



CUSTOMER / CLIENT : Metinvest International SA/METINVEST-SMC LLC
PRODUCT / PRODUS : HOT ROLLED UNPICKLED SHEETS
STEEL GRADE/MARCA OTEL : S235JR+X
NORM / STANDARD : EN10025-2:2019

INSPECTION CERTIFICATE 429318
ACCORDING TO : EN 10204/2004/3.1
DATE : 19.09.2022

ORDER / COMANDA : 902073 / 50086120
DISPATCH / AVIZ EXPEDITIE : 7001680914
WAGON / ID TRANSPORT : NR 654 (EX.30050)
TRACKING NO. :
PO.NO. : 4

TOTAL NUMBER OF PIECES: 139 / TOTAL WEIGHT: 612.800,00 KG

NO NR	COIL NO NR.RULOU	HEAT NO SARJA	CUST.MAT.CODE COD.MAT.CLIENT	DIMENSIONS DIMENSIUNI	WEIGHT GREUTATE	PC BUC	TEST NO NR.PROBA	UTS Rm	YTS Re	EL(%) A
40	104597/5	Y929895		MMxMMxMM	TO					
41	106363/1	Y930986		10,00x1500x6000	2,20	1	104597	MPa	MPa	Lo mm
42	106363/2	Y930986		10,00x1500x6000	4,31	1	106363	412	282	90
43	106363/3	Y930986		10,00x1500x6000	4,31	1	106363	481	331	90
44	106363/4	Y930986		10,00x1500x6000	4,33	1	106363	481	331	90
45	106363/5	Y930986		10,00x1500x6000	4,33	1	106363	481	331	90
46	106363/6	Y930986		10,00x1500x6000	5,07	1	106363	481	331	90
47	106363/7	Y930986		10,00x1500x6000	4,31	1	106363	476	331	90
48	106363/8	Y930986		10,00x1500x6000	4,32	1	106363	476	331	90
49	106363/9	Y930986		10,00x1500x6000	4,32	1	106363	476	331	90
50	106357/1	Y931489		10,00x1500x6000	4,33	1	106357	444	305	90
51	106357/2	Y931489		10,00x1500x6000	4,33	1	106357	444	305	90
52	106357/3	Y931489		10,00x1500x6000	4,33	1	106357	444	305	90
53	106357/4	Y931489		10,00x1500x6000	5,06	1	106357	444	305	90
54	106357/5	Y931489		10,00x1500x6000	4,35	1	106357	444	305	90
55	106357/6	Y931489		10,00x1500x6000	4,35	1	106357	444	305	90
56	106357/7	Y931489		10,00x1500x6000	4,35	1	106357	444	305	90
57	106357/8	Y931489		10,00x1500x6000	4,35	1	106357	444	305	90
58	106357/9	Y931489		10,00x1500x6000	5,06	1	106357	444	305	90
59	106359/1	Y931489		10,00x1500x6000	4,33	1	106359	430	290	90
60	106359/2	Y931489		10,00x1500x6000	4,33	1	106359	430	290	90
61	106359/3	Y931489		10,00x1500x6000	4,33	1	106359	430	290	90
62	106359/4	Y931489		10,00x1500x6000	5,04	1	106359	430	290	90
63	106359/5	Y931489		10,00x1500x6000	4,34	1	106359	426	288	90
64	106359/6	Y931489		10,00x1500x6000	4,34	1	106359	426	288	90
65	106359/7	Y931489		10,00x1500x6000	4,34	1	106359	426	288	90
66	106359/8	Y931489		10,00x1500x6000	5,07	1	106359	426	288	90
67	106349/1	Y917397		12,00x1500x6000	4,34	1	106349	432	276	100
68	106349/2	Y917397		12,00x1500x6000	4,34	1	106349	432	276	100
69	106349/3	Y917397		12,00x1500x6000	4,34	1	106349	432	276	100
70	106349/4	Y917397		12,00x1500x6000	5,07	1	106349	432	276	100
71	106349/5	Y917397		12,00x1500x6000	4,34	1	106349	432	276	100
72	106349/6	Y917397		12,00x1500x6000	4,34	1	106349	432	276	100
73	106349/7	Y917397		12,00x1500x6000	5,07	1	106349	432	276	100
74	106349/8	Y917397		12,00x1500x6000	4,34	1	106349	432	276	100
75	106349/9	Y917397		12,00x1500x6000	4,34	1	106349	432	276	100
76	106350/1	Y917397		12,00x1500x6000	5,19	1	106349	432	276	100
77	106350/2	Y917397		12,00x1500x6000	4,34	1	106349	432	276	100
78	106350/3	Y917397		12,00x1500x6000	4,34	1	106349	432	276	100
79	106350/4	Y917397		12,00x1500x6000	5,19	1	106349	432	276	100
80	106350/5	Y917397		12,00x1500x6000	5,19	1	106349	432	276	100

CHEMICAL COMPOSITION (%) - L = Heat, P = Product

HEAT NO	C	Si	Mn	P	S	Al	Ti	V	Cu	Ni	Cr	Mo	Nb	B	N	Ca	CEV2
L 917397	0,15	0,01	0,81	0,017	0,009	0,032	0,001	0,003	0,05	0,03	0,06	0,020	0,002	0,0001	0,0066	0,0004	0,31
L 929895	0,12	0,01	0,66	0,012	0,010	0,034	0,001	0,002	0,04	0,04	0,02	0,003	0,001	0,0001	0,0079	0,0002	0,24
L 930986	0,15	0,01	0,99	0,013	0,009	0,034	0,001	0,003	0,06	0,04	0,02	0,005	0,001	0,0002	0,0098	0,0003	0,33
L 931489	0,15	0,01	0,78	0,008	0,013	0,040	0,001	0,002	0,05	0,03	0,02	0,004	0,002	0,0001	0,0088	0,0003	0,29

Steelmaking process:
Made by SBF-Continuous Casting
Galvanizing class
Carbon equivalent formula:
CEV2 = C+Mn/5+(Cr+Mo+V)/5+(Ni+Cu)/15

Delivery condition: Asrolled
Checking of marking, surface, shape and dimensions-OK
Surface: EN 10163/2-2004, class A, subclass 3
Tolerance:
Sizes: EN 10051-2010
Flatness: EN 10051-2010

Personnel qualification:

THIRD PART INSPECTION

SIGNATURE

HEAD OF QUALITY CONTROL

BOSSIONUT
LIBERTY
INSPECTOR

INSPECTOR'S STAMP

We hereby certify that the material has been made by an approved process and satisfactorily tested in accordance with the requirements specified in the order with satisfactory results. All raw materials used in steel production are tested for radioactive contamination. Therefore we guarantee, that our products are free of radioactive contamination and do not exceed the clearing limit value of 0,1 Bq/g, according with the Radiation Protection Ordinance (BtrSchV Annex III, Section 5)