



ANNEX TO CERTIFICATE: 1697-CPR-22/030

Date: 12/06/2022

Products:	Welded steel structural components
Applicable standard:	EN 1090-2:2018 Execution of steel structures and aluminium structures – Part 2: Technical requirements for steel structures
Execution class:	EXC4 according to EN 1090-2
Method of declaration:	Method 3a according to EN 1090-1 table A.1
Sub-contracted processes:	NDT, galvanizing
Processes out of scope:	Mechanical fastening, hot forming, thermal treatment after welding, assembly, designing
Parent materials according to ISO/TR 15608:	Group 1.1; 1.2
Welding processes according to EN ISO 4063:	111 (Manual Metal Arc Welding) 121 (Submerged arc welding with solid wire electrode) 135 (MAG welding with solid wire electrode) 136 (MAG welding with flux cored electrode)
Welding coordinator:	Levans Gabarašvili , born 21/09/1972 (EWE, IWE)

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