

Fisa Tehnica

Seria MULTIPLAY
Complex de joaca ECO-20



Echipament conform normativ - EN 1176

MATERIALE

Structura principala - Tevi metalice vopsite in camp electrostatic

Platforme - Fasie metalic cu guri, sablate si acoperite cu plastisol

Treptele scarii - Fasie metalic cu guri, sablate si acoperite cu plastisol

Balustrada - Tevi metalice 32x2,5mm si 27x2,5mm, sablate si vopsite in camp electrostatic

Acoperis - Polietilena LDPE

Panouri - Polietilena LDPE

Tobogane - Polietilena LDPE cu pereți dubli

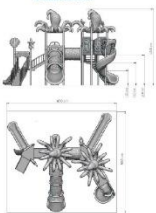
Sisteme de prindere - Cierme de plastic

Cataratoare - Tevi metalice 27x2,5 mm, sablate si vopsite in camp electrostatic cu elemente din LDPE



INCLUDE	
Descriere	Cant.
Acoperis în formă de octopus 223 x 156,5 cm	2
Platforma triunghiulară 116 x 116 x 116 cm	2
Scara cu balustradă, h=100 cm	1
Cataratoare 150cm	1
Panouri 94 x 113,5 cm	2
Element de protecție	4
Tobogan drept, h= 100 cm	1
Tobogan drept, h= 150 cm	1
Tobogan tub, h= 150 cm	1
Tobogan elicoidal, h= 200 cm	1
Tub de conexiune, l=1 m, Ø78 mm	1
Pod de conexiune, h=50 cm	1
Figurine animate	2

DIMENSIUNI



SPECIFICATII COMPONENTE SI MATERIALE

- Pilonii din metal Ø114mm și o grosime a peretelui de 2,5mm, vopsit în camp electrostatic;
- Platforme și scările sunt realizate din fasie de metal cu grosimea de 2mm acoperita cu plastisol PVC;
- Acoperișul și panourile sunt realizate din polietilena linara de joasa densitate (LLDPE), precurata rotativ;
- Elementele metalice sunt sablate și vopsite în câmp electrostatic;
- Toboganul din polietilena LDPE cu suprafață netedă;
- Surburile din oțel inoxidabil sunt acoperite cu capace colorate din plastic;
- Include: scara cu balustrada, două turnuri cu acoperis, două turnuri triunghiulare fără acoperis, tub de conexiune, tobogan drept (H=1m), tobogan drept (H=1,5m), tobogan tub (H=1,5m), tobogan elicoidal (H=2m), cataratoare, pod de conexiune, două figurine animate;

MENTIUNI

- Adancimea fundatiilor pe o suprafata de: 40/40/75 cm;
- Echipamentul este intocmit pentru spatii exterioare;
- Redarea echipamentelor are un caracter ilustrativ si arata doar specificatiile generale. Aspectul real poate diferi;
- Nu exista colturi ascutite ce prezinta risc de lovire a capului, degetelor sau a altor parti ale corpului;
- Evitati orientarea toboganelor catre sud;

SUPRAFATA DE SIGURANTA

larbă, nisip, pietriș, scoarță de copac, cauciuc (grosimea minimă a tuturor suprafețelor libere 300 mm)

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Fisa Tehnica

Seria MULTIPLAY
Complex de joaca ECO-19



Echipament conform normativ - EN 1176

MATERIALE

Structura principala - Tevi metalice vopsite in camp electrostatic

Platforme - Fasie metalic cu guri, sablate si acoperite cu plastisol

Treptele scarii - Fasie metalic cu guri, sablate si acoperite cu plastisol

Balustrada - Tevi metalice 32x2,5mm si 27x2,5mm, sablate si vopsite in camp electrostatic

Acoperis - Polietilena LDPE

Panouri - Polietilena LDPE

Tobogane - Polietilena LDPE cu pereți dubli

Sisteme de prindere - Cierme de plastic

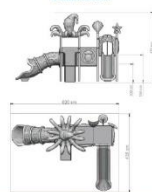
Cataratoare - Tevi metalice 27x2,5 mm, sablate si vopsite in camp electrostatic cu elemente din LDPE



INCLUDE	
Descriere	Cant.
Acoperis în formă de octopus 223 x 156,5 cm	1
Platforma 116 x 116 cm	2
Scara cu balustradă, h=100 cm	1
Cataratoare 150 cm	1
Panouri 94 x 113,5 cm	4
Element de protecție	2
Tobogan drept, h= 150 cm	1
Tobogan tub, h= 100 cm	1
Pod de conexiune, 116 x 116 cm	1
Figurine animate	2

Grupa de varsta: 3 - 14 ani
Dimensiuni: 600 x 400 x 470 cm
Suprafata de siguranta: 10,0 x 8,0 m
Inaltime de cadere libera: 1,5m
Disponibilitate piese de schimb: Da

DIMENSIUNI



SPECIFICATII COMPONENTE SI MATERIALE

- Pilonii din metal Ø114mm și o grosime a peretelui de 2,5mm, vopsit în camp electrostatic;
- Platforme și scările sunt realizate din fasie de metal cu grosimea de 2mm acoperita cu plastisol PVC;
- Acoperișul și panourile sunt realizate din polietilena linara de joasa densitate (LLDPE), precurata rotativ;
- Elementele metalice sunt sablate și vopsite în câmp electrostatic;
- Toboganul din polietilena LDPE cu suprafață netedă;
- Surburile din oțel inoxidabil sunt acoperite cu capace colorate din plastic;
- Include: scara cu balustrada, turn cu acoperis, turn fără acoperis, tobogan drept (H=1,5m), tobogan tub (H=1m), pod de conexiune, două figurine animate;

MENTIUNI

- Adancimea fundatiilor pe o suprafata de: 40/40/75 cm;
- Echipamentul este intocmit pentru spatii exterioare;
- Redarea echipamentelor are un caracter ilustrativ si arata doar specificatiile generale. Aspectul real poate diferi;
- Nu exista colturi ascutite ce prezinta risc de lovire a capului, degetelor sau a altor parti ale corpului;
- Evitati orientarea toboganelor catre sud;

SUPRAFATA DE SIGURANTA

larbă, nisip, pietriș, scoarță de copac, cauciuc (grosimea minimă a tuturor suprafețelor libere 300 mm)

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Fisa Tehnica

Seria MULTIPLAY
Complex de joaca Minik-02



Echipament conform normativ - EN 1176

MATERIALE

Structura principala - Tevi metalice vopsite in camp electrostatic

Platforme - Fasie metalic cu guri, sablate si acoperite cu plastisol

Treptele scarii - Fasie metalic cu guri, sablate si acoperite cu plastisol

Balustrada - Tevi metalice 32x2,5mm si 27x2,5mm, sablate si vopsite in camp electrostatic

