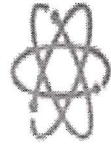
 PROTON ENERJİ		Doc. no. :	ITP2023-11	
		Date :	30.01.2023	
		Reference :	2023.11	
		Project :	PB 110-15	
		Customer :	Enerteh-V.S.	
		PO No. :		
No.	NAME, METHOD OR TYPE OF INSPECTION OR OPERATION	SPECIFICATIONS ACCEPTANCE NORMS	ACTIVITY	
			PROTON ENERJİ	Customer
1.0	MATERIALS			
1.1	Structure Steel			
	Mild Strength Steel: Angle, Channel, Square Tube (Hollow Section)	DIN EN 10025 - DIN EN 10056-1-2 DIN 1026 S235JR or equivalent	P	
	High Strength Steel : Angle, Channel, Square Tube (Hollow Section)	DIN EN 10025 - DIN EN 10056-1-2 S355J2 or equivalent	P	
1.2	Steel Plates			
	Mild Strength Steel:	DIN EN 10025 - DIN EN 10029 S235JR or equivalent	P	
	High Strength Steel :	DIN EN 10025 - DIN EN 10029 S355J2 or equivalent	P	
1.3	Material Tests			
	-Mechanical Test	EN 10025	P	R/A/W
	-Charpy Impact test	EN 10045	P	R/A/W
1.4	DOCUMENTATION			
	Material Certificate, Material Test Report		P	R
A = Approved R = Review W = Witness F = First piece P = Preparation H = Hold point M = Monitor X% = Extent(Random check) RI = Random inspection J = See Note		Notes :  PROTON ENERJİ Ticaret Sicil No: 274284 Yatırım Sicil No: 274284 Alıcı OSB Mah. 2023. Ca. No: 12 Sincan / ANKARA Alıcı OSB Mah. 2023. Ca. No: 274284 Approved by : Şükrü TARHAN of PROTON ENERJİ Ticaret Sicil No: 274284 Sermaye: 10.000.000 TL Approved date : 30.01.2023		



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No.	NAME, METHOD OR TYPE OF INSPECTION OR OPERATION	SPECIFICATIONS ACCEPTANCE NORMS	ACTIVITY PROTON ENERJİ Customer
2.0	BOLT, NUT AND WASHER		
2.1	Inspection Routine Bolts Nuts Plain Washers Spring Washers	DIN 931 Class 5.8 / EN ISO 4014 DIN 934 Class 5 K DIN 126 DIN 127	P P P P P P P P P P
2.2	Bolts Nuts and Washers - Hot Dip Galvanized	EN ISO 1461	P
2.3	U-bolt or shackles (if require)		
2.4	Material Tests -Mechanical Test / Bolts -Mechanical Test / Nuts	EN ISO 898-1 EN ISO 898-2	P P R/A/W R/A/W
2.5	DOCUMENTATION Material Certificate, Material Test Report		P R
A = Approved R = Review W = Witness F = First piece P = Preparation		H = Hold point M = Monitor X% = Extent(Random check) RI = Random inspection J = See Note	Notes : Issued by : Okan TARHAN of PROTON ENERJİ Issued date : 30.01.2023 Approved by : Şükrü TARHAN of PROTON ENERJİ Approved date : 30.01.2023

PROTON ENERJİ

REPRESENTATIVE (CARİYET ANONİM ŞİRKETİ)
Akr. Ofis: Mah. 2150. Cad. No: 12 Sincan / ANKARA
Tel: 0312 222 43 43 Fax: 0312 815 52 62
Tic. Sic. No: 212560 Şirket Sic. No: 2400001
Nispetiye Ofis: No: 212560 Şirket Sic. No: 10.000.000 TL
Sincan V.B. 733 075 78 04



PROTONENERJİ

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			PROTON ENERJİ	Customer

3.0 FABRICATION

- 3.1 Workmanship
- 3.2 Punching
- 3.3 Hole Diameter
- 3.4 DOCUMENTATION
Member Inspection Report (Dimension Inspection Report)

Max thickness = 12 mm

Bolt Diameter + 2mm

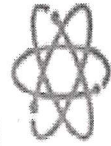
A = Approved
R = Review
W = Witness
F = First piece
P = Preparation

H = Hold point
M = Monitor
X% = Extent(Random check)
RI = Random inspection
J = See Note

Notes :
*(Code of Standard Practice for Steel Buildings and Bridges)
Issued by : Okan TARHAN of PROTON ENERJİ
Issued date : 30.01.2023
Approved by : Şükrü TARHAN of PROTON ENERJİ
Approved date : 30.01.2023

PROTON ENERJİ
SİNAN VİLLA ET ANONİM ŞİRKETİ
No. 12 Sincan / ANKARA
Tel: 0312 241 43 11 Faks: 0312 813 52 62
E-posta: info@protonenerji.com.tr
Sincan V.Ş. 733 079 73 04

 PROTONENERJİ		Doc. no. :	ITP2023-11	
		Date :	30.01.2023	
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		Project :	PB 110-15	
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PO No :				
No.	NAME, METHOD OR TYPE OF INSPECTION OR OPERATION	SPECIFICATIONS ACCEPTANCE NORMS	ACTIVITY	
			PROTON ENERJİ	Customer
4.0	HOT DIP GALVANIZING			
4.1	Hot Dip Galvanizing General	EN ISO 1461 (ASTM A123 / A123M-09 / A385 - 03) Av. thickness : 85 µm - Min thickness : 70 µm Av. thickness : 70 µm - Min thickness : 55 µm Av. thickness : 50µm - Min thickness : 40µm	P/R/M	RI
4.2	Tests	ASTM A90 / A90M - 09 ASTM A153/A153M-09 ASTM A143/A143M-07 ASTM A239-95(2009)e1 ASTM A90 / A90M - 09	P/J P/J P/J P/J P/J	W W W W W
4.3	DOCUMENTATION		P P	R R
	Galvanizing Test Reports Zinc Thickness Measurement Results			
A = Approved R = Review W = Witness F = First piece P = Preparation		H = Hold point M = Monitor X% = Extent(Random check) RI = Random inspection J = See Note	NOTES : One set of test shall be carried out for each 50 tons of steel passing through the fabrication plant. Issued by : Okan TARHAN of PROTON ENERJİ Issued date : 30.01.2023 Approved by : Şükrü TARHAN of PROTON ENERJİ Approved date : 30.01.2023	



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No.	NAME, METHOD OR TYPE OF INSPECTION OR OPERATION	SPECIFICATIONS ACCEPTANCE NORMS	ACTIVITY	
			PROTON ENERJİ	Customer
5.0	PACKING - MARKING AND SENDING			
5.1	Standard Procedure Marking Wooden box Delivery	EXWORK/ANKARA	P P P	R/A
5.2	DOCUMENTATION Packing List		P/R/A/H	R
A = Approved R = Review W = Witness F = First piece P = Preparation H = Hold point M = Monitor X% = Extent(Random check) RI = Random inspection J = See Note		Notes :	PROTON ENERJİ ENERJİ VE TİCARET ANONİM ŞİRKETİ İssued by : Okan TARHAN of PROTON ENERJİ İssued date : 30.01.2023 Approved by : Şükrü TARHAN of PROTON ENERJİ Approved date : 30.01.2023	