

Forma-165

65% POLYESTER / 35% COTTON

165 GSM / TWILL 2/1

COMBED ULTRA SMOOTH*



Fabric name	Forma-155
Fabric weight	165 ± 5 gsm
Composition	65% Polyester, 35% Cotton
Full width	150 ± 2 cm
Weave	twill 2/1
Finishes	—
Area of use	light working clothes
Washing instruction	

Physical properties*

			warp	weft
1	Tensile strength, N	ISO 13934-1:2013	1200	600
2	Tearing strength, N	ISO 13937-3:2000	30	30
3	Dimensional Stability To Washing, max.	ISO 6330:2000	3.0%	3.0%
4	Abrasion Resistance	ISO 12947-2:2002	> 20 000	
5	Pilling Resistance (after 1000 rev.)	ISO 12945-2:2000	3-4	
6	Colour Fastness To Washing (cotton+polyester) 60°C, min.	ISO 105-C06:2010		
	Colour change	ISO 105-C06:2010	4-5	
	Colour staining	ISO 105-C06:2010	3-4	
7	Colour Fastness To Perspiration, min.	ISO 105-E04:2013		
	Colour change		3-4	
	Colour staining		3-4	
8	Colour Fastness To Rubbing, min.	ISO 105-X12:2001		
	Dry		3-4	
	Wet		2-3	
9	Colour Fastness To Light	ISO 105-B02:2013	> 4	

* The values shown are indicative and may vary slightly from batch to batch.

www.xmtextiles.com

XM TEXTILES EUROPE

Darius ir Gireno st. 42A, Room 509
Vilnius, LT-02189, Lithuania
Tel. +370 52 078 703
info@xmtextiles.com

XM TEXTILES ROMANIA

Sos. Tamasi 20, Hala 6B, Parter,
Buftea, 070000, Ilfov, Romania
Tel. +40 31 630 3639
info@xmtextiles.com

XM TEXTILES ITALIA SRL

Via dei Notai, Blocco 23, Centergross,
40050 Fano di Argelato (BO), Bologna, Italy
Tel. +39 051 952 8202
info@xmtextiles.com



Certificate

OEKO-TEX® STANDARD 100

SHANGHAI XM GROUP LTD.

is granted the OEKO-TEX® STANDARD 100 certification
and the right to use the trademark.

SCOPE

Woven fabrics made of 100% CO, CO/PES, CO/CF, CO/PES/CF, CO/PA/CF (CF with anti-static function), piece-dyed (vat and disperse) (partly finished with flame retardant products accepted by OEKO-TEX®) or with water, soil or oil repellent finishing; woven fabric made of 100% PES, 100% PA, PES/EL, white, piece-dyed (disperse and acid) and finished, or woven fabric made of 100% PES, transfer printed (disperse) and finished, all with PAN coating; undyed or piece-dyed (incl. fluorescent colours) knitted fabrics (incl. fleece) and UV protection fabrics made of 100% PES, PES/CO, PES/CV, MAC/CO, MAC/CV, MAC/CO/PES, 100% PP, PP/PES, with or without spandex (EL) and antistatic fibers; woven fabric in PA, PES, or mixed with EL, or with PU, TPU, PTFE membrane laminated, or boned fabrics of above with white/piece-dyed PES or PA knitted fabrics (incl. polar fleece) & finished (incl. water/oil-repel, anti-stain) (based on material pre-certified according to OEKO-TEX® STANDARD 100)

PRODUCT CLASS

II (products with direct contact to skin) – Annex 4

Further compliance information (REACH, SVHC, POP, GB18401 etc.) can be found on [oeko-tex.com/en/faq](https://www.oeko-tex.com/en/faq).

The certificate is based on the test methods and requirements of the OEKO-TEX® STANDARD 100 that were in force at the time of evaluation.



This certificate BEWO 084394 is valid until
15.08.2024.

SUPPORTING DOCUMENTS

- ✓ Test report : BJ015 224706.1
- ✓ Declaration of conformity in accordance with EN ISO 17050-1 as required by OEKO-TEX®
- ✓ OEKO-TEX® Terms of Use (ToU)

Matz Bachmann
Managing Director

Dijana Ajdinovic
Ecology Team Leader

Zurich, 2023-07-21