Acoperis - Polietilena LDPE

Panouri - Polietilena LDPE

Tobogane - Polietilena LDPE cu pereți dubli

Sisteme de prindere - Cierme de plastic



INCLUDE	
Descriere	Cant.
Acoperis în formă de omida 223 x 169 cm	1
Platforma 116 x 116 cm	1
Scara cu balustradă, h=100 cm	1
Panouri 94 x 113,5 cm	1
Element de protecție	2
Tobogan drept, h= 100 cm	1
Tobogan dublu drept, h= 100 cm	1

DIMENSIUNI



SPECIFICATII COMPONENTE SI MATERIALE

- Pilonii din metal Ø114mm și o grosime a peretelui de 2,5mm, vopsit în camp electrostatic;
- Platforme și scările sunt realizate din fasie de metal cu grosimea de 2mm acoperita cu plastisol PVC;
- Acoperișul și panourile sunt realizate din polietilena linara de joasa densitate (LLDPE), precurata rotativ;
- Elementele metalice sunt sablate și vopsite în câmp electrostatic;
- Toboganul din polietilena LDPE cu suprafață netedă;
- Surburile din oțel inoxidabil sunt acoperite cu capace colorate din plastic;
- Include: scara cu balustrada, turn cu acoperis, tobogan drept (H=1m), tobogan dublu drept (H=1m);

MENTIUNI

- Adancimea fundatiilor pe o suprafata de: 40/40/75 cm;
- Echipamentul este intocmit pentru spatii exterioare;
- Redarea echipamentelor are un caracter ilustrativ si arata doar specificatiile generale. Aspectul real poate diferi;
- Nu exista colturi ascutite ce prezinta risc de lovire a capului, degetelor sau a altor parti ale corpului;
- Evitati orientarea toboganelor catre sud;

SUPRAFATA DE SIGURANTA

larbă, nisip, pietriș, scoarță de copac, cauciuc (grosimea minimă a tuturor suprafețelor libere 300 mm)

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FISA TEHNICA DE PRODUS



SA-02

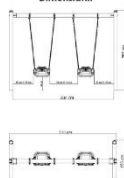


LEAGAN DUBLU



Suprafata de siguranta	34,65 m²
Lungime	330 cm
Latime	150 cm
Inaltime totala	250 cm
Inaltime de cadere libera	0,45 m
Varsta utilizatori	< 2 ani
Capacitate	2 copii
Circulatia maxima [kg]	75
Adancimea fundatiilor	0,75 m
Optiuni de culoare	● ● ● ● ●
Disponibilitate piese de schimb	Da

Dimensiuni:



SPECIFICATII COMPONENTE SI MATERIALE

- Structura din oțel cu Ø114 mm și grosimea peretelui 2,5 mm vopsita in camp electrostatic;
- Capetele structuri sunt asigurate cu capace din cauciuc;
- Surburile din oțel inoxidabil sunt acoperite cu capace colorate din plastic;
- Nu exista colturi sau aschii ascutite ce prezinta risc de lovire a capului, degetelor sau a altor parti ale corpului;
- Lant: oțel inoxidabil, calibrat;
- Scaune sigure, certificate;

MENTIUNI

- Adancimea fundatiilor pe o suprafata de: 40/40/75 cm;
- Echipamentul este certificat de catre organizatii acreditate sau certificate de conformitate;
- Echipamentul este destinat pentru spatii exterioare;
- Redarea echipamentelor are un caracter ilustrativ si arata doar specificatiile generale;
- Aspectul real poate diferi; Disponibil cu variante de scaun diferite: R1 - scaun drept, R6 - scaun prescolari, R4 - scaun Family pentru adulti si copii, R7 - scaun cu siguranta suplimentara pentru copii cu nevoi speciale;
- Conform inaltimei de cadere libera din echipament, standardul EN 1176-1:2013;

SUPRAFATA DE SIGURANTA

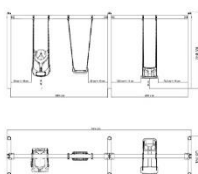
larbă, nisip, pietriș, scoarță de copac, cauciuc (grosimea minimă a tuturor suprafețelor libere 300 mm). Documentul este valabil doar la prezentarea concomitentă a declarației semnate de PLAYPARK.

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Suprafata de siguranta	45,92 m²
Lungime	535 cm
Lățime	150 cm
Înălțime totală	250 cm
Înălțime de cadere liberă	0,45 m
Vârsta utilizatori	< 2 ani
Capacitate	3 copii
Greutatea maximă [kg]	75
Adâncimea fundațiilor	0,75 m
Opțiuni de culoare	● ● ● ●
Disponibilitate piese de schimb	Da

Dimensiuni:



SPECIFICAȚII COMPONENTE SI MATERIALE

- Structura din oțel cu Ø114 mm și grosimea peretelui 2,5 mm vopsită în câmp electrostatic;
- Capetele structurilor sunt asigurate cu capace din cauciuc;
- Suruburile din oțel inoxidabil sunt acoperite cu capace colorate din plastic;
- Nu există colțuri sau asczii ascuțite ce prezintă risc de lovire a capului, degetelor sau a altor părți ale corpului;
- Lant: oțel inoxidabil, calibrat;
- Scaune sigure, certificate;

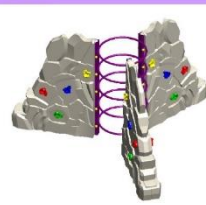
MENTIUNI

- Adâncimea fundațiilor pe o suprafață de: 40/40/75 cm;
- Echipamentul este certificat de către organizații acreditate sau certificate de conformitate;
- Echipamentul este destinat pentru spații exterioare;
- Redarea echipamentelor are un caracter ilustrativ și arată doar specificațiile generale;
- Aspectul real poate diferi; Disponibil cu variante de scaun diferite: R1 - scaun drept, R6 - scaun prescolari, R4 - scaun Family pentru adult și copii, R7 - scaun cu siguranță suplimentară pentru copii cu nevoi speciale;
- Conform înălțimii de cadere liberă din echipament, standardul EN 1176-1:2018;

SUPRAFAȚA DE SIGURANȚĂ

Iarbă, nisip, pietriș, scoarță de copac, cauciuc (grosimea minimă a tuturor suprafețelor libere 300 mm). Documentul este valabil doar la prezentarea concomitentă a declarației semnate de PLAYPARK.

