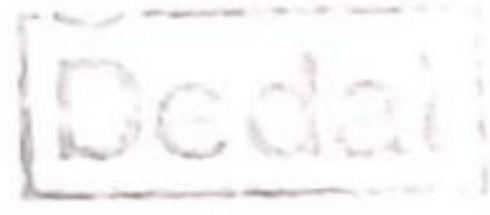


## ANNEX I TO CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL 1922-CPR-1472/ 07.12.2021

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Manager: *Banuba*  
Copies: *Corpus*  
*Original*



# CERTIFICATE

of Conformity of the Factory Production Control

**1922 - CPR - 1472**

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

**Welding consumables - General product standard for filler metals and fluxes for fusion welding of metallic materials.**

(For list of products see Annex I to 1922-CPR-1472 that is an inseparable part of this certificate)

placed on the market under the name or trade mark of

**RAAJRATNA ELECTRODES PVT. LTD.**

HO: 11, Sona Roopa, Opp. Lal Bungalow, CG Road, Navrangpura,  
Ahmedabad 380006, Gujarat, India

and produced in the manufacturing plant

**RAAJRATNA ELECTRODES PVT. LTD.**

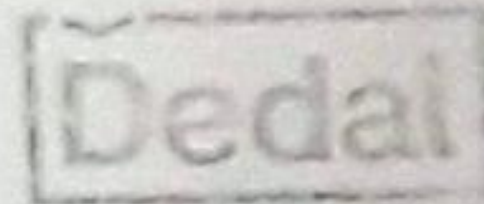
Plot No. 69 Village Bileshwarpura, Nr. Heavy Metal & Chamak Lime,  
Ahmedabad - Mehsana Highway, Tal: Kalol, 382 729 Dist: Gandhinagar  
Gujarat, India

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

**EN 13479:2017**

under system 2+ has been assessed and the factory production control is assessed to be in conformity with the relevant standard.

This certificate, along with the 1922-CPR-1472, remains valid until 30-12-2022 as long as the manufacturer or producer does not modify significantly the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body. The certificate is supported through annual surveillance audit and is reissued after each surveillance audit. The validity of the certificate may be confirmed in the CE register at the web address [www.dedal-bg.net](http://www.dedal-bg.net).



*Copia original  
original*  
*[Signature]*  
Manager: *Banuseba*

Issued  
Bulgaria, 07 December 2021

Ref No: 01-00




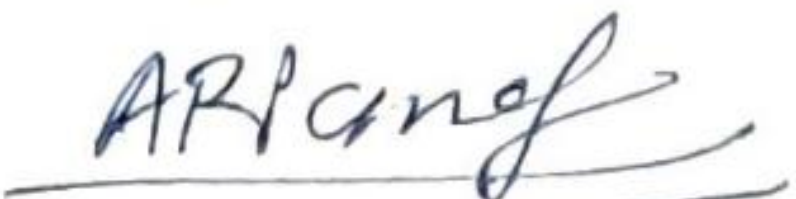
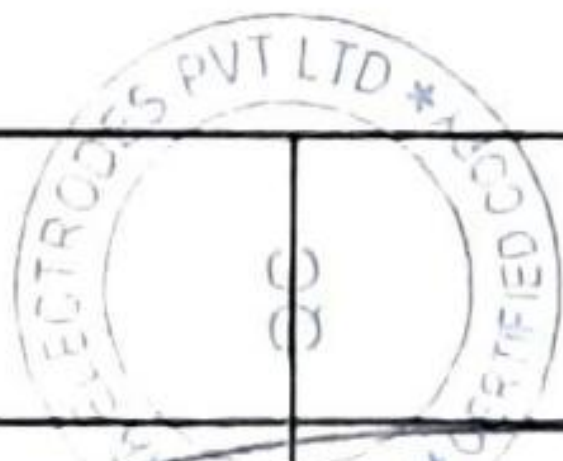



**An ISO 9001:2015 Company and Government Recognized Export House**

**Phone** : +91-79-2644 5258, 2643 1543 **Fax** : +91-79-2656 8085

**E-mail** : [raajratna@raajratnaelectrodes.com](mailto:raajratna@raajratnaelectrodes.com) **Website** : [www.raajratnaelectrodes.com](http://www.raajratnaelectrodes.com)

# TEST CERTIFICATE

ISSUED TO:		
VOTAN LUX LTD Str. Otovasca 13 Chisinau MOLDOVA 2032		
		
PREPARED BY		QCI / QCM

CIN : U29308GJ1991PTC016444 **Works** : Plot No. 69, Village - Biloshwarpura, Ahmedabad-Mohsana Highway, Ta : Kalol (N.G.)-382 729





# Raajratna Electrodes Pvt. Ltd.

Manufacturer & Exporter of Welding Consumables

An ISO 9001:2015 Company and Government Recognized Export House

Regd. Off. : 11, Sona Roopa, Opp. Lal Bungalow, C. G. Road, Navrangpura, Ahmedabad-380 006, Gujarat (INDIA)

Phone : +91-79-2644 5250, 2043 1543 Fax : +91-79-2650 8005

E-mail : raajratna@raajratnaelectrodes.com Website : www.raajratnaelectrodes.com

## TEST CERTIFICATE

PRODUCT / GRADE	E 6013	DATE OF ISSUE	24-Sep-21
SIZE (mm)	3.20 X 350	MFG.	Jun-21
BATCH / LOT NO.	11686		

CHEMICAL COMPOSITION %								
ELEMENTS	C	Mn	Si	S	P	Cr	Ni	Mo
WELD METAL	0.080	0.45	0.32	0.007	0.023	0.030	0.015	0.008
	Cu	Nb+Ta	Ti	V	Fe	Al	Zr	N
	---	---	---	0.011	---	---	---	---

MECHANICAL PROPERTIES (WELD METAL)				
Tensile Strength N/mm <sup>2</sup>	Yield Strength N/mm <sup>2</sup>	Elongation %	CVN IMPACT (J) at 0 ° C	HARDNESS
490	421	26.20	48,60,54	---

RADIOGRAPHIC TEST : Accepted

Classification as per ASME Sec II Part C 2019: SFA 5.1 E 6013

OTHER PROPERTY IF ANY:

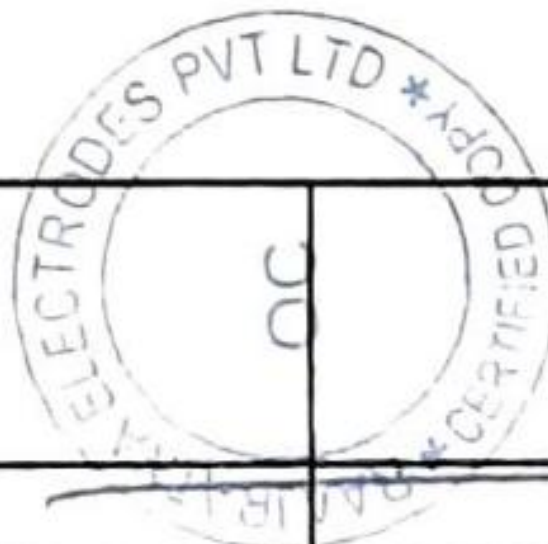
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ISSUED TO:

VOTAN LUX LTD  
Str. Otovasca 13  
Chisinau  
MOLDOVA 2032



APB angf



313

PREPARED BY

QCI / QCM

DOC NO : QR-860-12

CIN : U29308GJ1991PTC016444 Works : Plot No. 69, Village : Bileshwarpura, Ahmedabad-Mehsana Highway, Ta. : Kalol (N G.)-382 729