

**INSPECTION CERTIFICATE 3.1**
№ 20/09/23-32/6 dated 07.11.2023
according to EN 10204

Customer	KV-EXIM S.R.L
Address	Moldova, mun. Chişinău, sec. Buiucani, str. Ştefan cel Mare şi Sfânt bd., 159, ap.(of.) 25
Order No.	№ 20/09/23-32
Trade name	PATON E6013 ELITE ANO-36
Diameter, mm	4
Batch No.	2023-157
Classification (EN ISO 2560-A)	E 42 0 RC 11
Quantity of packages, pcs.	800
Net weight of one box, kg	5
Total weight, kg	4000

Chemical composition of all-weld metal, %

C	Mn	Si	P	S
0,092	0,421	0,315	0,022	0,014

Mechanical properties of all-weld metal

Yield strength, MPa (N/mm ²)	Tensile strength, MPa (N/mm ²)	Elongation, %	Impact energy	
			T	KV/J
433	511	24	0°C	53

Producer guaranties, that the content of chemical elements and mechanical properties of weld metal meet the requirements of ISO 2560, and the measurements and sales conditions meet the requirements of EN ISO 544:2003.

Director Tokmakov M.N.