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Suprafata de siguranta	30,25 m²
Lungime	250 cm
Lățime	250 cm
Înălțime totală	166 cm
Înălțime de cadere liberă	1,7 m
Vârsta utilizatori	3-14 ani
Capacitate	9 copii
Greutatea maximă [kg]	75
Adâncimea fundațiilor	0,75 m
Opțiuni de culoare	● ● ● ●
Disponibilitate piese de schimb	Da

Dimensiuni:



SPECIFICAȚII COMPONENTE SI MATERIALE

- Structura din metal galvanizat, prevăzută cu 5 inele;
- Pe structura de metal sunt fixate șpanouri confecționate de LLDPE;
- Fiecare panou are 8 prize de câțărare;
- Suruburile din oțel inoxidabil sunt acoperite cu capace colorate din plastic;
- Nu există colțuri sau asczii ascuțite ce prezintă risc de lovire a capului, degetelor sau a altor părți ale corpului;

MENTIUNI

- Adâncimea fundațiilor pe o suprafață de: 40/40/75 cm;
- Echipamentul este certificat de către organizații acreditate sau certificate de conformitate;
- Echipamentul este destinat pentru spații exterioare;
- Redarea echipamentelor are un caracter ilustrativ și arată doar specificațiile generale;
- Dispozitiv realizat conform standardelor EN 1176-1:2017-2;

SUPRAFAȚA DE SIGURANȚĂ

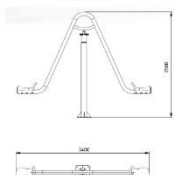
Iarbă, nisip, pietriș, scoarță de copac, cauciuc (grosimea minimă a tuturor suprafețelor libere 300 mm). Documentul este valabil doar la prezentarea concomitentă a declarației semnate de PLAYPARK.

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Suprafata de siguranta	25,31 m²
Lungime	3400 cm
Lățime	420 cm
Înălțime totală	250 cm
Înălțime de cadere liberă	<0,65 m
Vârsta utilizatori	< 5 ani
Capacitate	2 copii
Este recomandată supravegherea de către un adult	
Greutatea maximă [kg]	75
Adâncimea fundațiilor	0,75 m
Opțiuni de culoare	● ● ● ●
Disponibilitate piese de schimb	Da

Dimensiuni:



SPECIFICAȚII COMPONENTE SI MATERIALE

- Structura din metal galvanizat Ø114 mm și Ø89 mm;
- Scaunele sunt realizate din polietilenă lină de joasă densitate LLDPE, prelucrată rotativ;
- Suruburi acoperite cu capace din plastic;
- Nu există colțuri ascuțite ce prezintă risc de lovire a capului, degetelor sau a altor părți ale corpului;
- Amortizoare din cauciuc, cu grosimea de 20mm;

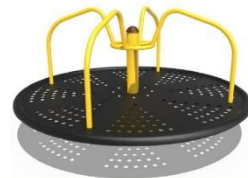
MENTIUNI

- Adâncimea fundațiilor pe o suprafață de: 40/40/75 cm;
- Echipamentul este certificat de către organizații acreditate sau certificate de conformitate;
- Echipamentul este destinat pentru spații exterioare;
- Redarea echipamentelor are un caracter ilustrativ și arată doar specificațiile generale. Aspectul real poate diferi;
- Conform înălțimii de cadere liberă din echipament, standardul EN 1176-1:2018;

SUPRAFAȚA DE SIGURANȚĂ

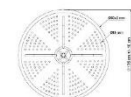
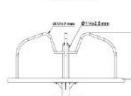
Iarbă, nisip, pietriș, scoarță de copac, cauciuc (grosimea minimă a tuturor suprafețelor libere 300 mm). Documentul este valabil doar la prezentarea concomitentă a declarației semnate de PLAYPARK.

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Suprafata de siguranta	33,07 m²
Dimensiuni	Ø175 cm
Înălțime totală	75 cm
Înălțime de cadere liberă	<0,15 m
Vârsta utilizatori	< 5 ani
Capacitate	4 copii
Este recomandată supravegherea de către un adult	
Greutatea maximă [kg]	75
Adâncimea fundațiilor	0,75 m
Opțiuni de culoare	● ● ● ●
Disponibilitate piese de schimb	Da

Dimensiuni:



SPECIFICAȚII COMPONENTE SI MATERIALE

- Structura suport din teava Ø114 mm vopsită în câmp electrostatic;
- Carusel din teava Ø89 mm vopsită în câmp electrostatic;
- Platformă din fâșie metalică cu grosimea de 2 mm prelucrată prin metode sablării și prevăzută cu găuri;
- Suruburile din oțel inoxidabil sunt acoperite cu capace colorate din plastic;
- Nu există colțuri sau asczii ascuțite ce prezintă risc de lovire a capului, degetelor sau a altor părți ale corpului;

MENTIUNI

- Carusel pentru loc de joacă de exterior;
- Adâncimea fundațiilor pe o suprafață de: 40/40/75 cm;
- Echipamentul este întocmit pentru spații exterioare;
- Redarea echipamentelor are un caracter ilustrativ și arată doar specificațiile generale. Aspectul real poate diferi;
- Disponibil variante cu scaune;
- Conform înălțimii de cadere liberă din echipament, standardul EN 1176-1:2018;

SUPRAFAȚA DE SIGURANȚĂ

Iarbă, nisip, pietriș, scoarță de copac, cauciuc (grosimea minimă a tuturor suprafețelor libere 300 mm). Documentul este valabil doar la prezentarea concomitentă a declarației semnate de PLAYPARK.

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FISA TEHNICA DE PRODUS



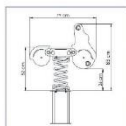
ZP-13

FIGURINA pe ARC



Suprafata de siguranta	10,42 m ²
Lungime	0,79 m
Latime	0,38 m
Inaltime totala	0,83 m
Inaltime de cadere libera	<0,52 m
Vanta utilizatori	3-12 ani
Capacitate	1 copil
Greutate maxima [kg]	55
Adancimea fundatiilor	0,5 m
Optiuni de culoare	● ● ● ●
Disponibilitate piese de schimb	Da

Vedere laterala:



Concrete anchor:



SPECIFICATI COMPONENTE SI MATERIALE

- Arc din otel 20 mm, vopsit in camp electrostatic;
- Scaunele si alte elemente sunt realizate din polietilena HDPE (grosimea 19mm) de inalta densitate, anti-grafiti, fara intretinere;
- Suruburi acoperite cu capace din plastic;
- Nu exista colturi ascutite ce prezinta risc de lovire a capului, degetelor sau a altor parti ale corpului;
- Alte elemente din metal zincate si/sau vopsite in camp electrostatic;
- Suport pentru picioare si manere colorate sunt cauciate, durabile si ergonomice;

