021		A08		Manufacturer's works order num 1810																													
B01 / B09 - B11				Product description		B08		Quantity in psc																															
				Elbow - PN-EN 10253-2 TYP A - 90° - 3D - 108.0x6.0 - S				10																															
B02				Steel and standard		B07		Heat No																															
				PN-EN 10253-2 TYP A ; Opc.9,AD 2000 W4 ; P265GH TC1 / PN-EN 10216-2 ;				326S																															
B04				Delivery Condition/forming method		B12		Theoretical mass																															
				Normalized																																			
B06				Marking 		EN 10253-2 108.0x6.0 P265GH 326S																																	
B15-B99			Additional tests of the raw material			Criterion																																	
			Ultrasonic test 100%			EN 10246-7			U2/B positive																														
B07		C71-C92		Chemical composition %																																			
Heat No		C		Mn		Si		P		S																													
326S		0.2		0.52		0.25		0.014		0.013																													
		Cr		Ni		Cu		Mo		Al																													
		0.021		0.04		0.24		0.002		0.027																													
		V								CEV																													
										0.3099																													
C02				Direction of taking sample				I - longitudinal				C33-C39				Diameter of the ball/weighting force																							
C00		Test No		C03		Temp. °C		C11		Yield point /MPa/		C12		Tensile strength /MPa/		C13		Elongation %		C14		Narrowing Z %		C30-C32		Hardness test on fitting HBW													
		326S		20		Re		298		480		A5		30.5								140																	
Result obtained																																							
Impact test																																							
C02				Direction of taking sample				C41				Size																											
C00		Test No		C03		Temp. °C		C40		Type of specime		Unit		C42				Mesasured value				C44				value counted to standard measurements of													
														C42		1		C42		2		C42		3		C43		average		Required		1		2		3		average	
D02-D99																																							
Non-destructive and additional tests												Standard												Criterion															
Z06																																							
Supplementary confirmation																																							
D01												Marking, surface and dimension checked - no objections.												Z03				Work's Inspector stamp											
Z01												Hereby we confirm that above-mentioned products became examined and realize requirements of given norms and order.												Z03				Work's Inspector											
Z05												TASTA ARMATURA has implemented and applies the quality system in production of materials intended to be used in pressure equipment verified for conformity with Annex I Clause 4.3 of the Directive 2014/68/EU.																Z up. PREZESA ZARZĄDU TASTA Armatura Sp. z o.o. Referent ds. Kontroli Jakości  Tomasz Michalak											