

RIOCORD

DETONATING CORD

RIOCORD is a flexible detonating cord with a core made of an explosive material (PETN). RIOCORD detonates at an approximate speed of 7,500 m/s.

RIOCORD, when used correctly, can initiate packaged explosives and RIOBOOSTER. RIOCORD can also be used as a trunkline to initiate non electric detonators or with RIODELAY micro delay relays, making for a wide variety of sequencing possibilities.

RIOCORD is manufactured in three series, permissible, reinforced and standard.

Permissible RIOCORD is manufactured with 6 g/m and a coating that includes a delay agent in its composition, making it suitable for use in underground coal mining.

RIOCORD reinforced cords are used in extreme conditions where special features such as extremely high tensile strength and abrasion resistance are required.

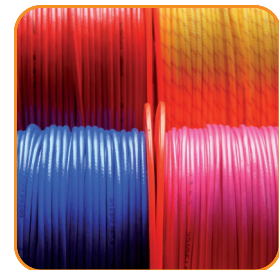
RIOCORD 80 and RIOCORD 100 are used in shape blasting (presplitting and contour blasting).

Advantages

- Safe, reliable and user friendly.
- Excellent resistance to oil and water penetration.
- Colour coded for fast, easy identification.
- Good flexibility and secure knot holding.



1. Reinforced cords with higher tensile strength and abrasion resistance.



2. Colour coded for fast identification of cord.

The entire RIOCORD range is oil and water resistant and flexible. RIOCORD must be initiated with a #8 strength detonator or another line of RIOCORD. Recommended connection is explained on the instruction sheet and should always be followed.

It is essential that the detonating cord be checked to ensure that it is dry at the initiation location.

Standard RIOCORD, Class 1.1D (nominal values)

Type	PETN Coreload (g/m)	Colour	Diameter (mm)	Min. Tensile Resistance (kg)	Packaging rolls x length (m)	Net Weight (kg)	Gross Weight (kg)	Applications
PV 6	6	Fuchsia	3,6	60	2x400 or 4x200	10,6/10,6	12,0/12,2	Trunk line for non electric systems.
PV 10	10	Red	4,0	75	2x250 or 4x125	10,0/10,0	11,4/11,6	Throughout the borehole to initiate non electric system. Trunk line cable
PV 12	12	Blue	4,4	75	2x250 or 4x125	11,0/11,0	12,4/12,6	Throughout the borehole to initiate non electric system. Trunk line cable
PV 20	20	White	5,7	100	2x200 or 4x100	13,6/13,6	15,0/15,2	Throughout the borehole to initiate non electric system. Trunk line cable
PV 40	40	Green	7,8	100	2x100	12,6	14,0	Throughout the borehole to initiate non electric system. Trunk line cable
PV 80	80	Yellow	10,3	70	2x50	12,5	14,0	Contour blasting
PV 100	100	Red	11,2	70	2x50	12,6	14,0	Contour blasting

Reinforced RIOCORD, Class 1.1D (nominal values)

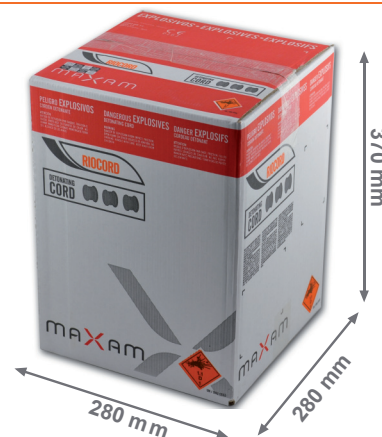
RF 3	3	Red with two Blue lines	3,6	75	2x400 or 4x200	9,6/9,6	11,0/11,2	Inside boreholes to initiate high-power explosives
RF 6	6	Yellow with two Red lines	3,8	90	2x350	9,6	11,0	Inside borehole and trunk line cable. Excellent mechanical characteristics
RF 10	10	White with two Green lines	5,0	100	2x250	10,6	12,0	Throughout the borehole to initiate non electric system. Trunk line cable
RF 15	15	Green with two Black lines	5,7	100	2x200	12,6	14,0	Throughout the borehole to initiate non electric system. Trunk line cable Underwater application.

Permissible RIOCORD, Class 1.1D (nominal values)

PS	6	Yellow	7,5	40	2x100	18,6	20	For use in potentially explosive atmospheres
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Contact your local MAXAM representative for further information.

Transport Classification	Standard Packaging
Class	1.1D
UN Number	UN 0065



SAFETY WARNING

Read the Instructions Safety Sheet and the Material Safety Data Sheet provided carefully before using RIOCORD. With the exception of permissible RIOCORD, RIOCORD must not be used in flammable environments such as methane or coal dust. MAXAM strongly recommends not to use RIOCORD products with detonators and/or initiation systems supplied by other manufacturers in the same blast and declines all liability in these cases.

RIOCORD must be stored at moderate temperatures in a dry and well ventilated place.

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