MENTIUNI

- Adancimea fundatiilor pe o suprafata de: 40/40/50 cm;
- Echipamentul este certificat de catre organizatii acreditate sau certificate de conformitate;
- Echipamentul este destinat pentru spatii exterioare;
- Redarea echipamentelor are un caracter ilustrativ si arata doar specificatiile generale. Aspectul real poate diferi;
- Conform inaltimei de cadere libera din echipament, standardul EN 1176-1:2018;

SUPRAFATA DE SIGURANTA

Iarbă, nisip, pietriș, scoarță de copac, cauciuc (grosimea minimă a tuturor suprafețelor libere 300 mm).
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FISA TEHNICA DE PRODUS



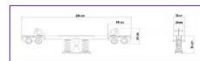
ZP-23

BALANSOAR pe arc cu 2 locuri



Suprafata de siguranta	16,07 m ²
Lungime	2,66 m
Latime	0,34 m
Inaltime totala	1,10 m
Inaltime de cadere libera	<0,54 m
Vanta utilizatori	3-9 ani
Capacitate	2 copii
Greutate maxima [kg]	55
Adancimea fundatiilor	0,5 m
Optiuni de culoare	● ● ● ●
Disponibilitate piese de schimb	Da

Vedere laterala:



Concrete anchor:



SPECIFICATI COMPONENTE SI MATERIALE

- Arc din otel 20 mm, vopsit in camp electrostatic;
- Structura din otel 60x60mm, vopsita in camp electrostatic;
- Scaunele si alte elemente sunt realizate din polietilena HDPE (grosimea 19mm) de inalta densitate, anti-grafiti, fara intretinere;
- Suruburi acoperite cu capace din plastic;
- Nu exista colturi ascutite ce prezinta risc de lovire a capului, degetelor sau a altor parti ale corpului;
- Alte elemente din metal zincate si/sau vopsite in camp electrostatic;
- Suport pentru picioare si manere colorate sunt cauciate, durabile si ergonomice;

MENTIUNI

- Adancimea fundatiilor pe o suprafata de: 40/40/50 cm;
- Echipamentul este certificat de catre organizatii acreditate sau certificate de conformitate;
- Echipamentul este destinat pentru spatii exterioare;
- Redarea echipamentelor are un caracter ilustrativ si arata doar specificatiile generale. Aspectul real poate diferi;
- Conform inaltimei de cadere libera din echipament, standardul EN 1176-1:2018;

SUPRAFATA DE SIGURANTA

Iarbă, nisip, pietriș, scoarță de copac, cauciuc (grosimea minimă a tuturor suprafețelor libere 300 mm).
Documentul este valabil doar la prezentarea conținutului a declarației semnate de PLAYPARK.



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IBAN - MD1016000000002251585685 EUR
Bank - BCM/ABP S.A. suc. Minu Costin Business Centre/
BIC - AGRNMD2X437

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Descriere banca de odihna Bk-06

Bancă cu spătar și suport lateral pentru braț (metal și lemn), confecționată din metal și lemn.
Carcasa metalică este confecționată din profil 50 mm x 25 mm, grosimea 2 mm, colțar 32 mm x 32 mm, tratată cu grund și vopsită în 2 straturi cu email (culoare RAL-9006).

Banca este prevăzută cu rigle de lemn din rasinoase, lemn uscat și tratat (9 buc), grosimea de 50 mm și vopsită în 3 straturi cu email pentru exterior pe bază de apă (culoarea stejarului).

Riglele din lemn sunt fixate de structura de metal pe bază de bulon-piuliță. Dimensiuni: (L)x(H): 2000x550x700 mm)

Picioarele băncii sunt fixate în fundație de beton B150, la o adâncime de 30 cm, lungime de 20 cm, lățime de 20 cm.



03.04.2025

"PLAYPARK" SRL



"PLAYPARK"

Societate cu Răspundere Limitată

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Descriere Coș de gunoi PP-104

Coș de gunoi cu volum de 35 l, confecționat din oțel cu grosimea de 3 mm, fixat din ambele părți prin îmbulonare de o structură de țevă profilată din oțel, care este fixată în fundație de beton B150, la o adâncime de 30 cm, lungime de 20 cm, lățime de 20 cm.

Forma coșului este trapezoidală.

Elementele de oțel sunt tratate cu grund și vopsite de 2 ori cu vopsea acrilică pentru exterior (RAL 9006).

Pictogramă "coș de gunoi" confecționată din Oracal aplicată pe partea din față a coșului. Structura coșului este fixată în fundație de beton B150, la o adâncime de 30 cm, lungime de 20 cm, lățime de 20 cm.



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CARRIER CONSTRUCTION

It will be formed from SDM pipe with a diameter of 114 mm and a wall thickness of 2.5mm, horizontal and vertical pipes with a length of 2500 mm and greater will be connected by welding with a special insertion system in such a way that they form right angles to each other. The upper parts of these pipes will be closed with plastic plugs fixed with a minimum of two hemispherical aluminum rivets shaped by injection method in order to prevent water, moisture and foreign substances from entering them. Vertical and horizontal pipes with a diameter of 114 mm will be connected in such a way that they form a right angle to each other. The lower parts of the pipes forming the carrier construction will be joined by welding method with a sheet flange with a minimum size of 150x150x5mm. The pipes will be subjected to sandblasting process.

ELECTROSTATIC PAINT

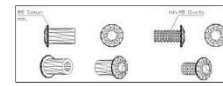
All metal parts whose production has been completed should be rinsed by leaving them in a degreasing bath with a 5% concentration at 70 °C for 10 minutes. After rinsing, metals washed with kulusa with a special alloy detergent with phosphate coating property should be subjected to SANDBLASTING process, then polyester-based static powder coating process should be performed and baked in a 200 °C oven for 20 minutes.



FASTENERS

The carrier clamps can be made based on fiber polyamide (nylon 66) made by injection method or by connecting the platform directly to the carrier system. All fasteners must be disassembled and detachable. Barrier clamps should be polyamide based, made by injection method. Beam Connections on the side should be polyamide based, made by injection method. Connection diameters min. 32 mm. It should be suitable for diameter pipes.

A. All the nuts, bolts and washers used in the clamps are m16, should be according to the M16 nut and M16 bolt layout.



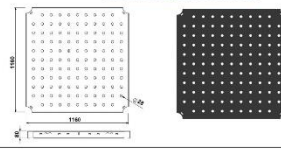
BOLTS, NUTS AND WASHERS

Such bolts, washers and nuts used in the system must be chrome-plated. And certainly there should be no sharp corner protrusions more than 0.3mm. All nuts should be fibreglass. In this way, the problem of loosening and falling of the nuts due to vibration will be eliminated.

Electro-galvanized bolts should only

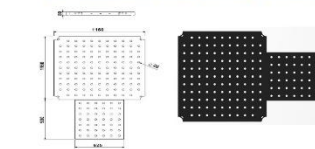
be used in places that are closed with plastic lids. Deposited at bolts and nuts in the places should be chrome-plated.

116X116 cm SQUARE PLATFORM



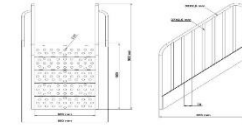
- ◆ A Minimum of 20x40x1.5 mm on the carcass made of box profiles, the dimensions of the platform, which will be formed by attaching a 2 mm wall thickness sheet metal with frequent points, will be 116x116 cm. The connection holes of the platform will be opened in advance. (the number of supports placed under the platform is 6 pieces and the platform dimensions will be 9 cm)
- ◆ The upper surface of this platform will be coated with PVC (Pactisol) with -60 ±5 share A hardness, 1 g/cm³ density, at least kg/cm² breaking strength, 650-700% break elongation and 100 m3 (max) abrasion property by anti-static material mixed with HOT DIP METAL. The PVC thickness will be at least 1 mm at each point.
- ◆ These platforms will be connected by clamping by means of galvanized bolts and nuts on special cut ears existing in the carrier construction (attached at the manufacturing stage).

116x116 cm SQUARE PLATFORM WITH SPIRAL EXTENSION



- ◆ The Min. the dimensions of the platform, which will be formed by attaching a 2 mm wall thickness sheet metal with frequent points to the carcass made of 20x40x1.5 mm box profiles, will be 116x206 cm. The connection holes of the platform will be opened in advance.
- ◆ The upper surface of this platform will be coated with PVC (Pactisol) with -60 ±5 share A hardness, 1 g/cm³ density, at least 90 kg/cm² breaking strength, 650-700% break elongation and 100 m3 (max) abrasion property by HOT DIPPING METHOD with anti-static material mixture. The PVC thickness will be at least 1 mm at each point.
- ◆ A. These platforms will be connected by clamping by means of galvanized bolts and nuts on special cut flanges existing in the carrier construction (attached at the manufacturing stage).

H: 100 CM LADDER AND RAILING FROM THE GROUND TO THE TOWER



- ◆ The Access Stairs will be manufactured in one piece from DKP sheet with a wall thickness of 2 mm so that they can reach a height difference of 100 CM from the lower to the platform.
- ◆ The step height of the stairs will be a minimum 13 cm, maximum 20 cm. Stair railing minimum 70 cm, maximum 85 cm height 2 pieces will be manufactured for each stair group.
- ◆ The stair treads will be coated with PVC (Pactisol) BY HOT DIPPING METHOD with mixed anticorrosive material mixed with -60±5 share A hardness, 1 g/cm³ density, at least kg/cm² breaking strength, 650-700% break elongation and 100 m3 (max) wear property. The PVC thickness will be at least 1 mm at each point.
- ◆ The edges of the ladder railing will be made of a minimum of 20x2.5 mm pipe, the railings will be made of a minimum of 27x2.5 mm pipe. Dec between the bars on the stair railing, 100mm, max, it will be 100mm.
- ◆ The stair railings will be painted with polyester-based electro-static powder coating after sandblasting.

TRIANGULAR PLATFORM



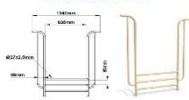
- ◆ A Minimum of 20x40x1.5 mm on the carcass made of box profiles, the dimensions of the platform, which will be formed by attaching a 2 mm wall thickness sheet metal with frequent points, will be 116x116x116 cm. The connection holes of the platform will be opened in advance. The dimensions of the platform forehead will be 8 cm.
- ◆ The upper surface of this platform will be coated with PVC (Pactisol) with -60 ±5 share A hardness, 1 g/cm³ density, at least kg/cm² breaking strength, 650-700% break elongation and 100 m3 (max) abrasion property by HOT DIPPING METHOD with anti-static material mixture. The PVC thickness will be at least 1 mm at each point.
- ◆ A. These platforms will be connected by clamping by means of galvanized bolts and nuts on special cut flanges existing in the carrier construction (attached at the manufacturing stage).

H:150cm UFO CLIMBING



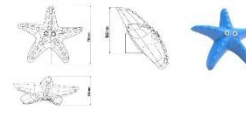
- ◆ UFO climbing figures: made of powdered self-colored LLDPE raw material with double walls it will be manufactured by rotation technology. The dyes used in coloring will be in accordance with children's health and food regulations.
- ◆ These will be standard figures for each UFO Decimation, taking into account the anthropometric measurements of the relevant user group. (H: 150 cm, the average should consist of a min. of 6 Polyethylene UFO climbing figures.)
- ◆ The platform at a height of ±0 – 150 / (± 10 cm) will be designed to allow children to access it by climbing and support them to safely enter the playgroup.
- ◆ All UFO climbing figures must be disassembled and produced in the same color or different colors as required.
- ◆ For convenience, 855 mm et thickness 2.5 mm pipe will be used to axis UFO climbing figures during exit and entry to the platform, as well as Ø27mm at thickness 2.5 mm pipes that will regulate the entrance to the platform and connect to the retaining pipe will be used as a railing.
- ◆ This UFO climbing will be fixed to the main structure with the help of a clamp system from the upper side, and from the lower side to the platform with the help of screws.
- ◆ Weight Min.23 KG.

H:50 INTERNAL STAIRS



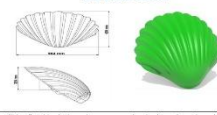
- ◆ H50 internal stairs The main body and climbing pipes will be made of 27x2.5 mm pipe.
- ◆ The maximum gaps on the sides of the ladder will be 89 mm.
- ◆ The 50 cm internal staircase will be painted with polyester-based electrostatic powder coating after sandblasting or degreasing.
- ◆ The H50 internal staircase must be manufactured in accordance with the technical drawing above.
- ◆ The matters not specifically specified in the specification will be carried out according to TSF EN 1176-1 standards.

THE STARFISH FIGURE



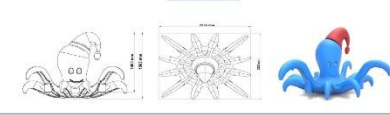
- ◆ The anchor starfish figure will be produced from self-colored polyethylene in accordance with the specifications specified in the technical specifications and designs, to be fixed with a bolt and nut connection by passing 10 cm into the Ø114 mm pipe, to be at least 125 cm above the platform or standing level.
- ◆ The rear Sea star figure will be manufactured in such a way that it will be double-walled.
- ◆ The figures will be in the required cross sections and strength to bear the weight of the children when the children are hanging.
- ◆ The Sea star figure will be manufactured with rotation technology from powdered self-colored LLDPE raw material. The dyes used in coloring will be in accordance with the children's health and food regulations.

SEA SHELL FIGURE



- ◆ The Sea Shell figure will be fixed by bolt and nut connection by inserting 10 cm into the Ø114 mm pipe, and will be produced from self-colored polyethylene in accordance with the specifications specified in the technical specifications and designs, at a minimum 125 cm height above the platform or standing level.
- ◆ The Sea Shell figure will be manufactured as double-walled.
- ◆ The figures will be strong enough to carry the weight of children when they are hanging and they will be in the required sections.
- ◆ Sea shell figure: It will be manufactured from powdered self-colored LLDPE raw material by rotation technology. The dyes used in coloring shall be suitable for child health and food regulations.

OCTOPUS ROOF



- ◆ The Octopus Roof has a diameter of 27.3 cm. It will be manufactured in the form of a minimum height of 156.5 cm and will consist of 2 pieces with hats on it.
- ◆ The Octopus Roof must be connected directly to the Ø114 pipes that make up the carrier pipes of the system at the place where it is connected. A separate fastener should not be used Decoupled from time to time.
- ◆ Octopus Roof: It will be manufactured by rotation technology from powdered self-colored LLDPE raw material. The dyes used in coloring will be in accordance with the children's health and food regulations.
- ◆ Weight Min.55 KG.

MUSHROOM ROOF



- ◆ The linear Mushroom Roof has a diameter of 20.3 cm. It will be manufactured in the form of a minimum height of 160 cm and will consist of 3 parts with caterpillar and mushroom hats on it.
- ◆ The plug must be connected directly to the Ø114 pipes forming the carrier pipes of the system at the place where the roof is connected. A separate fastener should not be used Decoupled from time to time.
- ◆ Top Mushroom roof: It will be manufactured by rotation technology from powdered self-colored LLDPE raw material.
- ◆ The dyes used in coloring will be in accordance with the children's health and food regulations.
- ◆ Weight Min.55 KG.

FIGÜRLÜ DÜZ KAYDIRAK GİRİŞİ / FIGURED FLAT SLIDE ENTRANCE



- ◆ The entrance of the Two-figure Flat Slide is one piece on the top and both sides in order to ensure the safe passage of children to the slide. It will be made of specially designed polyethylene with double walls.
- ◆ The entrance to the Two-figure Flat Slide measures 94x137 cm, the entrance is min. it will be designed and manufactured with a width of 57 cm.
- ◆ A 2 mm diameter 2 mm thick 100 cm galvanized pipe with a diameter of Ø27 mm will be fixed to the main structure with the help of a clamp system and to the platform with the help of screws from the upper side of the entrance to the three-figure Flat slide. Ø27x2 mm galvanized pipe will be passed through the polyethylene inlets as a whole. Pipes shorter than 100 cm will not be used.
- ◆ Self-colored plastic clamps based on polyamide, shaped by injection method, through which a galvanized pipe with a diameter of Ø27 mm can pass, will be used at the points of connection of these pipes with the entrance of the slide.
- ◆ All slide entrances will be manufactured with rotation technology from powdered self-colored LLDFE raw materials. The dyes used in coloring will be in accordance with children's health and food regulations.
- ◆ **Weight Min.8 KG**

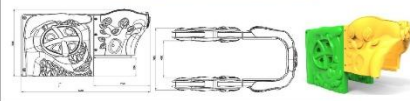
DOUBLE FLAT SLIDE ENTRANCE



- ◆ The entrance to the Flat slide with Double slides will be manufactured with double walls made of polyethylene, designed in one piece on the top and both sides in order to ensure the safe passage of children to the slide.
- ◆ Double Double Flat Slide entrance has dimensions of 103x106 cm, the entrance part is min. it will be designed and manufactured with a width of 49 cm.
- ◆ The ladder will be fixed to the main construction with the help of a 100 cm galvanized pipe and clamp system with a diameter of Ø27 mm and a wall thickness of 2 mm from the upper side of the double Flat slide entrance; and to the platform with the help of a screw from the lower side. Ø27x2 mm galvanized pipe will be passed through the polyethylene entrances as a whole. Pipes shorter than 100 cm will not be used.
- ◆ Polyamide-based self-colored plastic clamps shaped by injection method, through which galvanized pipe with a diameter of Ø27 mm can pass, will be used at the junction points of the terminal pipes with the entrance of the slide. **Weight min.6 KG.**

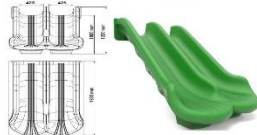
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SPIRAL SLIDE ENTRANCE AND DASHBOARD



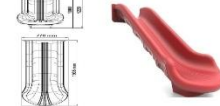
- ◆ Subject: Technical drawing these are barriers made of metal pipe or polyethylene in order to ensure safe entry to the spiral slide used in the game group, provided that they adhere to the measurements and safety rules.
- ◆ When the entrance barrier is used as polyethylene, the installation will be completed with metal railings on the right and left along the platform.
- ◆ The bottom will be fixed with metal railings from the polyethylene product end with the help of bolts and nuts so as to grasp the entrance section of the slide; joints without hidden details will be hidden with plastic covers.
- ◆ All of the entrance and handrails can also be used from polyethylene materials to ensure safe entry for spiral slides. In this case, the polyethylene entrance barrier and railings will be manufactured from self-colored LLDFE raw materials with double walls with rotation technology. The dyes used in coloring will be in accordance with the children's health and food regulations. The entrance and railings must weigh a minimum of 21 kg.

H:100 FLAT DOUBLE SLIDES



- ◆ For double Flat slides connected to a 100 cm high platforms, the slope angle of the sliding section with the bed will be manufactured as a double-walled and single-piece, so that the maximum 40° is measured according to the height axis of the slide.
- ◆ The height of the side parts of the entrance section of the Double straight slide shall be at least 20 cm. The width of the sliding section of the double Flat slide will be at least 40 cm.
- ◆ The exit section of the slide will be at least 128 cm and will be buried in the ground with an anchor and concreted.
- ◆ The Roller Slides will be manufactured with rotation technology from powdered self-colored LLDFE raw materials. The dyes used in coloring will be in accordance with the children's health and food regulations.
- ◆ TS EN 1176-3 / 04.02.2010 It is obligatory to have the expression "MULTI-CONNICHO SLIDE" within the Scope of the Document.
- ◆ **Weight min.45 KG**

H:100cm FLAT SLIDE



- ◆ About 100 cm, on FLAT slides connected to the platform at a height of; the angle of inclination of the sliding section with the bed; it will be manufactured as a double wall and one piece with a maximum of 40° when measured according to the height axis of the slide.
- ◆ The height of the two Flat Slides, the side parts of the entrance section, will be at least 20 cm. The width of the sliding section of the Flat Slide will be at least 40 cm.
- ◆ The width of the exit section of this Flat slide will be at 77 cm, and the exit radius will be at least 50 mm.
- ◆ The exit section of this slide will be concreted by embedding it in the ground with an anchor.
- ◆ These Slides will be manufactured with rotation technology from powdered self-colored LLDFE raw materials. The dyes used in coloring will be in accordance with children's health and food regulations.
- ◆ TS EN 1176-3 / 04.02.2010 Within the scope of the document, the expression "FLAT SLIDE" is mandatory.
- ◆ **Weight Min.25 KG**

H:150 cm FLAT SLIDE



- ◆ The height is 150 cm, on FLAT slides connected to the platform at a height of; the angle of inclination of the sliding section with the bed it will be manufactured as a double wall and one piece with a maximum of 40° when measured according to the height axis of the slide.
- ◆ The height of the two Flat Slides, the side parts of the entrance section, will be at least 22 cm. The width of the sliding section of the Flat Slide will be at least 42 cm.
- ◆ The width of the exit section of this Flat slide will be at 77 cm, and the exit radius will be at least 50 mm.
- ◆ The exit section of this slide will be concreted by embedding it in the ground with an anchor.
- ◆ These Slides will be manufactured with rotation technology from powdered self-colored LLDFE raw materials. The dyes used in coloring will be suitable for children's health and food regulations.
- ◆ TS EN 1176-3 / 04.02.2010 within the scope of the document, the expression "FLAT SLIDE" is mandatory.
- ◆ **Weight Min.35 KG**

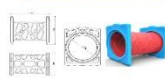
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H:200 cm FLAT SLIDE



- ◆ The height is 200 cm, on FLAT slides connected to the platform at a height of; the angle of inclination of the sliding section with the bed it will be manufactured as a double wall and one piece with a maximum of 40° when measured according to the height axis of the slide.
- ◆ The height of the two Flat Slides, the side parts of the entrance section, will be at least 22 cm. The width of the sliding section of the Flat Slide will be at least 42 cm.
- ◆ The width of the exit section of this Flat slide will be at 77 cm, and the exit radius will be at least 50 mm.
- ◆ The exit section of this slide will be concreted by embedding it in the ground with an anchor.
- ◆ These Slides will be manufactured with rotation technology from powdered self-colored LLDFE raw materials. The dyes used in coloring will be suitable for children's health and food regulations.
- ◆ TS EN 1176-3 / 04.02.2010 within the scope of the document, the expression "FLAT SLIDE" is mandatory.
- ◆ **Weight Min.55 KG**

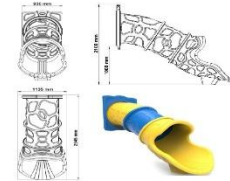
100 CM TUBE PASSAGE ASSEMBLY



- ◆ Tube passages will be made of polyethylene material in order to ensure the passage between two platforms at the same height from the ground.
- ◆ In order to ensure a safe passage, guardrails made of polyethylene should be used at the front and rear exits of the passage.
- ◆ Tube passages should have a minimum length of 100 cm (+/- 10) and a minimum internal diameter of 75 cm.
- ◆ Tube passages will be fixed to the main construction with the help of 100 cm galvanized pipe with Ø27 mm diameter and 2 mm wall thickness and clamp system from the upper side of the platform, and to the platform from the lower side with the help of screws. Ø27x2 mm galvanized pipe will be passed through the polyethylene inlets as a whole. Pipes shorter than 100 cm shall not be used.
- ◆ **Weight Min. 38 KG.**

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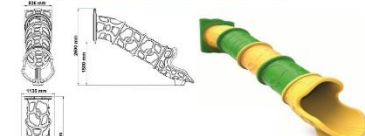
H:100 cm FLAT TUBE SLIDE (WITH MOUNTING)



- ◆ The parts forming the Decking tube slide. The entrance panel and the tube exit part will be made of powdered self-colored LLDFE raw material with double walls, the spacers will be made with single walls with rotation technology. The dyes used in coloring will be in accordance with the children's health and food regulations.
- ◆ A:H It will be designed to descend a maximum of 40° slopes from platforms with a height of 100 (±10 cm). It should be in accordance with the shape in the technical drawing. The inner diameter of the cylindrical slide will be 75 cm.
- ◆ A polyethylene barrier and a minimum of 145 angled elbows will be manufactured monolithic on the upper side to ensure the safe entry of children to the slide. The entrance railing will be 100 cm (+/- 10) high from the platform. An angled exit bracket will be located at the bottom to reduce the speed.
- ◆ The connection of the three parts of the inner tube slide is brought side by side and after face-to-face pressing, connection will be provided with the condition of using galvanized plated imbol bolts, nuts and washers as a result of it holes to be drilled on each tube part with a diameter of 10 mm. These connection nuts will be protected with plastic caps.
- ◆ There will be a metal foot connection place to be fixed to the ground at the bottom. These will be fixed by throwing concrete on the ground with metal legs according to their height.
- ◆ In order for the surface of the final product to be smooth, it is necessary that the surface of the mold made of aluminum or equivalent material has been sandblasted and manufactured by undergoing a teflon coating process for surface gloss.
- ◆ **Weight min.1 KG.**

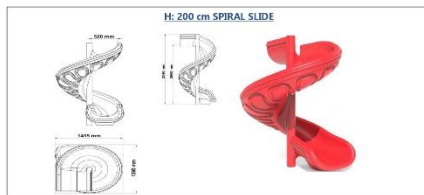
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H:150 cm FLAT TUBE SLIDE (WITH MOUNTING)



- ◆ The parts forming the Decking tube slide. The entrance panel and the tube exit part will be made of powdered self-colored LLDFE raw material with double walls, the spacers will be made with single walls with rotation technology. The dyes used in coloring will be in accordance with the children's health and food regulations.
- ◆ A:H It will be designed to descend a maximum of 40° slopes from platforms with a height of 150 (±10 cm). It should be in accordance with the shape in the technical drawing. The inner diameter of the cylindrical slide will be 75 cm.
- ◆ A polyethylene barrier and a minimum of 145 angled elbows will be manufactured monolithic on the upper side to ensure the safe entry of children to the slide. The entrance railing will be 100 cm (+/- 10) high from the platform. An angled exit bracket will be located at the bottom to reduce the speed.
- ◆ The connection of the three parts of the inner tube slide is brought side by side and after face-to-face pressing, connection will be provided with the condition of using galvanized plated imbol bolts, nuts and washers as a result of it holes to be drilled on each tube part with a diameter of 10 mm. These connection nuts will be protected with plastic caps.
- ◆ There will be a metal foot connection place to be fixed to the ground at the bottom. These will be fixed by throwing concrete on the ground with metal legs according to their height.
- ◆ In order for the surface of the final product to be smooth, it is necessary that the surface of the mold made of aluminum or equivalent material has been sandblasted and manufactured by undergoing a teflon coating process for surface gloss.
- ◆ **Weight min.90 KG.**

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- ◆ The SPIRAL slides connected to the 200 cm high platform will be manufactured as a single piece with double walls and designed so that the exit part is 90° to the left side of the entrance part.
- ◆ The height of the entrance section side parts (depth) of the slide shall be at least 25 cm. The width of the sliding section of the slide will be at least 50 cm.
- ◆ D) Spiral slides will have an exit section (deceleration plane) that will reduce the sliding speed, and the length of the sliding section will be at least 55 cm, the length of the exit section will be at most 10°, the exit radius will be 50 mm.
- ◆ The exit section of the slide will be concealed by embedding into the ground with an anchor.
- ◆ In the middle part of the spiral slides, there will be a dot to allow the 6889 pipe to be attached to the section in a spiral way.
- ◆ The filler slides will be manufactured with rotation technology from powdered self-colored LLDPE raw materials. The dyestuffs used in coloring will be in accordance with the children's health and food regulations.
- ◆ article TS EN 1176-2 / 04.02.2010 it is mandatory to have the expression "SPIRAL SLIDE" within the Scope of the Document.
- ◆ Weight min 52 KG.



- ◆ TOP Snail shaped panels will be manufactured with rotation technology with double walls made of powdered self-colored LLDPE raw materials. The dyestuffs used in coloring will be in accordance with the children's health and food regulations.
- ◆ The panels with the Attached snail figure are designed with dimensions of at least 94x113 cm, manufactured as 2 pieces so that the outer body and the panel consist of an inner figure, and the inner figure of the panel will be mounted on the outer body.
- ◆ The panels with a Horizontal Snail Figure will be fixed to the main construction with the help of a 100 cm galvanized pipe and clamp system with a diameter of Ø 27 mm and a wall thickness of 2 mm on the upper side, and to the platform with the help of a screw on the lower side. Ø27x2 mm galvanized pipe will be passed through the polyethylene panels as a whole, pipes shorter than 100 cm will not be used.
- ◆ Polyamide-based self-colored plastic clamps shaped by injection method, through which the pipe with a diameter of Ø27 mm can pass, will be used at the junction points of the terminal pipes with the panel.
- ◆ Weight min 11 KG.



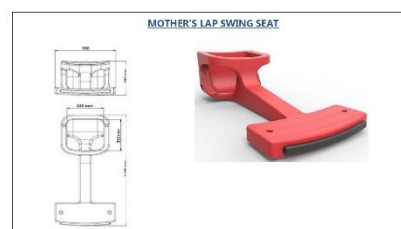
- ◆ The fan panels will be manufactured with rotation technology with double walls made of powdered self-colored LLDPE raw materials. The dyestuffs used in coloring will be in accordance with the children's health and food regulations.
- ◆ Internal Fan panels are designed with dimensions of at least 93x110 cm, manufactured as 2 pieces with a transparent fan with a diameter of at least 75 cm inside the panel, and the transparent part inside the panel will be mounted on the outer body.
- ◆ The fan panels will be fixed to the main construction with the help of a 100 cm galvanized pipe and clamp system with a diameter of Ø 27 mm and a wall thickness of 2 mm on the upper side, and to the platform with the help of a screw on the lower side. Ø27x2 mm galvanized pipe will be passed through the polyethylene panels as a whole, pipes shorter than 100 cm will not be used.
- ◆ Polyamide-based self-colored plastic clamps shaped by injection method, through which the pipe with a diameter of Ø27 mm can pass, will be used at the junction points of the terminal pipes with the panel.
- ◆ Weight min 11 KG.



- ◆ The panels with a clown figure will be manufactured with rotation technology with double walls made of powdered self-colored LLDPE raw materials. The dyestuffs used in coloring will be in accordance with the children's health and food regulations.
- ◆ The boards with the clown figure will be designed with dimensions of at least 95x113 cm, manufactured as 2 pieces so that the outer body and the board will consist of an inner figure, and the inner figure of the board will be mounted on the outer body.
- ◆ The panels with clown figures on the back will be fixed to the main construction with the help of a 100 cm galvanized pipe and clamp system with a diameter of Ø 27 mm and a wall thickness of 2 mm on the upper side, and to the platform with the help of a screw on the lower side. Ø27x2 mm galvanized pipe will be passed through the polyethylene panels as a whole, pipes shorter than 100 cm will not be used.
- ◆ Polyamide-based self-colored plastic clamps shaped by injection method, through which the pipe with a diameter of Ø27 mm can pass, will be used at the junction points of the terminal pipes with the panel.
- ◆ Weight min 11 KG.



- ◆ This Barrier-free swing seat should consist of polyethylene material with a front protection belt for safety, closed on 3 sides.
- ◆ This Barrier-free swing seat should consist of polyethylene material, which has a front protection for safety.
- ◆ All seats should be single and have a mother-child figured protection belt.
- ◆ Each protection belt must have a lock system to prevent falls.
- ◆ Shock-absorbing rubber should be used to prevent bumps on the front surface of the unobstructed swing seat.
- ◆ A swing seat should be manufactured in such a way that its width and length are 59 x 71 cm, and its height is at least 87.5 cm.
- ◆ The width of the seating area is min. It should be 50 cm.
- ◆ The dyes used in this coloring will comply with children's health and food regulations.
- ◆ It should weigh at least 10 kg together with a swing seat railing.
- ◆ TS EN 1176-2 / 04.02.2010 the expression "POLYETHYLENE" is mandatory within the scope of the document.



- ◆ The seat where the child will sit on the mother's lap swing seat, should be closed on 4 sides, the mother's it should be produced in such a way that there are fine lines on the seat, where it will sit, in order to prevent slipping.
- ◆ All seat must be single.
- ◆ An impact absorbing rubber bumper should be used on the front surface of the swing seat to prevent bumps.
- ◆ A swing seat should be manufactured with a width and length 116.5 x 55 cm with a height of at least 36 cm.
- ◆ The width of the seating area where the child will be seated is it should be min 33 cm.
- ◆ A mother's lap swing seat should have a minimum weight of 10 kg.
- ◆ TS EN 1176-2 / 04.02.2010 the expression "POLYETHYLENE" is mandatory within the scope of the document.
- ◆ The dyes used in this coloring will comply with children's health and food regulations.